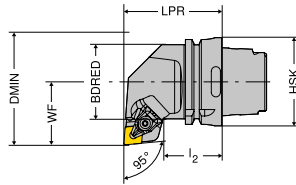


MaxiLock-D – DCLN 95° – Toolholder with top clamping



Illustrations show right-hand versions

ISO designation	Adapter	LPR mm	I ₂ mm	BDRED mm	WF mm	DMIN mm	Insert	Left-hand 2D/80		Right-hand 2D/80	
								Article no. 74 504 ...		Article no. 74 503 ...	
HSK T63 DCLN R/L 12	HSK-T 63	70	42	53	45	100	CN.. 1204	EUR 229,10	512	EUR 229,10	512
HSK T63 DCLN R/L 16	HSK-T 63	70	42	53	45	125	CN.. 1606	EUR 229,10	516	EUR 229,10	516
HSK T63 DCLN R/L 19	HSK-T 63	70	42	53	45	125	CN.. 1906	EUR 229,10	519	EUR 229,10	519
HSK T100 DCLN R/L 12	HSK-T 100	80	45	88	55	125	CN.. 1204	EUR 268,90	712	EUR 268,90	712
HSK T100 DCLN R/L 19	HSK-T 100	80	45	88	55	125	CN.. 1906	EUR 268,90	719	EUR 268,90	719

Spare parts

for Article no.

		Article no. 70 950 ...		Article no. 80 950 ...		Article no. 70 950 ...		Article no. 70 950 ...	
		EUR		EUR		EUR		EUR	
74 504 512 / 74 503 512		23,77	824	T15 - IP	11,89	128	M4,5x12 - IP	2,98	820
74 504 516 / 74 503 516		26,69	825	T20 - IP	12,54	129	M5x14 - IP	4,23	821
74 504 519 / 74 503 519		29,19	826	T20 - IP	12,54	129	M5x14 - IP	4,23	821
74 504 712 / 74 503 712		23,77	824	T15 - IP	11,89	128	M4,5x12 - IP	2,98	820
74 504 719 / 74 503 719		29,19	826	T20 - IP	12,54	129	M5x14 - IP	4,23	821

2A/28



XPress type

Article no.
70 950 ...

EUR

Y7



Key D

Article no.
80 950 ...

EUR

2A/28



Clamping screw

Article no.
70 950 ...

EUR

2A/28

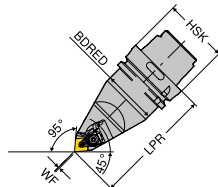


Carbide type C

Article no.
70 950 ...

EUR

MaxiLock-D – DCMN 95° – Toolholder with top clamping



ISO designation	Adapter	LPR mm	BDRED mm	WF mm	Insert	Neutral 2D/80	
						Article no. 74 506 ...	
HSK T63 DCMN N 12	HSK-T 63	115	53	0	CN.. 1204	EUR 314,20	512
HSK T100 DCMN N 12	HSK-T 100	150	88	0	CN.. 1204	EUR 369,50	712

Spare parts

for Article no.

		Article no. 70 950 ...		Article no. 80 950 ...		Article no. 70 950 ...		Article no. 70 950 ...	
		EUR		EUR		EUR		EUR	
74 506 512		23,77	824	T15 - IP	11,89	128	M4,5x12 - IP	2,98	820
74 506 712		23,77	824	T15 - IP	11,89	128	M4,5x12 - IP	2,98	820

2A/28



XPress type

Article no.
70 950 ...

EUR

Y7



Key D

Article no.
80 950 ...

EUR

2A/28



Clamping screw

Article no.
70 950 ...

EUR

2A/28

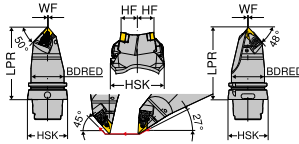


Carbide type C

Article no.
70 950 ...

EUR

MaxiLock-D – DCMN + DDMN – Toolholder with top clamping

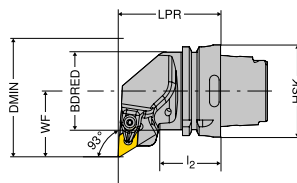


ISO designation	Adapter	LPR	BDRED	WF	HF	Insert	Neutral	
							2D/80	Article no.
		mm	mm	mm	mm			74 600 ...
HSK T63 DCMN L 12 + DDMN L 15	HSK-T 63	115	53	0,5	20	CN.. 1204 / DN.. 1506	EUR 592,90	501
HSK T100 DCMN L 12 + DDMN L 15	HSK-T 100	150	88	0,5	20	CN.. 1204 / DN.. 1506	EUR 677,10	701

i Face turning maximum 78 mm

	2A/28  XPress type		Y7  Key D		2A/28  Clamping screw		2A/28  Solid Carbide Seat D		2A/28  Carbide type C	
Spare parts	Article no. 80 950 ...		Article no. 70 950 ...		Article no. 70 950 ...		Article no. 70 950 ...		Article no. 70 950 ...	
for Article no.	EUR		EUR		EUR		EUR		EUR	
74 600 501	23,77	824	T15 - IP	11,89 128	M4,5x12 - IP	2,98 820	7,89	811	7,89	810
74 600 701	23,77	824	T15 - IP	11,89 128	M4,5x12 - IP	2,98 820	7,89	811	7,89	810

