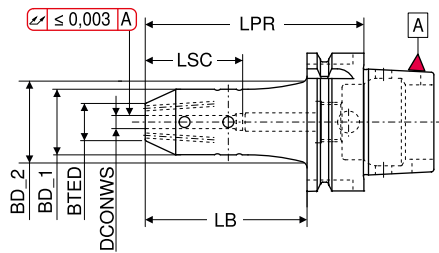


Sidelock holder (Weldon)

▲ For shanks according to DIN 6535 HB / 1835 B with lateral clamping flat



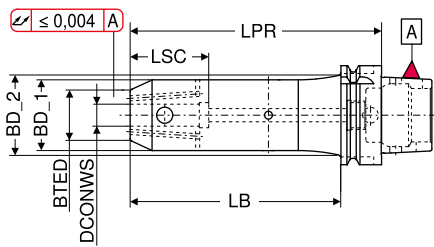
	Adapter	DCONWS _{H5}	LPR	BD_1	BTED	LB	LSC	BD_2	 AD G 2,5 n _{max} 25000 Y8		 AD G 2,5 n _{max} 25000 Y8		 AD G 2,5 n _{max} 25000 Y8		 AD G 2,5 n _{max} 25000 Y8	
									Article no. 84 700 ... EUR		Article no. 84 701 ... EUR		Article no. 84 704 ... EUR		Article no. 84 705 ... EUR	
short	HSK-A 63	6	65	30	17	39	34		186,70	606	159,40	606 ¹⁾				
	HSK-A 63	8	65	32	20	39	34		186,70	608	149,90	608 ¹⁾				
	HSK-A 63	10	65	35	25	39	39		186,70	610	149,90	610 ¹⁾				
	HSK-A 63	12	80	42	30	54	44		186,70	612	149,90	612 ¹⁾				
	HSK-A 63	14	80	45	32	54	44		186,70	614	149,90	614 ¹⁾				
	HSK-A 63	16	80	48	36	54	47		186,70	616	149,90	616 ¹⁾				
	HSK-A 63	18	80	48	38	54	47		186,70	618	149,90	618 ¹⁾				
	HSK-A 63	20	80	52	40	54	49		186,70	620	149,90	620 ¹⁾				
	HSK-A 63	25	110	63	45	84	54		195,00	625	165,70	625 ¹⁾				
	HSK-A 63	32	110	72	52	84	58		223,40	632	176,20	632 ¹⁾				
	HSK-A 100	6	80	30	17	51	34		227,50	106						
	HSK-A 100	8	80	32	20	51	34		219,20	108						
	HSK-A 100	10	80	35	25	51	39		219,20	110						
	HSK-A 100	12	80	42	30	51	44		219,20	112						
	HSK-A 100	14	80	45	32	51	44		219,20	114						
	HSK-A 100	16	100	48	36	71	47		219,20	116						
	HSK-A 100	18	100	48	38	71	47		219,20	118						
	HSK-A 100	20	100	52	40	71	49		219,20	120						
	HSK-A 100	25	100	65	45	71	54		227,50	125						
	HSK-A 100	32	100	72	52	71	58		238,00	132						
	HSK-A 100	40	110	80	60	81	68		276,80	140						
long	HSK-A 63	6	100	30	17	74	34	36,2					164,60	606	123,70	606 ¹⁾
	HSK-A 63	8	100	32	20	74	34	38,2					159,40	608	118,50	608 ¹⁾
	HSK-A 63	10	100	35	25	74	39	41,2					159,40	610	118,50	610 ¹⁾
	HSK-A 63	12	100	42	30	74	44						159,40	612	118,50	612 ¹⁾
	HSK-A 63	14	100	45	32	74	44						159,40	614	118,50	614 ¹⁾
	HSK-A 63	16	100	48	36	74	47						159,40	616	118,50	616 ¹⁾
	HSK-A 63	18	100	48	38	74	47						159,40	618	118,50	618 ¹⁾
	HSK-A 63	20	100	52	40	74	49						159,40	620	118,50	620 ¹⁾

1) Without threads for balancing screws

 Spare parts and accessories on → **Page 110**

Sidelock holder (Weldon)

▲ For shanks according to DIN 6535 HB / 1835 B with lateral clamping flat



AD
G 2,5 n_{max} 25000
Y8

Article no.
84 706 ...

