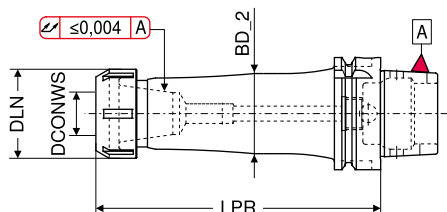


ER Collet chuck

Scope of supply:

Holder with lock nut and adjustable back stop



	Adapter	DCONWS	LPR	DLN	BD_2	TQX	for collet	 AD G 2,5 n _{max} 25000 Y8 Article no. 84 726 ... EUR		 AD G 2,5 n _{max} 25000 Y8 Article no. 84 732 ... EUR		 AD G 2,5 n _{max} 25000 Y8 Article no. 84 738 ... EUR	
long	HSK-A 63	1 - 10	100	22	27	8 - 56	426E (ER16 mini)	157,30	610				
	HSK-A 63	1 - 16	100	42	37	24 - 104	430E (ER25)	188,70	616				
	HSK-A 63	2 - 20	100	50	45	24 - 136	470E (ER32)	205,50	620				
	HSK-A 63	3 - 26	100	63	52	176	472E (ER40)	227,50	626				
	HSK-A 100	1 - 10	100	22	27	8 - 56	426E (ER16 mini)	201,40	110				
	HSK-A 100	1 - 16	100	42	37	24 - 104	430E (ER25)	224,40	116				
	HSK-A 100	2 - 20	100	50	45	24 - 136	470E (ER32)	242,20	120				
	HSK-A 100	3 - 26	100	63	56	176	472E (ER40)	258,00	126				
extra-long	HSK-A 63	1 - 10	160	22	27	8 - 56	426E (ER16 mini)					223,40	610
	HSK-A 63	1 - 16	160	42	37	24 - 104	430E (ER25)					225,50	616
	HSK-A 63	2 - 20	160	50	45	24 - 136	470E (ER32)					243,30	620
	HSK-A 63	3 - 26	160	63	52	176	472E (ER40)					251,70	626
	HSK-A 100	1 - 10	200	22	27	8 - 56	426E (ER16 mini)					336,60	110
	HSK-A 100	1 - 16	200	42	37	24 - 104	430E (ER25)					336,60	116
	HSK-A 100	2 - 20	200	50	45	24 - 136	470E (ER32)					352,30	120
	HSK-A 100	3 - 26	200	63	56	176	472E (ER40)					380,60	126
	HSK-A 100	1 - 10	160	22	27	8 - 56	426E (ER16 mini)			242,20	110		
	HSK-A 100	1 - 16	160	42	37	24 - 104	430E (ER25)			265,30	116		
	HSK-A 100	2 - 20	160	50	45	24 - 136	470E (ER32)			282,10	120		
	HSK-A 100	3 - 26	160	63	56	176	472E (ER40)			306,20	126		

	 Y8 Lock nut IK		 W7 Lock nut		 Y8 Y clamping key		 Y8 ER Mini clamping key		 W7 Mini lock nut		 Y8 Mini IK		 W7 Stop screw IK	
Spare parts	Article no. 83 950 ...		Article no. 62 950 ...		Article no. 83 357 ...		Article no. 83 950 ...		Article no. 62 950 ...		Article no. 83 950 ...		Article no. 62 950 ...	
for collet	EUR		EUR		EUR		EUR		EUR		EUR		EUR	
426E (ER16 mini)							16,15	101	23,90	066	36,45	058	6,81	403
430E (ER25)	34,72	055	19,92	055	17,72	125							8,84	406
470E (ER32)	36,95	056	18,56	056	24,12	132							8,84	406
472E (ER40)	43,57	057	18,04	057	26,53	140							8,84	406

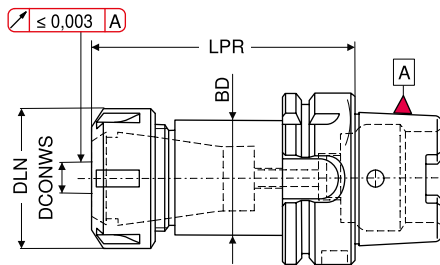
Accessories

		
ER collet	Coolant transfer pipe	Others
→ 206, 211–215	→ 138	→ 17 34

ER-Collet chuck

Scope of supply:

Toolholder with lock nut and adjustable back stop

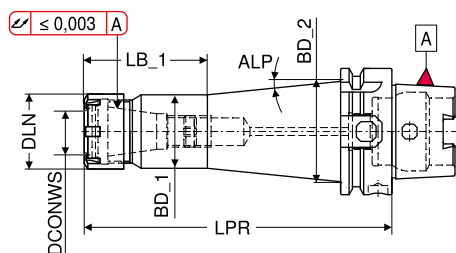


	Adapter	DCONWS mm	LPR mm	DLN mm	BD mm	TQX Nm	for collet	AD G 6,3 n _{max} 15000 Y8		AD G 2,5 n _{max} 18000 Y8		AD G 2,5 n _{max} 18000 Y8		AD G 6,3 n _{max} 15000 Y8		AD G 6,3 n _{max} 10000 Y8	
								Article no. 81 735 ... EUR		Article no. 81 735 ... EUR		Article no. 81 737 ... EUR		Article no. 81 737 ... EUR		Article no. 81 737 ... EUR	
short	HSK-A 32	1 - 10	65	22	19	8 - 56	426E (ER16 mini)			121,30	316						
	HSK-A 32	1 - 16	70	35	30	24 - 104	430E (ER25 mini)			121,30	325						
	HSK-A 40	1 - 10	70	22	22	8 - 56	426E (ER16 mini)			113,50	416						
	HSK-A 40	1 - 16	80	42	35	24 - 104	430E (ER25)			111,80	425						
	HSK-A 50	1 - 10	80	22	22	8 - 56	426E (ER16 mini)			117,80	516						
	HSK-A 50	1 - 16	95	42	42	24 - 104	430E (ER25)			113,50	525						
long	HSK-A 40	2 - 20	100	50	40	24 - 136	470E (ER32)			117,80	432						
	HSK-A 50	2 - 20	100	50	50	24 - 136	470E (ER32)			117,80	532						
	HSK-A 63	1 - 10	100	22	19	8 - 56	426E (ER16 mini)			117,80	616						
	HSK-A 63	1 - 16	100	42	32	24 - 104	430E (ER25)			117,80	625						
	HSK-A 63	2 - 20	100	50	50	24 - 136	470E (ER32)			121,30	632						
	HSK-A 100	1 - 16	100	42	42	24 - 104	430E (ER25)	140,30	125								
medium length	HSK-A 100	2 - 20	100	50	50	24 - 136	470E (ER32)	151,60	132								
	HSK-A 40	1 - 16	120	35	35	24 - 104	430E (ER25 mini)					145,50	425				
	HSK-A 63	2 - 26	120	63	50	176	472E (ER40)			126,50	640						
extra-long	HSK-A 100	3 - 26	120	63	50	176	472E (ER40)	161,10	140								
	HSK-A 63	2 - 20	160	50	50	24 - 136	470E (ER32)							162,90	632		
	HSK-A 63	3 - 26	160	63	63	176	472E (ER40)							168,10	640		
	HSK-A 100	1 - 16	160	42	42	24 - 104	430E (ER25)									181,10	125
	HSK-A 100	2 - 20	160	50	50	24 - 136	470E (ER32)									191,40	132
	HSK-A 100	3 - 26	160	63	63	176	472E (ER40)									200,10	140

ER-Collet chuck

Scope of supply:

Toolholder with lock nut and adjustable back stop



AD
G 2,5 n_{max} 18000



AD
G 6,3 n_{max} 15000

	Adapter	DCONWS	LPR	DLN	BD_1	BD_2	LB_1	ALP	TQX	for collet		
		mm	mm	mm	mm	mm	mm		Nm			
medium length	HSK-A 40	1 - 10	120	22	22	29,15	47	4°	8 - 56	426E (ER16 mini)	Article no. 81 737 ... EUR 145,50	416
extra-long	HSK-A 63	1 - 10	160	22	22	35,00	57	5°	8 - 56	426E (ER16 mini)		168,10 616
	HSK-A 63	1 - 16	160	35	35	46,10	68	5°	24 - 104	430E (ER25 mini)		162,90 625

Spare parts

for collet

	Article no. 83 950 ... EUR	Article no. 62 950 ... EUR	Article no. 83 357 ... EUR	Article no. 83 950 ... EUR	Article no. 62 950 ... EUR	Article no. 83 950 ... EUR	Article no. 81 950 ... EUR
426E (ER16 mini)				16,15 101	23,90 066	36,45 058	1,63 053
430E (ER25 mini)				20,45 103	29,46 069	40,56 060	2,25 055
430E (ER25)	34,72 055	19,92 055	17,72 125				2,25 055
470E (ER32)	36,95 056	18,56 056	24,12 132				3,44 057
472E (ER40)	43,57 057	18,04 057	26,53 140				3,44 057

Accessories

ER collet	Coolant transfer pipe	Others
→ 206, 211-215	→ 138	→ 17 34