MaxiLock-D – DDUN 93° – Toolholder with top clamping

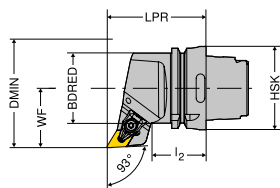


Illustrations show right-hand versions

ISO designation	Adapter	LPR	I ₂	BDRED	WF	DMIN	Insert	Left-hand		Right-hand	
								2D/80	Article no.	2D/80	Article no.
		mm	mm	mm	mm	mm			74 516 ...		74 515 ...
HSK T63 DDUN R/L 15	HSK-T 63	70	42	53	45	125	DN.. 1506	EUR 229,10	515	EUR 229,10	515
HSK T100 DDUN R/L 15	HSK-T 100	80	45	88	55	125	DN.. 1506	EUR 268,90	715	EUR 268,90	715

	2A/28		Y7		2A/28		2A/28	
								
	XPress type		Key D		Clamping screw		Solid Carbide Seat D	
Spare parts	Article no. 70 950 ...		Article no. 80 950 ...		Article no. 70 950 ...		Article no. 70 950 ...	
for Article no.	EUR		EUR		EUR		EUR	
74 516 515 / 74 515 515	23,77	824	T15 - IP	11,89 128	M4,5x12 - IP	2,98 820	7,89	811
74 516 715 / 74 515 715	23,77	824	T15 - IP	11,89 128	M4,5x12 - IP	2,98 820	7,89	811

MaxiLock-D – DDJN 93° – Toolholder with top clamping



Illustrations show right-hand versions

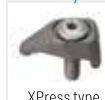
ISO designation	Adapter	LPR	I ₂	BDRED	WF	DMIN	Insert	Left-hand 2D/80		Right-hand 2D/80	
								Article no. 74 512 ...		Article no. 74 511 ...	
HSK T63 DDJN R/L 15	HSK-T 63	75	42	53	45	125	DN.. 1506	EUR 229,10	515	EUR 229,10	515
HSK T100 DDJN R/L 15	HSK-T 100	85	45	88	55	125	DN.. 1506	EUR 268,90	715	EUR 268,90	715

Spare parts

for Article no.

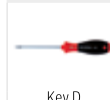
	Article no. 70 950 ...	Article no. 80 950 ...	Article no. 70 950 ...	Article no. 70 950 ...
74 512 515 / 74 511 515	EUR 23,77	824	EUR 11,89	128
74 512 715 / 74 511 715	EUR 23,77	824	EUR 11,89	128

2A/28



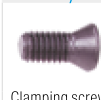
XPress type

Y7



Key D

2A/28

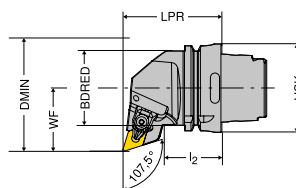


Clamping screw

2A/28

Solid Carbide
Seat D

MaxiLock-D – DDHN 107.5° – Toolholder with top clamping



Illustrations show right-hand versions

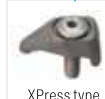
ISO designation	Adapter	LPR	I ₂	BDRED	WF	DMIN	Insert	Left-hand 2D/80		Right-hand 2D/80	
								Article no. 74 508 ...		Article no. 74 507 ...	
HSK T63 DDHN R/L 15	HSK-T 63	70	42	53	45	125	DN.. 1506	EUR 229,10	515	EUR 229,10	515

Spare parts

for Article no.

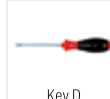
	Article no. 70 950 ...	Article no. 80 950 ...	Article no. 70 950 ...	Article no. 70 950 ...
74 508 515 / 74 507 515	EUR 23,77	824	EUR 11,89	128

2A/28



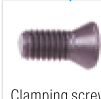
XPress type

Y7



Key D

2A/28

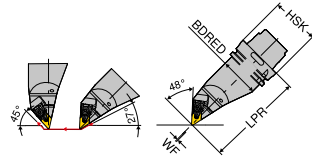


Clamping screw

2A/28

Solid Carbide
Seat D

MaxiLock-D – DDMN 48° – Toolholder with top clamping



Left-hand

2D/80

Article no.

74 519 ...

EUR

ISO designation	Adapter	LPR	BDRED	WF	Insert		
		mm	mm	mm			
HSK T63 DDMN L 15	HSK-T 63	130	53	0	DN.. 1506	314,20	515
HSK T100 DDMN L 15	HSK-T 100	160	88	0	DN.. 1506	369,50	715

Spare parts

for Article no.

	Article no. 70 950 ...	EUR		Article no. 80 950 ...	EUR		Article no. 70 950 ...	EUR		Article no. 70 950 ...	EUR	
74 519 515	23,77	824	T15 - IP	11,89	128	M4,5x12 - IP	2,98	820	7,89	811	7,89	811
74 519 715	23,77	824	T15 - IP	11,89	128	M4,5x12 - IP	2,98	820	7,89	811	7,89	811

2A/28



XPress type

Y7



Key D

2A/28

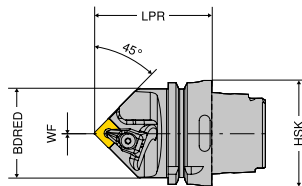


Clamping screw

2A/28

Solid Carbide
Seat D

MaxiLock-D – DSDN 45° – Toolholder with top clamping



Neutral

2D/80

Article no.

74 522 ...

EUR

ISO designation	Adapter	LPR	BDRED	WF	Insert		
		mm	mm	mm			
HSK T63 DSDN N 12	HSK-T 63	70	53	0	SN.. 1204	229,10	512
HSK T63 DSDN N 15	HSK-T 63	75	53	0	SN.. 1506	229,10	515
HSK T100 DSDN N 12	HSK-T 100	80	88	0	SN.. 1204	268,90	712
HSK T100 DSDN N 19	HSK-T 100	85	88	0	SN.. 1906	268,90	719

Spare parts

for Article no.