EUR

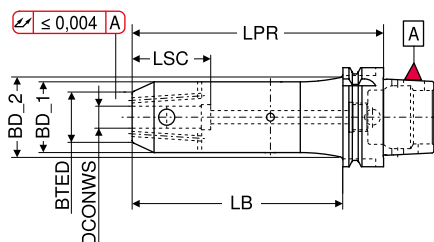
184,50	606	128,90	606
175,10	608	125,90	608
175,10	610	125,90	610
175,10	612	125,90	612
175,10	614	125,90	614
175,10	616	125,90	616
175,10	618	125,90	618
175,10	620	135,30	620
184,50	625		
194,00	632		

	Adapter	DCONWS	LPR	BD_1	BTED	LB	LSC	BD_2
		mm	mm	mm	mm	mm	mm	mm
medium length	HSK-A 63	6	130	30	17	104	34	36,2
	HSK-A 63	8	130	32	20	104	34	38,2
	HSK-A 63	10	130	35	25	104	39	41,2
	HSK-A 63	12	130	42	30	104	44	48,2
	HSK-A 63	14	130	45	32	104	44	50,5
	HSK-A 63	16	130	48	36	104	47	50,1
	HSK-A 63	18	130	48	38	104	47	50,1
	HSK-A 63	20	130	52	40	104	49	
	HSK-A 63	25	130	63	45	104	54	
	HSK-A 63	32	130	72	52	104	58	

i Spare parts and accessories on → **Page 110**

Sidelock holder (Weldon)

▲ For shanks according to DIN 6535 HB / 1835 B with lateral clamping flat



AD
G 2,5 n_{max} 25000
Y8

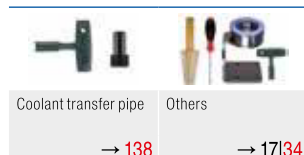
	Adapter	DCONWS _{H5}	LPR	BD_1	BTED	LB	LSC	BD_2	Article no. 84 707 ...	
		mm	mm	mm	mm	mm	mm	mm	EUR	
extra-long	HSK-A 63	6	160	30	17	134	34	36,2	196,10	606
	HSK-A 63	8	160	32	20	134	34	38,2	188,70	608
	HSK-A 63	10	160	35	25	134	39	41,2	188,70	610
	HSK-A 63	12	160	42	30	134	44	48,2	188,70	612
	HSK-A 63	14	160	45	32	134	44	50,5	188,70	614
	HSK-A 63	16	160	48	36	134	47	50,1	188,70	616
	HSK-A 63	18	160	48	38	134	47	50,1	188,70	618
	HSK-A 63	20	160	52	40	134	49		188,70	620
	HSK-A 63	25	160	63	45	134	54		188,70	625
	HSK-A 100	6	160	30	17	131	34	38,2	234,90	106
	HSK-A 100	8	160	32	20	131	34	40,2	224,40	108
	HSK-A 100	10	160	35	25	131	39	43,2	222,30	110
	HSK-A 100	12	160	42	30	131	44	50,2	222,30	112
	HSK-A 100	14	160	45	32	131	44	53,2	222,30	114
	HSK-A 100	16	160	48	36	131	47	56,2	222,30	116
	HSK-A 100	18	160	48	38	131	47	56,2	222,30	118
	HSK-A 100	20	160	52	40	131	49	60,2	222,30	120
	HSK-A 100	25	160	65	45	131	54	73,2	222,30	125
	HSK-A 100	32	160	72	52	134	58	79,5	222,30	132

Spare parts DCONWS_{H5}

	Article no. 62 950 ...		Article no. 62 950 ...	
		EUR		EUR
6	M6x10	5,59 422	M3x6	1,32 411
8	M8x10	5,59 423	M3x6	1,32 411
10	M10x12	6,93 424	M3x6	1,32 411
12 - 14	M12x16	6,93 425	M3x6	1,32 411
16 - 18	M14x16	9,29 426	M3x6	1,32 411
20	M16x16	10,91 427	M3x6	1,32 411
25	M18x2x20	12,48 428	M4x8	1,32 412
32 - 40	M20x2x20	15,41 429	M4x8	1,32 412

i Sealing screw for closing of two additional coolant holes.

