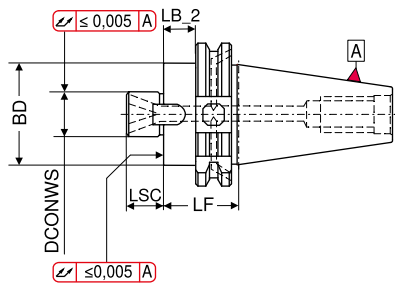


Shell mill adapter

▲ Screwed drive dogs

Scope of supply:

Toolholder with retaining screw



A
G 6,3 n_{max} 8000



AD/B
G 6,3 n_{max} 8000

	Adapter	DCONWS	LB_2	LF	BD	LSC		
		mm	mm	mm	mm	mm		
short	SK 30	16	21	40	38	17	Y8 Article no. 81 428 ... EUR 77,28 016 2) 77,28 022 2) 82,21 027 2) 87,66 032 2)	
	SK 30	22	21	40	43	19		
	SK 30	27	21	40	43	21		
	SK 30	32	31	50	78	24		
	SK 40	16	25	44	38	17		56,49 116
	SK 40	22	25	44	48	19		59,89 122
	SK 40	27	36	55	58	21		60,98 127
	SK 40	32	31	50	78	24		64,20 132
	SK 40	40	31	50	88	27		69,80 140 1)
	SK 50	16	25	44	38	17		87,22 316
	SK 50	22	25	44	48	19		89,51 322
	SK 50	27	25	44	58	21		91,71 327
	SK 50	32	21	40	78	24		99,09 332
	SK 50	40	31	50	88	27		100,90 340 1)
	SK 40	16	81	100	38	17		58,42 416
	SK 40	22	81	100	48	19		60,35 422
	SK 40	27	81	100	58	21		61,35 427
	SK 40	32	81	100	78	24		64,57 432
	SK 40	40	81	100	88	27		67,41 440 1)
long	SK 50	16	81	100	38	17		92,61 616
	SK 50	22	81	100	48	19		94,50 622
	SK 50	27	81	100	58	21		97,20 627
	SK 50	32	81	100	78	24		99,99 632
	SK 50	40	81	100	88	27		101,80 640 1)
	SK 40	16	111	130	38	17		62,09 816
	SK 40	22	111	130	48	19		64,20 822
	SK 40	27	111	130	58	21		65,21 827
	SK 40	32	111	130	78	24		68,33 832
	SK 40	40	111	130	88	27		71,35 840 1)
	SK 50	16	111	130	38	17		98,10 916
	SK 50	22	111	130	48	19		99,99 922
	SK 50	27	111	130	58	21		102,70 927
	SK 50	32	111	130	78	24		105,50 932
	SK 50	40	111	130	88	27		107,30 940
medium length	SK 40	16	141	160	38	17		64,20 516
	SK 40	22	141	160	48	19		66,30 522
	SK 40	27	141	160	58	21		67,22 527
	SK 40	32	141	160	78	24		70,34 532
	SK 40	40	141	160	88	27		73,28 540 1)
	SK 50	16	141	160	38	17		100,90 716
	SK 50	22	141	160	48	19		103,70 722
	SK 50	27	141	160	58	21		105,50 727
	SK 50	32	141	160	78	24		108,20 732
	SK 50	40	141	160	88	27		111,00 740 1)
extra-long	SK 40	16	141	160	38	17		64,20 516
	SK 40	22	141	160	48	19		66,30 522
	SK 40	27	141	160	58	21		67,22 527
	SK 40	32	141	160	78	24		70,34 532
	SK 40	40	141	160	88	27		73,28 540 1)
	SK 50	16	141	160	38	17		100,90 716
	SK 50	22	141	160	48	19		103,70 722
	SK 50	27	141	160	58	21		105,50 727
	SK 50	32	141	160	78	24		108,20 732
	SK 50	40	141	160	88	27		111,00 740 1)

1) With cross screw and 4 holes M12, Pitch Circle diameter = 66.7 mm, coolant outlet on the outer diameter of the spigot (DCONWS)!

2) With cross screw

Spare parts facemill adapters

				Y8		Y8		Y8		Y8	
											
Spare parts DCONWS				Article no. 83 950 ...		Article no. 83 368 ...		Article no. 83 367 ...		Article no. 83 950 ...	
				EUR		EUR		EUR		EUR	
16	8x9x17,5	7,23	120	10,69	116	M8	3,23	016	M8x25	2,88	113
22	10x11x20,5	7,49	121	13,32	122	M10	3,54	022	M10x25	3,33	124
27	12x13x24,3	8,48	122	17,09	127	M12	4,53	027	M12x30	3,67	125
32	14x21x21,2	8,74	123	22,02	132	M16	7,28	032	M16x35	4,56	126
40	15,9x16,3x19,5	11,22	295	30,73	140	M20	11,54	040	M20x40	6,48	112

				Y8		Y8		Y8	
									
DCONWS				Article no. 81 950 ...		Article no. 81 950 ...		Article no. 83 950 ...	
				EUR		EUR		EUR	
16	8x8x14	7,23	001	M3x8	0,38	010	M3x8	0,38	296
22	10x10x17	7,49	002	M4x8	0,48	011	M4x12	0,48	297
27	12x14x20	8,48	003	M4x14	0,57	012	M5x12	0,57	136
32	14x14x22	8,74	004	M5x13	0,64	013	M5x20	0,64	137
40							M6x16	0,75	138

i Spare part 81 950 ... only use for article 81 428 ...!

Accessories

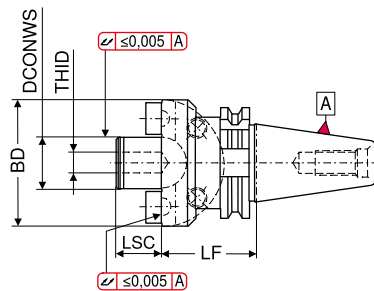
		
Pull studs	Extensions	Others
→ 48-49	→ 17 26	→ 17 34

Large diameter facemill adapter

▲ For milling cutters with keyway or drive slot DIN 6357

Scope of supply:

Holder with integrated drive dogs according to DIN 2079 and 4 fixation screws

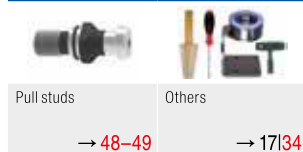


A
G 6,3 $n_{\max}$ 8000
Y8

Adapter	DCONWS	LF	BD	LSC	THID	Article no. 82 432 ...	EUR	
SK 40	40	60	89	30	M20	115,60	040	
SK 50	40	70	89	30	M20	133,90	240	
SK 50	60	70	129	40	M30	162,40	260	

Spare parts		Y8		Y8		2A/28		Y8	
DCONWS		Screw for drivers		Driver		Socket head screw		Clamping screw	
		Article no. 83 950 ...		Article no. 83 950 ...		Article no. 70 950 ...		Article no. 83 950 ...	
		EUR		EUR		EUR		EUR	
40	M6x16	0,75	138	15,9x16,3x19,5	11,22	295	M12x50	3,65	140
60				25,4x16,3x26,5	14,57	298	M16x45	9,30	160

Accessories



Pull studs

Others

→ 48-49

→ 17|34