	Article no. 70 950 ...	EUR		Article no. 80 950 ...	EUR		Article no. 70 950 ...	EUR		Article no. 70 950 ...	EUR	
74 522 512	23,77	824	T15 - IP	11,89	128	M4,5x12 - IP	2,98	820	7,89	813	7,89	813
74 522 515	26,69	825	T20 - IP	12,54	129	M5x14 - IP	4,23	821	12,05	833	12,05	833
74 522 712	23,77	824	T15 - IP	11,89	128	M4,5x12 - IP	2,98	820	7,89	813	7,89	813
74 522 719	29,19	826	T20 - IP	12,54	129	M5x14 - IP	4,23	821	12,91	817	12,91	817

2A/28



XPress type

Y7



Key D

2A/28

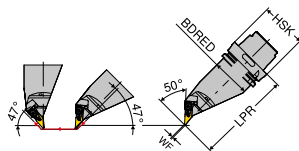


Clamping screw

2A/28

Solid Carbide
support S

MaxiLock-D – DVMN 50° – Toolholder with top clamping



ISO designation	Adapter	LPR	BDRED	WF	Insert	Left-hand 2D/80	
						Article no. 74 525 ...	
		mm	mm	mm		EUR	
HSK T63 DVMN L 16	HSK-T 63	130	53	0	VN.. 1604	365,10	516
HSK T100 DVMN L 16	HSK-T 100	160	88	0	VN.. 1604	448,00	716

Spare parts

for Article no.

	Article no. 70 950 ...	EUR		Article no. 80 950 ...	EUR		Article no. 70 950 ...	EUR		Article no. 70 950 ...	EUR	
74 525 516	835	28,76	T09 - IP	126	11,24	M3x7 - IP	819	3,14	5,59	806	5,59	806
74 525 716	835	28,76	T09 - IP	126	11,24	M3x7 - IP	819	3,14	5,59	806	5,59	806

2A/28



XPress type

Article no.
70 950 ...

EUR

Y7



Key D

Article no.
80 950 ...

EUR

2A/28



Clamping screw

Article no.
70 950 ...

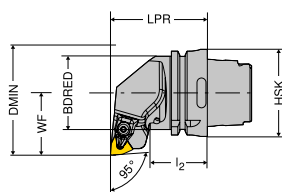
EUR

2A/28

Solid Carbide
Seat VArticle no.
70 950 ...

EUR

MaxiLock-D – DWLN 95° – Toolholder with top clamping



Illustrations show right-hand versions

ISO designation	Adapter	LPR	l ₂	BDRED	WF	DMIN	Insert	Left-hand 2D/80		Right-hand 2D/80	
								Article no. 74 529 ...		Article no. 74 528 ...	
		mm	mm	mm	mm	mm		EUR		EUR	
HSK T63 DWLN R/L 08	HSK-T 63	70	42	53	45	125	WN.. 0804	229,10	508	229,10	508
HSK T100 DWLN R/L 08	HSK-T 100	80	45	88	55	125	WN.. 0804	268,90	708	268,90	708

Spare parts

for Article no.

	Article no. 70 950 ...	EUR		Article no. 80 950 ...	EUR		Article no. 70 950 ...	EUR		Article no. 70 950 ...	EUR	
74 529 508 / 74 528 508	824	23,77	T15 - IP	128	11,89	M4,5x12 - IP	820	2,98	9,93	812	9,93	812
74 529 708 / 74 528 708	824	23,77	T15 - IP	128	11,89	M4,5x12 - IP	820	2,98	9,93	812	9,93	812

2A/28



XPress type

Article no.
70 950 ...

EUR

Y7



Key D

Article no.
80 950 ...

EUR

2A/28



Clamping screw

Article no.
70 950 ...

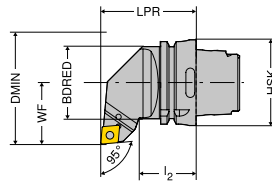
EUR

2A/28

Solid Carbide
Seat WArticle no.
70 950 ...

EUR

MaxiLock-S – SCLC 95° – Toolholder with screw clamping



Illustrations show right-hand versions

ISO designation	Adapter	LPR mm	I ₂ mm	BDRED mm	WF mm	DMIN mm	Insert	Left-hand 2D/80		Right-hand 2D/80	
								Article no. 74 541 ... EUR		Article no. 74 540 ... EUR	
HSK T63 SCLC R/L 12	HSK-T 63	70	42	53	45	100	CC.. 1204	226,80	512	226,80	512

Spare parts

for Article no.

74 541 512 / 74 540 512	T15/SW	Article no. 70 950 ... EUR	8,28	398	M4,5x12	Article no. 70 950 ... EUR	2,57	114	Article no. 70 950 ... EUR	12,37	166	M4,5	Article no. 70 950 ... EUR	4,64	170
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2A/28



Combination Key

2A/28



Clamping screw

2A/28



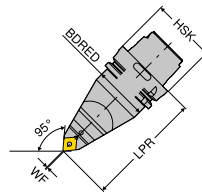
Carbide type C

2A/28



Threaded sleeve

MaxiLock-S – SCMC 50° – Toolholder with screw clamping



ISO designation	Adapter	LPR mm	BDRED mm	WF mm	Insert	Neutral 2D/80	
						Article no. 74 542 ... EUR	
HSK T63 SCMC N 12	HSK-T 63	115	53	0	CC.. 1204	309,70	512

Spare parts

for Article no.

