

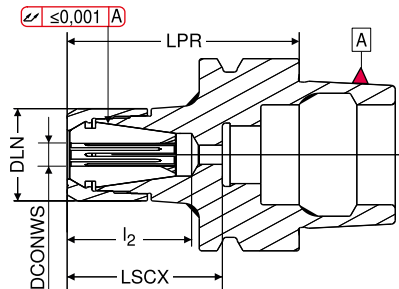
ER Precision Collet chuck

- ▲ For standard or sealed nuts
- ▲ Maximum size collet to ISO tolerance field H10
- ▲ For clamping a roll key is required
- ▲ $p_{\max} = 80$ bar

Scope of supply:

Holder **without** nut, **without** backstop

Centro-P



AD
G 2,5 $n_{\max}$ 30000
Y8

Article no.
84 776 ...

EUR

140,70 417

155,90 516

Adapter	DCONWS	LPR	DLN	LSCX	l_2	for collet
	mm	mm	mm	mm	mm	
HSK-E 40	2 - 16	60	40	39		430E (ER25)
HSK-E 50	2 - 16	70	40	49	30 - 39	430E (ER25)

→ Transmittable torque moments, Page 233

- i** LSCX = Clamping depth without back stop screw for shanks
 l_2 = With back stop screw 1
 Dimension LPR when using tightening nuts with seals 4 mm longer

Spare parts

for collet
430E (ER25)

Y8	Y8	Y8
Article no. 84 950 ...	Article no. 84 950 ...	Article no. 83 950 ...
EUR 38,22 013	EUR 31,16 003	EUR 10,35 338

Accessories

ER collet	Sealing ring	Roll key	Roll key device	Coolant transfer pipe	Others
→ 208-211, 213	→ 207	→ 17 36	→ 17 36	→ 138	→ 17 34

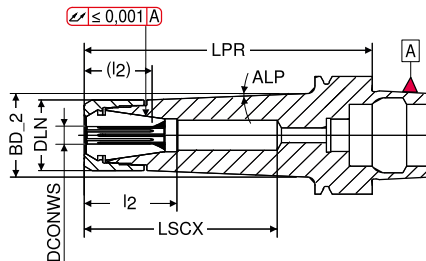
ER Precision tapered collet chuck

- ▲ For special tapered nuts
- ▲ Maximum clamping range covered according to ISO tolerance field H10
- ▲ Roll key required for clamping
- ▲ $p_{\max} = 80$ bar

Scope of supply:

Holder **without** nut, **without** backstop

Centro-P



	Adapter	DCONWS	LPR	DLN	BD_2	LSCX	l_2 (l_2) mm	ALP	for collet	 AD G 2,5 $n_{\max}$ 30000		 AD G 6,3 $n_{\max}$ 42000	
										Y8	Article no. 84 774 ...	Y8	Article no. 84 774 ...
short	HSK-E 25	1 - 5	35	10		16			4004E (ER08 mini)		EUR 174,90	051	
	HSK-E 25	1 - 7	35	16		22		2,5°	4008E (ER11 mini)		EUR 157,80	071	
	HSK-E 32	1 - 7	50	16	17,5	31	18 - 20	4,5°	4008E (ER11 mini)		EUR 151,80	307	
	HSK-E 32	1 - 7	50	16	17,5	31	18 - 20	4,5°	4008E (ER11 mini)				EUR 157,90 321
	HSK-E 32	1 - 7	60	16	19,2	41	18 - 28	4,5°	4008E (ER11 mini)				EUR 177,90 322
	HSK-E 32	1 - 7	70	16	20,8	45	18 - 32	4,5°	4008E (ER11 mini)				EUR 177,90 323
	HSK-E 40	1 - 7	50	16	17,5	31	18 - 20	4,5°	4008E (ER11 mini)		EUR 129,70	407	
	HSK-E 50	1 - 7	60	16	19,2	37	15 - 23	4,5°	4008E (ER11 mini)		EUR 153,90	507	
	HSK-E 25	1 - 10	45	22		30			426E (ER16 mini)		EUR 147,80	101	
	HSK-E 32	1 - 10	55	22	25,8	40	28 - 32 (12 - 22)	4,5°	426E (ER16 mini)		EUR 143,70	310	
	HSK-E 40	1 - 10	55	22	25,8	38	28 - 30 (12 - 20)	4,5°	426E (ER16 mini)		EUR 111,60	410	
	HSK-E 50	1 - 10	60	22	25,4	39	28 - 31 (12 - 21)	4,5°	426E (ER16 mini)		EUR 123,60	510	
	HSK-E 40	1 - 7	100	16	25,4	64	18 - 36 (12 - 26)	4,5°	4008E (ER11 mini)		EUR 145,80	408	
	HSK-E 50	1 - 7	100	16	25,4	50	15 - 30 (10 - 21)	4,5°	4008E (ER11 mini)		EUR 175,90	508	
long	HSK-E 40	1 - 10	100	22	29,0	66	28 - 48 (12 - 38)	2,5°	426E (ER16 mini)		EUR 133,70	411	
	HSK-E 50	1 - 10	100	22	28,2	72	28 - 48 (12 - 38)	2,5°	426E (ER16 mini)		EUR 139,70	511	

→ Transmittable torque moments, Page 233

- i** LSCX = Clamping depth without back stop screw for shanks
 l_2 = With back stop screw 1, dimension in brackets () = with back stop screw 2
 Dimension LPR when using tightening nuts with seals 4 mm longer

Spare parts

for collet

4004E (ER08 mini)													
4008E (ER11 mini)													
426E (ER16 mini)													

Accessories

ER collet	Sealing ring	Device	Roll key	Roll key device	Coolant transfer pipe	Others
→ 208-213	→ 207	→ 17 35	→ 17 36	→ 17 36	→ 138	→ 17 34