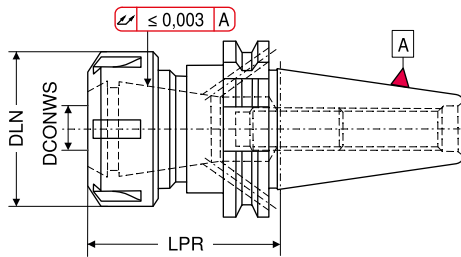


ER Collet chuck

Scope of supply:

Holder with lock nut and adjustable back stop



	Adapter	DCONWS	LPR	DLN	TQX	for collet	AD G 6,3 n _{max} 12000		AD/B G 6,3 n _{max} 12000		AD/B G 6,3 n _{max} 8000		AD/B G 2,5 n _{max} 18000	
							Y8	Article no.	Y8	Article no.	Y8	Article no.	Y8	Article no.
		mm	mm	mm	Nm		EUR	81 414 ...	EUR	81 414 ...	EUR	82 414 ...	EUR	82 415 ...
short	SK 30	1 - 10	70	28	8 - 56	426E (ER16)	84,83	010						
	SK 30	1 - 16	70	42	24 - 104	430E (ER25)	84,83	016						
	SK 30	2 - 20	70	50	24 - 136	470E (ER32)	84,83	020						
	SK 40	1 - 10	60	32	8 - 56	426E (ER16)					57,13	110	65,94	110
	SK 40	1 - 16	70	42	24 - 104	430E (ER25)					59,71	116	68,69	116
	SK 40	2 - 20	70	50	24 - 136	470E (ER32)					59,89	120	68,88	120
	SK 40	3 - 26	70	63	176	472E (ER40)					62,27	126	71,26	126
	SK 50	1 - 10	60	32	8 - 56	426E (ER16)					77,13	310		
	SK 50	1 - 16	70	42	24 - 104	430E (ER25)					80,33	316		
	SK 50	2 - 20	70	50	24 - 136	470E (ER32)					81,71	320		
long	SK 30	1 - 10	100	28	8 - 56	426E (ER16)	118,50	210						
	SK 30	1 - 16	100	42	24 - 104	430E (ER25)	118,50	216						
	SK 30	2 - 20	100	50	24 - 136	470E (ER32)	118,50	220						
	SK 40	1 - 10	120	32	8 - 56	426E (ER16)					62,64	410	71,53	410
	SK 40	1 - 16	120	42	24 - 104	430E (ER25)					65,21	416	74,20	416
	SK 40	2 - 20	120	50	24 - 136	470E (ER32)					65,39	420	74,38	420
	SK 40	3 - 26	100	63	176	472E (ER40)			78,53	426				
	SK 50	1 - 10	100	32	8 - 56	426E (ER16)					74,11	510		
	SK 50	1 - 16	100	42	24 - 104	430E (ER25)					77,13	516		
	SK 50	2 - 20	100	50	24 - 136	470E (ER32)					82,08	520		
extra-long	SK 40	1 - 10	160	28	8 - 56	426E (ER16)			97,93	610				
	SK 40	2 - 16	160	42	24 - 104	430E (ER25)			97,93	616				
	SK 40	2 - 20	160	50	24 - 136	470E (ER32)			97,93	620				
	SK 40	3 - 26	160	63	176	472E (ER40)			113,30	626				
	SK 50	1 - 16	160	42	24 - 104	430E (ER25)					84,01	616		
	SK 50	2 - 20	160	50	24 - 136	470E (ER32)					92,61	620		

Spare parts

for collet

	Article no.	EUR		Article no.	EUR		Article no.	EUR		Article no.	EUR		Article no.	EUR	
426E (ER16) / SK30-SK50	62 950 ...	17,82	044	83 950 ...			62 950 ...			83 357 ...			81 950 ...		
430E (ER25) / SK30															
430E (ER25) / SK40, SK50				34,72	055		17,82	054		16,04	116		1,63	053	
470E (ER32) / SK30				34,72	055		19,92	055		17,72	125		2,00	054	
470E (ER32) / SK40, SK50				36,95	056		18,56	056		24,12	132		1,63	053	
472E (ER40) / SK40, SK50				36,95	056		18,56	056		24,12	132		3,44	057	2,00
				43,57	057		18,04	057		26,53	140		2,00	054	2,25

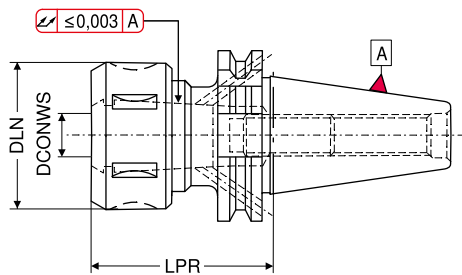
i Backstop screws 81 950 ... and nut 62 950 044 only for use with article 81 414 ...!

OZ Collet Chuck

▲ Clamping nut with ball bearings

Scope of supply:

Holder with lock nut and adjustable back stop



										
							AD G 6,3 n _{max} 12000	AD/B G 6,3 n _{max} 12000	AD/B G 6,3 n _{max} 8000	AD/B G 2,5 n _{max} 18000
							Y8	Y8	Y8	Y8
							Article no. 81 410 ...	Article no. 81 410 ...	Article no. 82 410 ...	Article no. 82 411 ...
							EUR	EUR	EUR	EUR
short	Adapter	DCONWS	LPR	DLN	TQX	for collet				
		mm	mm	mm	Nm					
	SK 30	2 - 16	60	43	24 - 104	415E / 421E	84,83	016		
	SK 30	2 - 25	80	60	24 - 176	459E / 462E	88,08	025		
	SK 40	2 - 16	70	43	80 - 90	415E / 421E			71,53	116
	SK 40	2 - 25	70	60	90 - 100	459E / 462E			74,75	125
long	SK 50	2 - 16	70	43	80 - 90	415E / 421E			94,50	225
	SK 50	2 - 25	70	60	90 - 100	459E / 462E			105,50	232
	SK 50	4 - 32	70	72	110 - 120	460E / 467E			114,70	240
	SK 40	2 - 16	120	43	80 - 90	415E / 421E			76,03	416
	SK 40	2 - 25	120	60	90 - 100	459E / 462E			79,06	425
	SK 40	4 - 32	100	72	227	460E / 467E		92,59	432	
	SK 50	2 - 16	100	43	80 - 90	415E / 421E			99,09	525
	SK 50	2 - 25	100	60	90 - 100	459E / 462E			105,50	532

		W7  Lock nut		Y8  Hook clamping key		Y8  Stop screw IK		Y8  Stop screw IK			
Spare parts		Article no. 62 950 ...		Article no. 83 354 ...		Article no. 81 950 ...		Article no. 83 950 ...			
for collet		EUR		EUR		EUR		EUR			
415E / 421E	M33x1,5	31,56	050	7,84	116	M16x15	2,25	055	M10x50	2,00	010
459E / 462E	M48x2	34,71	051	10,69	125	M16x15	2,25	055	M10x50	2,00	010
460E / 467E	M60x2,5	43,41	052	11,96	132	M16x15	2,25	055	M12x50	2,25	011

i Spare part 81 950 ... only use for article 81 410 ...!

Accessories

OZ Collet	Pull studs	Others
→ 218	→ 48-49	→ 17 34