74 542 512	T15/SW	Article no. 70 950 ... EUR	8,28	398	M4,5x12	Article no. 70 950 ... EUR	2,57	114	Article no. 70 950 ... EUR	12,37	166	M4,5	Article no. 70 950 ... EUR	4,64	170
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2A/28



Combination Key

2A/28



Clamping screw

2A/28



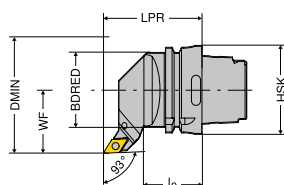
Carbide type C

2A/28



Threaded sleeve

MaxiLock-S – SDJC 93° – Toolholder with screw clamping



Illustrations show right-hand versions

ISO designation	Adapter	LPR	I ₂	BDRED	WF	DMIN	Insert	Left-hand 2D/80		Right-hand 2D/80	
								Article no. 74 544 ...	Article no. 74 543 ...	Article no. 74 544 ...	Article no. 74 543 ...
HSK T63 SDJC R/L 11	HSK-T 63	70	42	53	45	100	DC.. 11T3	EUR 226,80	511	EUR 226,80	511

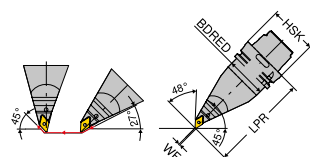
Spare parts

for Article no.

74 544 511 / 74 543 511

2A/28		2A/28		2A/28		2A/28	
							
Combination Key		Clamping screw		Solid Carbide Seat D		Threaded sleeve	
Article no. 70 950 ...		Article no. 70 950 ...		Article no. 70 950 ...		Article no. 70 950 ...	
EUR 8,28		EUR 3,14		EUR 7,49		EUR 4,64	
398		113		106		171	

MaxiLock-S – SDMC 48° – Toolholder with screw clamping



ISO designation	Adapter	LPR	BDRED	WF	Insert	Left-hand 2D/80	
						Article no. 74 546 ...	Article no. 74 546 ...
HSK T63 SDMC L 11	HSK-T 63	130	53	0	DC.. 11T3	EUR 309,70	511

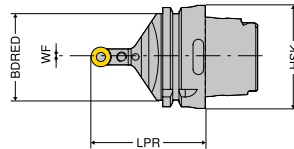
Spare parts

for Article no.

74 546 511

2A/28		2A/28		2A/28		2A/28	
							
Combination Key		Clamping screw		Solid Carbide Seat D		Threaded sleeve	
Article no. 70 950 ...		Article no. 70 950 ...		Article no. 70 950 ...		Article no. 70 950 ...	
EUR 8,28		EUR 3,14		EUR 7,49		EUR 4,64	
398		113		106		171	

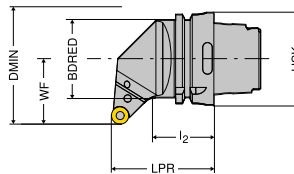
MaxiLock-N – PRDC 0° – Toolholder with lever clamping



ISO designation	Adapter	LPR	BRED	WF	Insert	Neutral 2D/80	
						Article no. 74 548 ...	
		mm	mm	mm		EUR	
HSK T63 PRDC N 12	HSK-T 63	70	53	0	RC.. 1204 M0	229,10	512
HSK T100 PRDC N 12	HSK-T 100	80	88	0	RC.. 1204 M0	261,10	712
HSK T100 PRDC N 16	HSK-T 100	80	88	0	RC.. 1606 M0	261,10	716

													
			2A/28	2A/28	2A/28	2A/28	2A/28	2A/28					
			Key I	Shim	Assembly pin	Lever	Clamping screw	Solid carbide support R					
Spare parts			Article no.	Article no.	Article no.	Article no.	Article no.	Article no.					
			70 950 ...	70 950 ...	70 950 ...	70 950 ...	70 950 ...	70 950 ...					
for Article no.			EUR	EUR	EUR	EUR	EUR	EUR					
74 548 512	SW2,5	2,45	175	1,76	197	1,22	191	15,52	178	3,19	208	7,09	215
74 548 712	SW2,5	2,45	175	1,76	197	1,22	191	15,52	178	3,19	208	7,09	215
74 548 716	SW03	2,45	176	1,37	196	1,22	192	16,06	387	3,50	390	12,59	384

MaxiLock-N – PRSC – Toolholder with lever clamping

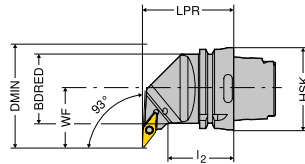


Illustrations show right-hand versions

ISO designation	Adapter	LPR	I ₂	BRED	WF	DMIN	Insert	Left-hand 2D/80		Right-hand 2D/80	
								Article no. 74 552 ...		Article no. 74 551 ...	
		mm	mm	mm	mm	mm		EUR		EUR	
HSK T63 PRSC R/L 12	HSK-T 63	70	44	53	45	100	RC.. 1204 M0	229,10	512	229,10	512
HSK T100 PRSC R/L 12	HSK-T 100	80	57	88	55	106	RC.. 1204 M0	261,10	712	261,10	712
HSK T100 PRSC R/L 16	HSK-T 100	80	55	88	55	125	RC.. 1606 M0	261,10	716	261,10	716

			2A/28  Key I		2A/28  Shim		2A/28  Assembly pin		2A/28  Lever		2A/28  Clamping screw		2A/28  Solid carbide support R	
Spare parts			Article no. 70 950 ...		Article no. 70 950 ...		Article no. 70 950 ...		Article no. 70 950 ...		Article no. 70 950 ...		Article no. 70 950 ...	
for Article no.			EUR		EUR		EUR		EUR		EUR		EUR	
74 552 512 / 74 551 512			SW2,5 2,45 175		1,76 197		1,22 191		15,52 178		3,19 208		7,09 215	
74 552 712 / 74 551 712			SW2,5 2,45 175		1,76 197		1,22 191		15,52 178		3,19 208		7,09 215	
74 552 716 / 74 551 716			SW03 2,45 176		1,37 196		1,22 192		16,06 387		3,50 390		12,59 384	

