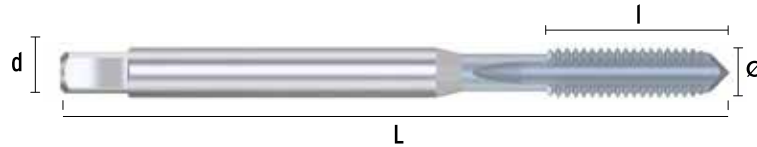


2274 **HM DIN 371** **M** **Form. D** **Tol. 6HX** **1,5XD** **R** **TICN+**

P				M		K			N				S		H		
<800	<1.000	<1.200	<1.400	<950	<1.200	<500	<800	<1.400	Al	Cu	Mg/Zn	Plastic	Ni	Ti	50 HRC	55 HRC	60 HRC
															3-6	2-5	1-4

Vc (m/min). ● Optima / Optimun ○ Alternativo / Alternative

MICRO FINISH
 THREADING TECHNOLOGY



Ø	P	€	L mm	l mm	mm	d mm
M3,0	0,50	111,33	56	10	2,70	3,5
M4,0	0,70	114,89	63	12	3,40	4,5
M5,0	0,80	118,32	70	14	4,90	6,0

Ø	P	€	L mm	l mm	mm	d mm
M6,0	1,00	132,21	80	18	4,90	6,0
M8,0	1,25	160,04	90	20	6,20	8,0
M10,0	1,50	277,70	100	20	8,00	10,0

2275 **HM DIN 376** **M** **Form. D** **Tol. 6HX** **1,5XD** **D** **TICN+**

P				M		K			N				S		H		
<800	<1.000	<1.200	<1.400	<950	<1.200	<500	<800	<1.400	Al	Cu	Mg/Zn	Plastic	Ni	Ti	50 HRC	55 HRC	60 HRC
															3-6	2-5	1-4

Vc (m/min). ● Optima / Optimun ○ Alternativo / Alternative



Ø	P	€	L mm	l mm	mm	d mm
M12,0	1,75	472,33	110	24	7,00	9,0
M14,0	2,00	472,33	110	25	9,00	11,0

Ø	P	€	L mm	l mm	mm	d mm
M16,0	2,00	574,37	110	32	9,00	12,0