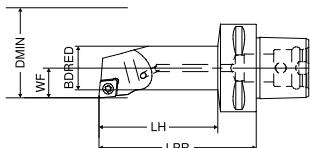


Boring bar SCLC 95°/80°



Illustrations show right-hand versions

ISO designation	Adapter	WF	LPR	BDRED	LH	DMIN	Insert	Left-hand	Right-hand
								Article no.	Article no.
PSC40 SCLC R/L 13080-09	PSC 40	13	80	20	57	25	CC.. 09T3	Y8 Article no. 84 171 ... EUR	Y8 Article no. 84 170 ... EUR
PSC50 SCLC R/L 17090-09	PSC 50	17	90	25	68	32	CC.. 09T3	226,50 400	226,50 400

Y8



Clamping screw

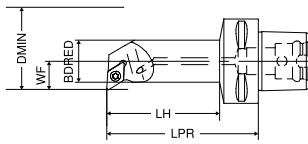
Spare parts

Article no.
84 950 ...
EUR

Adapter

PSC 40								7,20	152
PSC 50								7,20	152

Boring bar SDUC 93°/55°



Illustrations show right-hand versions

ISO designation	Adapter	WF	LPR	BDRED	LH	DMIN	Insert	Left-hand	Right-hand
								Article no.	Article no.
PSC40 SDUC R/L 13080-11	PSC 40	13	80	20	57	25	DC.. 11T3	Y8 Article no. 84 173 ... EUR	Y8 Article no. 84 172 ... EUR
PSC50 SDUC R/L 17090-11	PSC 50	17	90	25	67	32	DC.. 11T3	226,50 400	226,50 400
PSC50 SDUC R/L 22110-11	PSC 50	22	110	32	67	40	DC.. 11T3	250,60 500	250,60 500
								250,60 501	250,60 501

Y8



Carbide seat

Spare parts

Article no.
84 950 ...
EUR

Adapter

PSC 40								15,21	134
PSC 50								15,21	134

EUR

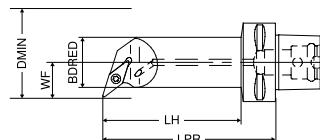
10,49

139

10,49

139

Boring bar SVQC 107,5°/35°



Illustrations show right-hand versions

ISO designation	Adapter	WF mm	LPR mm	BDRED mm	LH mm	DMIN mm	Insert	Left-hand	Right-hand
								Article no. 84 175 ... EUR	Article no. 84 174 ... EUR
PSC40 SVQC R/L 18090-16	PSC 40	18	90	25	68	32	VC.. 1604	286,30	400
PSC50 SVQC R/L 22110-16	PSC 50	22	110	32	88	40	VC.. 1604	310,40	500
PSC63 SVQC R/L 22120-16	PSC 63	22	120	32	94	40	VC.. 1604	359,60	600
PSC63 SVQC R/L 27145-16	PSC 63	27	145	40	120	50	VC.. 1604	359,60	601

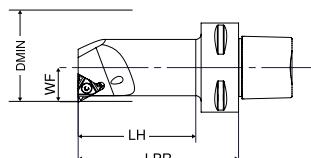


Clamping screw

Spare parts

Adapter	Article no. 84 950 ... EUR
PSC 40	12,69 132
PSC 50	12,69 132
PSC 63	12,69 132