MaxiLock-S – SVUC 93° – Toolholder with screw clamping



Illustrations show right-hand versions

ISO designation	Adapter	LPR	I ₂	BDRED	WF	DMIN	Insert	Left-hand		Right-hand	
								2D/80	Article no.	2D/80	Article no.
HSK T63 SVUC R/L 16	HSK-T 63	70	42	53	45	100	VC.. 1604	EUR	74 557 ...	EUR	74 558 ...
		mm	mm	mm	mm	mm		272,10	516	272,10	516

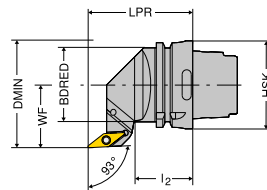
Spare parts

for Article no.

74 557 516 / 74 558 516

2A/28	2A/28	2A/28	2A/28
			
Combination Key	Clamping screw	Solid Carbide Seat V	Threaded sleeve
Article no.	Article no.	Article no.	Article no.
70 950 ...	70 950 ...	70 950 ...	70 950 ...
EUR	EUR	EUR	EUR
8,28	3,14	10,06	4,64
398	113	107	171

MaxiLock-S – SVJC 93° – Toolholder with screw clamping



Illustrations show right-hand versions

ISO designation	Adapter	LPR	I ₂	BDRED	WF	DMIN	Insert	Left-hand		Right-hand	
								2D/80	Article no.	2D/80	Article no.
HSK T63 SVJC R/L 16	HSK-T 63	75	42	53	45	100	VC.. 1604	EUR	74 556 ...	EUR	74 555 ...
		mm	mm	mm	mm	mm		272,10	516	272,10	516

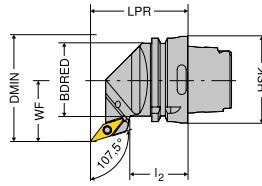
Spare parts

for Article no.

74 556 516 / 74 555 516

2A/28	2A/28	2A/28	2A/28
			
Combination Key	Clamping screw	Solid Carbide Seat V	Threaded sleeve
Article no.	Article no.	Article no.	Article no.
70 950 ...	70 950 ...	70 950 ...	70 950 ...
EUR	EUR	EUR	EUR
8,28	3,14	10,06	4,64
398	113	107	171

MaxiLock-S – SVHC 107.5° – Toolholder with screw clamping



Illustrations show right-hand versions

ISO designation	Adapter	LPR	I ₂	BDRED	WF	DMIN	Insert	Left-hand		Right-hand	
								2D/80	Article no.	2D/80	Article no.
HSK T63 SVHC R/L 16	HSK-T 63	70	42	53	45	100	VC.. 1604	EUR	74 554 ...	EUR	74 553 ...
		mm	mm	mm	mm	mm		272,10	516	272,10	516

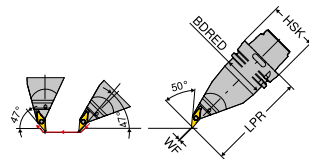
Spare parts

for Article no.

74 554 516 / 74 553 516

2A/28		2A/28		2A/28		2A/28	
							
Combination Key		Clamping screw		Solid Carbide Seat V		Threaded sleeve	
Article no.		Article no.		Article no.		Article no.	
70 950 ...		70 950 ...		70 950 ...		70 950 ...	
EUR		EUR		EUR		EUR	
8,28		3,14		10,06		4,64	
398		113		107		171	

MaxiLock-S – SVMC 50° – Toolholder with screw clamping



ISO designation	Adapter	LPR	BDRED	WF	Insert	Left-hand	
						2D/80	Article no.
HSK T63 SVMC L 16	HSK-T 63	130	53	0	VC.. 1604	EUR	74 560 ...
		mm	mm	mm		365,10	516

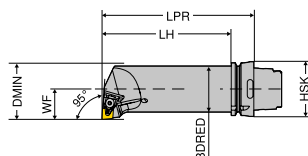
Spare parts

for Article no.

74 560 516

2A/28		2A/28		2A/28		2A/28	
							
Combination Key		Clamping screw		Solid Carbide Seat V		Threaded sleeve	
Article no.		Article no.		Article no.		Article no.	
70 950 ...		70 950 ...		70 950 ...		70 950 ...	
EUR		EUR		EUR		EUR	
8,28		3,14		10,06		4,64	
398		113		107		171	

MaxiLock-D – DCLN 95° – Boring bar with top clamping



Illustrations show right-hand versions

ISO designation	Adapter	LPR	LH	BDRED	WF	DMIN	Insert	Left-hand		Right-hand	
								2D/80	2D/80	2D/80	2D/80
		mm	mm	mm	mm	mm		Article no.	Article no.	Article no.	Article no.
HSK T63 50Q DCLN R/L 12	HSK-T 63	175	149	50	35	63	CN.. 1204	74 529 ...	74 528 ...	74 529 ...	74 528 ...
								EUR	EUR	EUR	EUR
								314,20	512	314,20	512

Spare parts

for Article no.

74 529 512 / 74 528 512

2A/28



XPress type

Article no.

70 950 ...

EUR

23,77 824

Y7



Key D

Article no.

80 950 ...

EUR

11,89 128

2A/28



Clamping screw

Article no.

70 950 ...

EUR

2,98 820

2A/28



Carbide type C

Article no.

70 950 ...