Accessories



Coolant transfer pipe

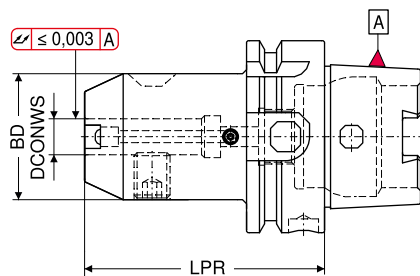
Others

→ 138

→ 17134

Sidelock holder (Weldon)

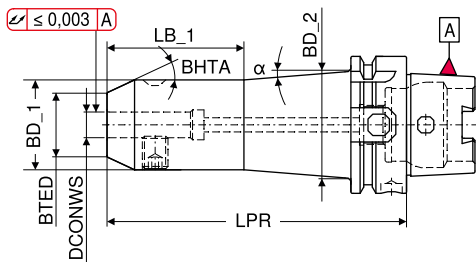
▲ For shanks according to DIN 6535 HB / 1835 B with lateral clamping flat



	Adapter	DCONWS _{H4}	LPR	BD	AD G 2,5 n _{max} 18000		AD G 2,5 n _{max} 18000		AD G 6,3 n _{max} 15000		ADe G 2,5 n _{max} 18000		ADe G 6,3 n _{max} 15000	
					Y8	Article no.	Y8	Article no.	Y8	Article no.	Y8	Article no.	Y8	Article no.
		mm	mm	mm	EUR	81 736 ...	EUR	81 731 ...	EUR	81 731 ...	EUR	81 730 ...	EUR	81 730 ...
short	HSK-A 32	6	60	25			110,90	306						
	HSK-A 32	8	60	28			105,20	308						
	HSK-A 32	10	65	35			105,20	310						
	HSK-A 32	12	75	42			105,20	312						
	HSK-A 32	16	75	48			105,20	316						
	HSK-A 40	6	60	25			105,20	406						
	HSK-A 40	8	60	28			100,20	408						
	HSK-A 40	10	65	34			100,20	410						
	HSK-A 40	12	70	42			100,20	412						
	HSK-A 40	16	80	48			100,20	416						
	HSK-A 40	20	80	52			100,20	420						
	HSK-A 50	6	65	25			112,50	506						
	HSK-A 50	8	65	28			105,20	508						
	HSK-A 50	10	65	35			105,20	510						
	HSK-A 50	12	80	42			105,20	512						
	HSK-A 50	16	80	48			105,20	516						
	HSK-A 50	20	80	52			105,20	520						
	HSK-A 50	25	105	65			114,20	525						
	HSK-A 50	32	120	72			112,50	532						
	HSK-A 63	6	65	25			106,80	606			138,60	606		
	HSK-A 63	8	65	28			106,80	608			132,10	608		
	HSK-A 63	10	65	35			106,80	610			132,10	610		
	HSK-A 63	12	80	42			106,80	612			132,10	612		
	HSK-A 63	14	80	44			106,80	614			132,10	614		
	HSK-A 63	16	80	48			106,80	616			132,10	616		
	HSK-A 63	18	80	50			106,80	618			132,10	618		
	HSK-A 63	20	80	52			106,80	620			132,10	620		
	HSK-A 63	25	110	65			117,40	625			138,60	625		
	HSK-A 63	32	110	72			124,70	632			158,20	632		
	HSK-A 63	40	125	80							172,80	640		
	HSK-A 100	6	80	25					138,60	106			162,20	106
	HSK-A 100	8	80	28					135,40	108			155,70	108
	HSK-A 100	10	80	35					135,40	110			155,70	110
	HSK-A 100	12	80	42					135,40	112			155,70	112
	HSK-A 100	14	80	44					135,40	114			155,70	114
	HSK-A 100	16	100	48					135,40	116			155,70	116
	HSK-A 100	18	100	50					135,40	118			155,70	118
	HSK-A 100	20	100	52					135,40	120			155,70	120
	HSK-A 100	25	100	65					145,90	125			162,20	125
	HSK-A 100	32	100	72					149,20	132			168,70	132
	HSK-A 100	40	105	80					153,30	140			197,30	140
long	HSK-A 63	6	100	25	123,10	606								
	HSK-A 63	8	100	28	122,30	608								
	HSK-A 63	10	100	35	122,30	610								
	HSK-A 63	12	100	42	122,30	612								
	HSK-A 63	16	100	48	122,30	616								
	HSK-A 63	40	125	80	137,00	640								