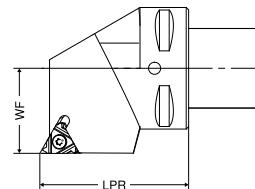
Internal threading holder



Illustrations show right-hand versions

ISO designation	Adapter	WF	LPR	LH	DMIN	Left-hand		Right-hand	
						Article no. 84 197 ... EUR	Y8	Article no. 84 196 ... EUR	Y8
PSC40 SI R/L 12060-16.IK	PSC 40	12	60	37	20	334,50	410	334,50	410
PSC40 SI R/L 14060-16.IK	PSC 40	14	60	38	25	334,50	412	334,50	412
PSC40 SI R/L 17070-16.IK	PSC 40	17	70	48	32	334,50	414	334,50	414
PSC40 SI R/L 22090-16.IK	PSC 40	22	90	69	40	334,50	416	334,50	416
PSC40 SI R/L 27080-16.IK	PSC 40	27	80	60	50	334,50	418	334,50	418
PSC40 SI R/L 15065-22.IK	PSC 40	15	65	42	25	334,50	420	334,50	420
PSC40 SI R/L 19070-22.IK	PSC 40	19	70	48	32	334,50	422	334,50	422
PSC40 SI R/L 22090-22.IK	PSC 40	22	90	69	40	334,50	424	334,50	424
PSC40 SI R/L 27080-22.IK	PSC 40	27	80	60	50	334,50	426	334,50	426
PSC50 SI R/L 12060-16.IK	PSC 50	12	60	35	20	372,30	510	372,30	510
PSC50 SI R/L 14060-16.IK	PSC 50	14	60	36	25	372,30	512	372,30	512
PSC50 SI R/L 17070-16.IK	PSC 50	17	70	47	32	372,30	514	372,30	514
PSC50 SI R/L 22090-16.IK	PSC 50	22	90	68	40	372,30	516	372,30	516
PSC50 SI R/L 27105-16.IK	PSC 50	27	105	84	50	372,30	518	372,30	518
PSC50 SI R/L 15065-22.IK	PSC 50	15	65	41	25	372,30	520	372,30	520
PSC50 SI R/L 19070-22.IK	PSC 50	19	70	47	32	372,30	522	372,30	522
PSC50 SI R/L 22090-22.IK	PSC 50	22	90	68	40	372,30	524	372,30	524
PSC50 SI R/L 27105-22.IK	PSC 50	27	105	84	50	372,30	526	372,30	526
PSC63 SI R/L 14070-16.IK	PSC 63	14	70	42	25	427,90	610	427,90	610
PSC63 SI R/L 17075-16.IK	PSC 63	17	75	48	32	427,90	612	427,90	612
PSC63 SI R/L 22090-16.IK	PSC 63	22	90	64	40	427,90	614	427,90	614
PSC63 SI R/L 27105-16.IK	PSC 63	27	105	80	50	427,90	616	427,90	616
PSC63 SI R/L 19075-22.IK	PSC 63	19	75	48	32	427,90	620	427,90	620
PSC63 SI R/L 22090-22.IK	PSC 63	22	90	64	40	427,90	622	427,90	622
PSC63 SI R/L 27105-22.IK	PSC 63	27	105	80	50	427,90	624	427,90	624

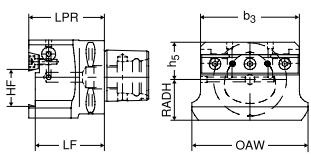
External threading holder



Illustrations show right-hand versions

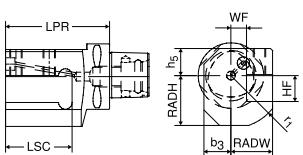
ISO designation	Adapter	LPR	WF	Left-hand		Right-hand	
				Article no. 84 191 ... EUR	Y8	Article no. 84 190 ... EUR	Y8
PSC40 SE R/L 27050-16.IK	PSC 40	50	27	239,00	412	239,00	412
PSC40 SE R/L 27050-22.IK	PSC 40	50	27	239,00	422	239,00	422
PSC50 SE R/L 35060-16.IK	PSC 50	60	35	264,30	512	264,30	512
PSC50 SE R/L 35060-22.IK	PSC 50	60	35	264,30	522	264,30	522
PSC63 SE R/L 45065-16.IK	PSC 63	65	45	303,00	612	303,00	612
PSC63 SE R/L 45065-22.IK	PSC 63	65	45	303,00	622	303,00	622
PSC80 SE R/L 55080-22.IK	PSC 80	80	55	319,80	822	319,80	822

Radial parting blade holder, right / left



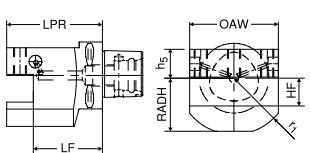
Adapter	HF	LPR	OAW	b ₃	h ₅	RADH	LF	Neutral	
	mm	mm	mm	mm	mm	mm	mm	Article no.	Y8
PSC 63	26	65	91	75	30	30	60	84 132 ...	254,80
PSC 63	32	65	100	85	32	35	88	EUR	626
								254,80	632

Square section adapter, single face



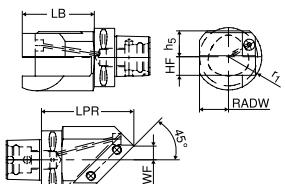
Adapter	HF	LPR	b ₃	RADW	r ₁	WF	h ₅	RADH	LSC	Illustrations show right-hand versions	
	mm	mm	mm	mm	mm	mm	mm	mm	mm	Left-hand	Right-hand
PSC 50	20	80	26	35	45	15	26	43	53	84 611 ...	Y8
PSC 50	25	90	26	40	51	15	26	48	64	207,70	520
PSC 50	32	115	26	47	61	15	26	55	90	207,70	532
PSC 63	20	90	26	35	45	15	26	43	53	239,00	620
PSC 63	25	100	26	40	51	15	26	48	64	239,00	625
PSC 63	32	125	26	47	61	15	26	55	90	239,00	632
PSC 80	20	90	26	35	45	15	26	43	53	287,30	820
PSC 80	25	100	26	40	51	15	26	48	64	287,30	825
PSC 80	32	125	26	47	61	15	26	55	90	287,30	832