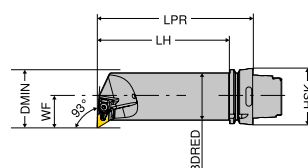
EUR

7,89 810

T15 - IP

M4,5x12 - IP

MaxiLock-D – DDUN 93° – Boring bar with top clamping



Illustrations show right-hand versions

ISO designation	Adapter	LPR	LH	BDRED	WF	DMIN	Insert	Left-hand		Right-hand	
								2D/80	2D/80	2D/80	2D/80
		mm	mm	mm	mm	mm		Article no.	Article no.	Article no.	Article no.
HSK T63 50Q DDUN R/L 15	HSK-T 63	175	149	50	35	63	DN.. 1506	74 533 ...	74 532 ...	74 533 ...	74 532 ...
								EUR	EUR	EUR	EUR
								314,20	515	314,20	515

Spare parts

for Article no.

74 533 515 / 74 532 515

2A/28



XPress type

Article no.

70 950 ...

EUR

23,77 824

Y7



Key D

Article no.

80 950 ...

EUR

11,89 128

2A/28



Clamping screw

Article no.

70 950 ...

EUR

2,98 820

2A/28

Solid Carbide
Seat D

Article no.

70 950 ...

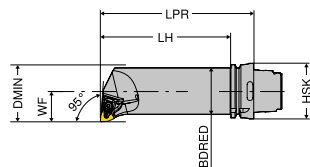
EUR

7,89 811

T15 - IP

M4,5x12 - IP

MaxiLock-D – DWLN 95° – Boring bar with top clamping



Illustrations show right-hand versions

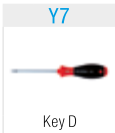
Illustrations show right-hand versions								Left-hand		Right-hand	
ISO designation	Adapter	LPR	LH	BDRED	WF	DMIN	Insert	2D/80		2D/80	
								Article no.		Article no.	
								74 537 ...		74 536 ...	
								EUR		EUR	
HSK T63 50Q DWLN R/L 08	HSK-T 63	175	149	50	35	63	WN.. 0804	314,20	508	314,20	508

Spare parts

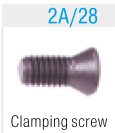
for Article no.	2A/28		Y7		2A/28		2A/28	
	Article no.	Article no.	Article no.	Article no.	Article no.	Article no.	Article no.	Article no.
74 537 508 / 74 536 508	70 950 ...	80 950 ...	70 950 ...	70 950 ...	70 950 ...	70 950 ...	70 950 ...	70 950 ...
	EUR	EUR	EUR	EUR	EUR	EUR	EUR	EUR
		T15 - IP	M4,5x12 - IP					
		23,77	11,89	2,98	9,93	824	128	820



XPress type



Key D

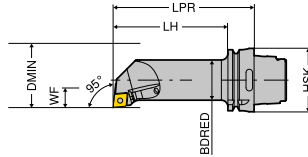


Clamping screw



Solid Carbide
Seat W

MaxiLock-S – SCLC 95° – Boring bar with screw clamping



Illustrations show right-hand versions

ISO designation	Adapter	LPR	LH	BDRED	WF	DMIN	Insert	Left-hand 2D/80		Right-hand 2D/80	
								Article no. 74 564 ...	Article no. 74 563 ...	Article no. 74 564 ...	Article no. 74 563 ...
HSK T63 40L SCLC R/L 12	HSK-T 63	140	114	40	27	50	CC.. 1204	EUR 312,00	512	EUR 312,00	512

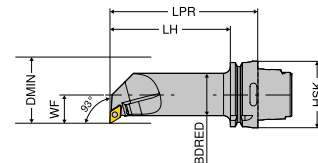
Spare parts

for Article no.

74 564 512 / 74 563 512

2A/28		2A/28		2A/28		2A/28	
							
Combination Key		Clamping screw		Carbide type C		Threaded sleeve	
Article no. 70 950 ...		Article no. 70 950 ...		Article no. 70 950 ...		Article no. 70 950 ...	
EUR 8,28		EUR 2,57		EUR 12,37		EUR 4,64	
398		114		166		170	

MaxiLock-S – SDUC 93° – Boring bar with screw clamping



Illustrations show right-hand versions

ISO designation	Adapter	LPR	LH	BDRED	WF	DMIN	Insert	Left-hand 2D/80		Right-hand 2D/80	
								Article no. 74 566 ...	Article no. 74 565 ...	Article no. 74 566 ...	Article no. 74 565 ...
HSK T63 40L SDUC R/L 11	HSK-T 63	140	114	40	27	50	DC.. 11T3	EUR 312,00	511	EUR 312,00	511

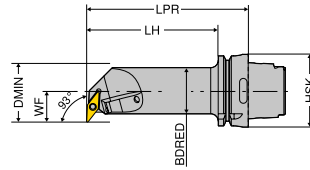
Spare parts

for Article no.

74 566 511 / 74 565 511

2A/28		2A/28		2A/28		2A/28	
							
Combination Key		Clamping screw		Solid Carbide Seat D		Threaded sleeve	
Article no. 70 950 ...		Article no. 70 950 ...		Article no. 70 950 ...		Article no. 70 950 ...	
EUR 8,28		EUR 3,14		EUR 7,49		EUR 4,64	
398		113		106		171	

MaxiLock-S – SVUC 93° – Boring bar with screw clamping



Illustrations show right-hand versions

ISO designation	Adapter	LPR	LH	BDRED	WF	DMIN	Insert	Left-hand 2D/80		Right-hand 2D/80	
								Article no. 74 568 ...	EUR	Article no. 74 567 ...	EUR
HSK T63 40L SVUC R/L 16	HSK-T 63	140	114	40	27	50	VC.. 1604	362,80	516	362,80	516

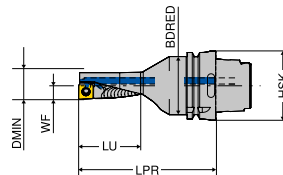
Spare parts

for Article no.

