

2124

HSSE-PM DIN 371

M
DIN 13

Form.
C



Tol.
6H



3XD



P				M		K			N				S		H		
<800	<1.000	<1.200	<1.400	<950	<1.200	<500	<800	<1.400	Al	Cu	Mg/Zn	Plastic	Ni	Ti	50 HRC	55 HRC	60 HRC
● 10-15	● 6-10	○ 4-6		● 6-12				● 10-20				○ 10-15		○ 4-8			

Vc (m/min). ● Optima / Optimun ○ Alternativo / Alternative

MICRO FINISH
THREADING TECHNOLOGY



Ø	P	€	L mm	l mm	∠ mm	d mm
M3,0	0,50	28,57	56	5	2,70	3,5
M4,0	0,70	29,02	63	7	3,40	4,5
M5,0	0,80	31,28	70	8	4,90	6,0

Ø	P	€	L mm	l mm	∠ mm	d mm
M6,0	1,00	32,27	80	10	4,90	6,0
M8,0	1,25	41,54	90	13	6,20	8,0
M10,0	1,50	50,37	100	15	8,00	10,0

2123

HSSE-PM DIN 376/374

M-MF
DIN 13

Form.
C



Tol.
6H



3XD



P				M		K			N				S		H		
<800	<1.000	<1.200	<1.400	<950	<1.200	<500	<800	<1.400	Al	Cu	Mg/Zn	Plastic	Ni	Ti	50 HRC	55 HRC	60 HRC
● 10-15	● 6-10	○ 4-6		● 6-12				● 10-20				○ 10-15		○ 4-8			

Vc (m/min). ● Optima / Optimun ○ Alternativo / Alternative

MICRO FINISH
THREADING TECHNOLOGY



Ø	P	€	L mm	l mm	∠ mm	d mm
M8,0	1,00	54,84	90	10	4,90	6,0
M8,0	1,25	43,10	90	15	4,90	6,0
M10,0	1,00	63,14	90	10	5,50	7,0
M10,0	1,25	72,61	100	15	5,50	7,0
M10,0	1,50	55,41	100	17	5,50	7,0
M12,0	1,00	94,09	100	10	7,00	9,0
M12,0	1,25	84,07	100	15	7,00	9,0
M12,0	1,50	81,55	100	15	7,00	9,0
M12,0	1,75	70,31	110	18	7,00	9,0
M14,0	1,25	203,39	100	15	9,00	11,0

Ø	P	€	L mm	l mm	∠ mm	d mm
M14,0	1,50	108,51	100	15	9,00	11,0
M14,0	2,00	93,28	110	20	9,00	11,0
M16,0	1,50	113,27	100	15	9,00	12,0
M16,0	2,00	100,98	110	20	9,00	12,0
M18,0	1,50	137,26	110	17	11,00	14,0
M18,0	2,50	138,16	125	25	11,00	14,0
M20,0	1,50	161,39	125	17	12,00	16,0
M20,0	2,50	149,52	140	25	12,00	16,0
M22,0	2,50	203,15	140	25	14,50	18,0
M24,0	3,00	220,49	160	30	14,50	18,0

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HSSE-PM DIN 371

P				M		K			N				S		H		
<800	<1.000	<1.200	<1.400	<950	<1.200	<500	<800	<1.400	Al	Cu	Mg/Zn	Plastic	Ni	Ti	50 HRC	55 HRC	60 HRC
○ 6-10				○ 4-6		● 10-20			○ 10-15				○ 4-8				

Vc (m/min). ● Optima / Optimun ○ Alternativo / Alternative



MICRO FINISH
THREADING TECHNOLOGY

Ø	P	€	L mm	l mm	mm	d mm
M3,0	0,50	43,30	56	10	2,70	3,5
M4,0	0,70	31,95	63	12	3,40	4,5
M5,0	0,80	33,99	70	14	4,90	6,0

Ø	P	€	L mm	l mm	mm	d mm
M6,0	1,00	36,36	80	18	4,90	6,0
M8,0	1,25	41,54	90	20	6,20	8,0
M10,0	1,50	54,42	100	20	8,00	10,0

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HSSE-PM DIN 376

P				M		K			N				S		H		
<800	<1.000	<1.200	<1.400	<950	<1.200	<500	<800	<1.400	Al	Cu	Mg/Zn	Plastic	Ni	Ti	50 HRC	55 HRC	60 HRC
○ 6-10				○ 4-6		● 10-20			○ 10-15				○ 4-8				

Vc (m/min). ● Optima / Optimun ○ Alternativo / Alternative



MICRO FINISH
THREADING TECHNOLOGY

Ø	P	€	L mm	l mm	mm	d mm
M8,0	1,25	61,92	90	20	4,90	6,0
M10,0	1,50	63,80	100	20	5,50	7,0
M12,0	1,75	75,86	110	24	7,00	9,0
M14,0	2,00	105,28	110	25	9,00	11,0

Ø	P	€	L mm	l mm	mm	d mm
M16,0	2,00	109,11	110	32	9,00	12,0
M18,0	2,50	181,38	125	32	11,00	14,0
M20,0	2,50	168,10	140	32	12,00	16,0

2260 HSSE-PM DIN 371 SYNCHRO

P				M		K			N				S		H		
<800	<1.000	<1.200	<1.400	<950	<1.200	<500	<800	<1.400	Al	Cu	Mg/Zn	Plastic	Ni	Ti	50 HRC	55 HRC	60 HRC
●	●	●	●	●	●	●	●	●	●	●	●	●	●	●			
20-50	15-40	10-20	5-10	5-15	5-10	10-40	10-40	5-15	10-40	10-40	5-15	10-40	2-8	2-15			

Vc (m/min). ● Optima / Optimun ○ Alternativo / Alternative



Ø	P	€	L mm	I mm	∠ mm	d mm
M3,0	0,50	38,41	56	5	2,70	3,5
M4,0	0,70	40,42	63	7	3,40	4,5

Ø	P	€	L mm	I mm	∠ mm	d mm
M5,0	0,80	43,90	70	8	4,90	6,0
M6,0	1,00	45,50	80	10	4,90	6,0

*Hasta fin de existencias / Jusqu'à épuisement des stocks / Until end of stock

2261 HSSE-PM DIN 376 SYNCHRO

P				M		K			N				S		H		
<800	<1.000	<1.200	<1.400	<950	<1.200	<500	<800	<1.400	Al	Cu	Mg/Zn	Plastic	Ni	Ti	50 HRC	55 HRC	60 HRC
●	●	●	●	●	●	●	●	●	●	●	●	●	●	●			
20-50	15-40	10-20	5-10	5-15	5-10	10-40	10-40	5-15	10-40	10-40	5-15	10-40	2-8	2-15			

Vc (m/min). ● Optima / Optimun ○ Alternativo / Alternative



Ø	P	€	L mm	I mm	∠ mm	d mm
M14,0	2,00	141,46	110	20	9,00	11,0
M16,0	2,00	153,37	110	20	9,00	12,0

*Hasta fin de existencias / Jusqu'à épuisement des stocks / Until end of stock