Sidelock holder (Weldon)

▲ For shanks according to DIN 6535 HB / 1835 B with lateral clamping flat



AD
G 6,3 $n_{\max}$ 15000
Y8

Article no.
81 732 ...

EUR



AD
G 6,3 $n_{\max}$ 10000
Y8

Article no.
81 732 ...

EUR

	Adapter	DCONWS _{H4}	LPR	BD_1	BD_2	BTED	LB_1	BHTA	α°		
		mm	mm	mm	mm	mm	mm				
extra-long	HSK-A 63	6	160	25	34,7	15	50	25°	3,5	138,60	606
	HSK-A 63	8	160	28	37,9	20	50	25°	3,5	134,50	608
	HSK-A 63	10	160	35	43,7	25	60	25°	3,5	134,50	610
	HSK-A 63	12	160	42		30		25°		134,50	612 ¹⁾
	HSK-A 63	16	160	48		36		25°		134,50	616 ¹⁾
	HSK-A 63	20	160	52		40		25°		134,50	620 ¹⁾
	HSK-A 100	6	160	25	45,2	15	50	25°	7,5		167,90 106
	HSK-A 100	8	160	28	48,7	20	50	25°	7,5		163,80 108
	HSK-A 100	10	160	35	51,2	25	65	25°	7,5		163,80 110
	HSK-A 100	12	160	42	59,5	30	60	25°	7,5		163,80 112
	HSK-A 100	16	160	48	62,9	36	70	25°	7,5		163,80 116
	HSK-A 100	20	160	52	69,6	40	60	25°	7,5		163,80 120
	HSK-A 100	25	160	65	77,5	45	80	45°	7,5		163,80 125

1) Cylindrical shank adapter

W7

Grubscrew

Spare parts DCONWS_{H4}

		Article no. 62 950 ...
		EUR
6	M6x10	0,66 006
8	M8x10	0,77 008
10	M10x12	1,02 010
12	M12x16	1,03 012
14	M12x16	1,03 012
16	M14x16	1,28 016
18	M14x16	1,28 016
20	M16x16	1,55 020
25	M18x2x20	2,84 025
32	M20x2x20	3,15 032
40	M20x2x20	3,15 032

Accessories



Coolant transfer pipe

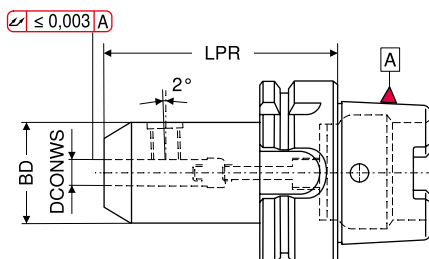
Others

→ 138

→ 17/34

Tool holder for tools with angled clamping flat (Whistle Notch)

▲ For shanks according to DIN 6535 HE / 1835 E with angled clamping flat



AD
G 2,5 n_{max} 18000

Y8

Article no.
81 733 ...