74 568 516 / 74 567 516

2A/28	2A/28	2A/28	2A/28
			
Combination Key	Clamping screw	Solid Carbide Seat V	Threaded sleeve
Article no. 70 950 ...	Article no. 70 950 ...	Article no. 70 950 ...	Article no. 70 950 ...
EUR	EUR	EUR	EUR
8,28 398	3,14 113	10,06 107	4,64 171

EcoCut – HSK-T 2.25xD



Illustrations show right-hand versions

ISO designation	Adapter	LPR	LU	BDRED	WF	DMIN		Left-hand 2D/80		Right-hand 2D/80	
								Article no. 74 591 ...	EUR	Article no. 74 590 ...	EUR
HSK T63 EC 25 R/L 2,25D 13	HSK-T 63	125	56,5	53	12,5	25		320,80	525	320,80	525
HSK T63 EC 32 R/L 2,25D 17	HSK-T 63	125	72,0	53	16,0	32		320,80	532	320,80	532

Spare parts

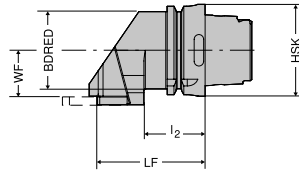
for Article no.

74 590 525 / 74 591 525

74 590 532 / 74 591 532

Y7	2A
	
Key D	Clamping screw
Article no. 80 950 ...	Article no. 70 950 ...
EUR	EUR
9,95 114	2,52 280
9,95 114	2,52 280

ModularClamp MSS – HSK - T Base Holder 0°



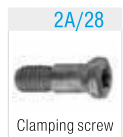
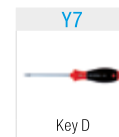
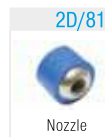
Illustrations show right-hand versions

ISO designation	Adapter	LF mm	I ₂ mm	BDRED mm	WF mm	for Grooving Module	Left-hand 2D/80		Right-hand 2D/80	
							Article no. 74 581 ...		Article no. 74 580 ...	
HSK T63 E25 R/L 00	HSK-T 63	67	42	53	38,7	E25 R/L...	EUR 351,80	525	EUR 351,80	525
HSK T63 E32 R/L 00	HSK-T 63	74	42	53	38,7	E32 R/L...	EUR 351,80	532	EUR 351,80	532
HSK T100 E32 R/L 00	HSK-T 100	77	45	88	48,7	E32 R/L...	EUR 401,60	732	EUR 401,60	732
HSK T100 E25 R/L 00	HSK-T 100	100	45	88	48,7	E25 R/L...	EUR 401,60	725	EUR 401,60	725

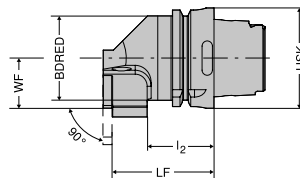
Spare parts

for Article no.

		Article no. 70 950 ...		Article no. 80 950 ...		Article no. 70 950 ...	
		EUR		EUR		EUR	
74 581 525 / 74 580 525	SD 12 x 8	18,35	850	9,95	114	5,72	404
74 581 532 / 74 580 532	SD 12 x 8	18,35	850	10,22	115	4,23	405
74 581 732 / 74 580 732	SD 12 x 8	18,35	850	10,22	115	4,23	405
74 581 725 / 74 580 725	SD 12 x 8	18,35	850	9,95	114	5,72	404



ModularClamp MSS – 90° HSK - T Base Holder



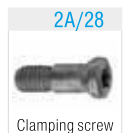
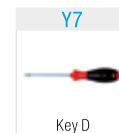
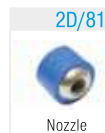
Illustrations show right-hand versions

ISO designation	Adapter	LF mm	I ₂ mm	BDRED mm	WF mm	for Grooving Module	Left-hand 2D/80		Right-hand 2D/80	
							Article no. 74 583 ...		Article no. 74 582 ...	
HSK T63 E32 R/L 90	HSK-T 63	63,7	42	53	31,5	E32 R/L...	EUR 351,80	532	EUR 351,80	532
HSK T100 E32 R/L 90	HSK-T 100	73,7	45	88	50,0	E32 R/L...	EUR 401,60	732	EUR 401,60	732

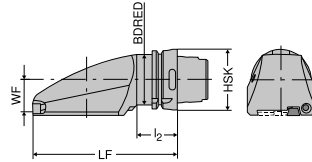
Spare parts

for Article no.

		Article no. 70 950 ...		Article no. 80 950 ...		Article no. 70 950 ...	
		EUR		EUR		EUR	
74 582 532 / 74 583 532	SD 12 x 8	18,35	850	10,22	115	4,23	405
74 582 732 / 74 583 732	SD 12 x 8	18,35	850	10,22	115	4,23	405



MonoClamp – HSK-T Blade Holder GX/LX/FX/SX



Illustrations show right-hand versions

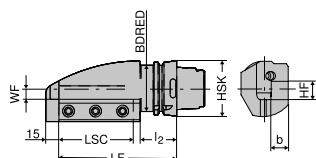
ISO designation	Adapter	LF mm	I ₂ mm	BDRED mm	WF mm	for parting blades	Left-hand 2D/80		Right-hand 2D/80	
							Article no. 74 585 ...		Article no. 74 584 ...	
HSK T63 XCLCF 32 R/L 00	HSK-T 63	150	42	53	32	XLCF R/L 32...	EUR 441,40	532	EUR 441,40	532
HSK T100 XCLCF 32 R/L 00	HSK-T 100	160	45	88	45	XLCF R/L 32...	EUR 517,00	732	EUR 517,00	732

Spare parts

for Article no.

