

2180 HSSE-PM DIN 371

P				M		K			N				S		H		
<800	<1.000	<1.200	<1.400	<950	<1.200	<500	<800	<1.400	Al	Cu	Mg/Zn	Plastic	Ni	Ti	50 HRC	55 HRC	60 HRC
						● 15-30	● 10-20			○ 35-50							

Vc (m/min). ● Optima / Optimun ○ Alternativo / Alternative

MICRO FINISH
THREADING TECHNOLOGY



Ø	P	€	L mm	l mm	∠ mm	d mm
M3,0	0,50	26,76	56	10	2,70	3,5
M4,0	0,70	27,31	63	12	3,40	4,5
M5,0	0,80	27,31	70	14	4,90	6,0

Ø	P	€	L mm	l mm	∠ mm	d mm
M6,0	1,00	28,95	80	18	4,90	6,0
M8,0	1,25	34,50	90	20	6,20	8,0
M10,0	1,50	41,75	100	20	8,00	10,0

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MICRO FINISH
THREADING TECHNOLOGY



Ø	P	€	L mm	l mm	∠ mm	d mm
M8,0	1,25	34,50	90	20	4,90	6,0
M10,0	1,50	41,75	100	20	5,50	7,0
M12,0	1,75	52,57	110	24	7,00	9,0
M14,0	2,00	67,01	110	25	9,00	11,0

Ø	P	€	L mm	l mm	∠ mm	d mm
M16,0	2,00	77,27	110	32	9,00	12,0
M18,0	2,50	129,72	125	32	11,00	14,0
M20,0	2,50	146,57	140	32	12,00	16,0