EUR



AD
G 6,3 n_{max} 15000

Y8

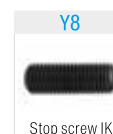
Article no.
81 733 ...

EUR

	Adapter	DCONWS _{H4}	LPR	BD				
		mm	mm	mm				
short	HSK-A 63	6	80	25	124,70	606		
	HSK-A 63	8	80	28	119,50	608		
	HSK-A 63	10	80	35	119,50	610		
	HSK-A 63	12	90	42	119,50	612		
	HSK-A 63	14	90	44	119,50	614		
	HSK-A 63	16	100	48	119,50	616		
	HSK-A 63	18	100	50	119,50	618		
	HSK-A 63	20	100	52	119,50	620		
	HSK-A 63	25	110	65	128,20	625		
	HSK-A 63	32	110	72	138,60	632		
	HSK-A 100	6	90	25			153,30	106
	HSK-A 100	8	90	28			147,20	108
	HSK-A 100	10	90	35			147,20	110
	HSK-A 100	12	100	42			147,20	112
	HSK-A 100	14	100	44			147,20	114
	HSK-A 100	16	100	48			147,20	116
	HSK-A 100	18	100	50			147,20	118
	HSK-A 100	20	110	52			147,20	120
	HSK-A 100	25	120	65			158,50	125
	HSK-A 100	32	120	72			162,90	132
	HSK-A 100	40	120	80			168,10	140



Grubscrew

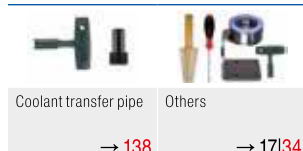


Stop screw IK

Spare parts DCONWS_{H4}

			Article no. 62 950 ...			Article no. 81 950 ...
			EUR			EUR
6	M6x10	0,66	006	M5x15	1,32	050
8	M8x10	0,77	008	M6x15	1,50	051
10	M10x12	1,02	010	M8x15	1,63	052
12 - 14	M12x16	1,03	012	M10x15	1,63	053
16 - 18	M14x16	1,28	016	M12x15	2,00	054
20	M16x16	1,55	020	M16x15	2,25	055
25	M18x2x20	2,84	025	M20x15	2,50	056
32	M20x2x20	3,15	032	M20x15	2,50	056
40	M20x2x20	3,15	032	M22x1,5x15	3,44	057

Accessories



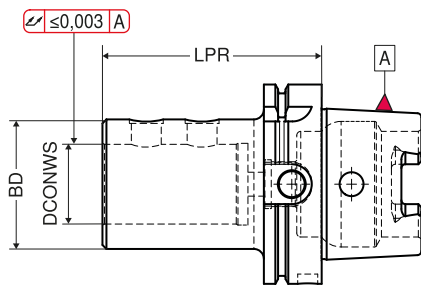
Coolant transfer pipe

Others

→ 138

→ 17134

Indexable insert drill adapter ISO 12164 HSK Form A



AD
G 6,3 n_{max} 15000
2E/45

Adapter	DCONWS	LPR	BD	Article no.	
	mm	mm	mm	10 842 ...	
HSK-A 63	20	80	40	EUR 174,80	320
HSK-A 63	25	90	45	EUR 174,80	325
HSK-A 63	32	90	52	EUR 174,80	332
HSK-A 63	40	110	65	EUR 174,80	340
HSK-A 100	20	90	40	EUR 196,00	420
HSK-A 100	25	100	45	EUR 196,00	425
HSK-A 100	32	100	52	EUR 196,00	432
HSK-A 100	40	110	65	EUR 196,00	440
HSK-A 100	50	120	75	EUR 196,00	450

i Suitable eccentric sleeves can be found in → **Chapter 3, Indexable insert drilling.**



Spare parts
DCONWS

DCONWS	Article no.	
	10 950 ...	
20	EUR 3,84	001
25 - 32	EUR 3,84	002
40 - 50	EUR 3,84	003

Accessories