		2D/81		Y7		2A/28		2A/28	
		Nozzle		Key D		Clamping wedge		clamping screw	
		Article no. 70 950 ...		Article no. 80 950 ...		Article no. 70 950 ...		Article no. 70 950 ...	
		EUR		EUR		EUR		EUR	
74 584 532 / 74 585 532	SD 10 x 7	18,35	849	T25	10,22 115	62,07 860	M6x12	2,22	861
74 584 732 / 74 585 732	SD 10 x 7	18,35	849	T25	10,22 115	62,07 860	M6x12	2,22	861

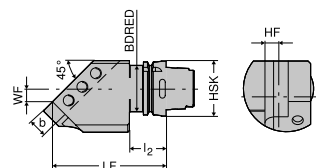
HSK-T square shank adapter 0°



Illustrations show right-hand versions

ISO designation	Adapter	LF	l ₂	BDRED	WF	LSC	b	HF	Left-hand		Right-hand	
									2D/80	Article no.	2D/80	Article no.
HSK T63 SH R/L 00 2525	HSK-T 63	135	42	53	13	85,5	25	25	EUR	74 571 ...	EUR	74 570 ...
HSK T100 SH R/L 00 3232	HSK-T 100	145	45	88	15	87,5	32	32	309,70	525	309,70	532
									407,10	725	407,10	732

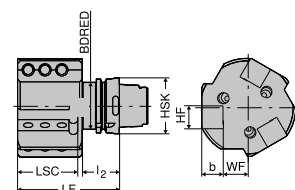
HSK-T square shank adapter 45°



Illustrations show right-hand versions

ISO designation	Adapter	LF	l ₂	BDRED	WF	b	HF	Left-hand		Right-hand	
								2D/80	Article no.	2D/80	Article no.
HSK T63 SH R/L 45 2525	HSK-T 63	140	42	53	15	25	25	EUR	74 573 ...	EUR	74 572 ...
HSK T100 SH R/L 45 3232	HSK-T 100	160	45	88	20	32	32	333,00	525	333,00	525
								426,90	732	426,90	732

HSK-T square shank adapter 3-face 0°



ISO designation	Adapter	LF	l ₂	BDRED	WF	LSC	b	HF	Left-hand	
									2D/80	Article no.
HSK T63 SH3 L 00 2525	HSK-T 63	115	42	53	28	68	25	25	EUR	74 576 ...
HSK T100 SH3 L 00 2525	HSK-T 100	120	45	88	33	70	25	25	540,00	525
									765,50	725

Spare parts

Adapter		Article no.		Article no.
HSK-T 100	SD 12 x 8	70 950 ...	EUR	70 950 ...
HSK-T 63	SD 12 x 8	18,35	850	1,59
		18,35	850	1,59

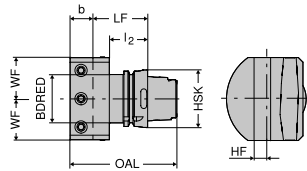


Nozzle



Grub screw

HSK-T square shank adapter 90°



ISO designation	Adapter	LF	l ₂	BDRED	WF	OAL	HF	b	Neutral	
									2D/80	Article no.
		mm	mm	mm	mm	mm	mm	mm		74 575 ...
HSK T63 SH N 90 2525	HSK-T 63	60	42	53	45	85	25	25	EUR	525
HSK T100 SH N 90 3232	HSK-T 100	58	45	88	50	90	32	32	316,30	732
									426,90	

Spare parts

for Article no.

		Article no.	EUR		Article no.	EUR
74 575 525	SD 10 x 7	70 950 ...	18,35	849	M12x1,75x25	1,59 851
74 575 732	SD 12 x 8	70 950 ...	18,35	850	M12x1,75x25	1,59 851

2D/81



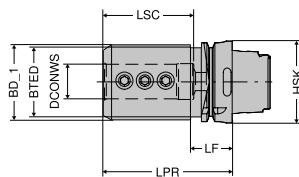
Nozzle

2D/81



Grubscrew

HSK-T Boring bar holder



ISO designation	Adapter	LPR	DCONWS	BD_1	LSC	LF	BTED	2D/80	
								Article no.	74 577 ...
		mm	mm	mm	mm	mm	mm	EUR	
HSK T63 BH08 80	HSK-T 63	80	8	32	41			230,10	508
HSK T63 BH10 80	HSK-T 63	80	10	40	41			230,10	510
HSK T63 BH12 80	HSK-T 63	80	12	40	41			230,10	512
HSK T63 BH16 80	HSK-T 63	80	16	40	51			230,10	516
HSK T63 BH20 80	HSK-T 63	80	20	50	51			230,10	520
HSK T63 BH25 90	HSK-T 63	90	25	53	61			230,10	525
HSK T63 BH32 95	HSK-T 63	95	32	68	61	42	53	230,10	532
HSK T100 BH20 90	HSK-T 100	90	20	55	56			293,20	720
HSK T100 BH25 95	HSK-T 100	95	25	55	61			293,20	725
HSK T100 BH32 110	HSK-T 100	110	32	68	61			293,20	732
HSK T100 BH40 120	HSK-T 100	120	40	83	81			293,20	740
HSK T100 BH50 125	HSK-T 100	125	50	98	91	45	88	293,20	750