Square section adapter



Adapter	HF	LPR	OAW	r ₁	RADH	h ₅	LF	Neutral	
	mm	mm	mm	mm	mm	mm	mm	Article no.	Y8
PSC 50	20	70	70	45	69	43	50	84 602 ...	207,70
PSC 50	25	80	80	51	74	48	55		215,00
PSC 50	32	90	90	61	81	55	58		230,70
PSC 63	20	80	70	45	69	43	60		239,00
PSC 63	25	90	80	51	74	48	65		254,80
PSC 63	32	100	90	61	81	55	68		271,60
PSC 80	20	80	70	45	69	43	60		254,80
PSC 80	25	90	80	51	74	48	65		271,60
PSC 80	32	100	90	61	81	55	68		287,30

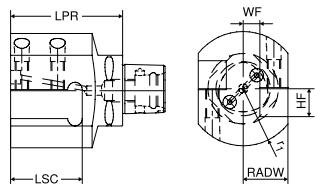
Square section adapter 45°



Illustrations show right-hand versions

Adapter	HF	LPR	RADW	r_1	WF	h_5	LB	Left-hand Article no. 84 605 ... EUR	Right-hand Article no. 84 604 ... EUR
	mm	mm	mm	mm	mm	mm	mm		
PSC 50	20	100	31	36	15	26	80	207,70	520
PSC 63	20	100	32	36	15	28	78	247,50	620
PSC 80	32	135	45	70	17	40	105	279,00	832

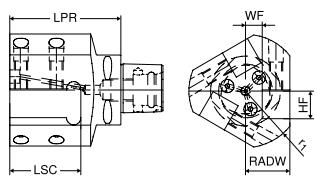
Square section adapter, double face



Illustrations show right-hand versions

Adapter	HF	LPR	RADW	r_1	WF	LSC	Left-hand Article no. 84 613 ... EUR	Right-hand Article no. 84 612 ... EUR
	mm	mm	mm	mm	mm	mm		
PSC 50	20	80	35	45	15	53	351,30	520
PSC 50	25	90	40	51	15	64	359,60	525
PSC 50	32	115	47	61	15	90	367,00	532
PSC 63	20	90	35	45	15	53	367,00	620
PSC 63	25	100	40	51	15	64	375,40	625
PSC 63	32	125	47	61	15	90	382,70	632
PSC 80	20	90	35	45	15	53	439,40	820
PSC 80	25	100	40	51	15	64	446,70	825
PSC 80	32	125	47	61	15	90	456,20	832

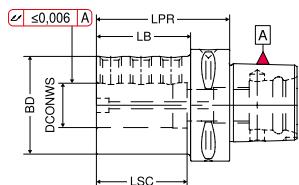
Square section adapter, triple face



Illustrations show right-hand versions

Adapter	HF	LPR	RADW	r_1	WF	LSC	Left-hand Article no. 84 615 ... EUR	Right-hand Article no. 84 614 ... EUR
	mm	mm	mm	mm	mm	mm		
PSC 50	20	80	35	45	15	53	470,80	520
PSC 50	25	90	40	51	15	64	479,20	525
PSC 50	32	115	47	61	15	90	495,00	532
PSC 63	20	90	35	45	15	53	551,50	620
PSC 63	25	100	40	51	15	64	575,60	625
PSC 63	32	125	47	61	15	90	591,40	632
PSC 80	20	90	35	45	15	53	662,70	820
PSC 80	25	100	40	51	15	64	679,50	825
PSC 80	32	125	47	61	15	90	695,20	832

Boring bar holder



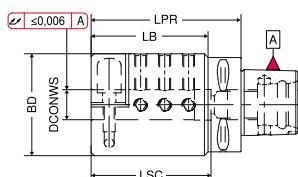
Adapter	DCONWS	LPR	BD	LB	LSC	Y8	Article no.	84 130 ...
						EUR		
PSC 50	6	70	40	50	40	183,50	506	
PSC 50	8	70	44	50	40	183,50	508	
PSC 50	10	70	44	50	45	183,50	510	
PSC 50	12	70	44	50	45	183,50	512	
PSC 50	16	75	44	55	45	183,50	516	
PSC 50	20	75	50	75	51	183,50	520	
PSC 50	25	80	55	50	51	183,50	525	
PSC 50	32	90	72	70	60	183,50	532	
PSC 63	6	75	40	53	40	183,50	606	
PSC 63	8	75	44	53	40	183,50	608	
PSC 63	10	75	44	53	45	183,50	610	
PSC 63	12	75	44	53	45	183,50	612	
PSC 63	16	75	44	53	45	183,50	616	
PSC 63	20	75	50	53	51	183,50	620	
PSC 63	25	75	55	53	51	183,50	625	
PSC 63	32	75	72	52	60	183,50	632	
PSC 63	40	105	70	82	90	183,50	640	



Spare parts	DCONWS	Article no.	84 950 ...
		EUR	
6		M6x16	3,84
8		M8x16	3,84
10		M10x16	3,84
12 - 40		M12x14	3,84
			153
			154
			155
			156

Boring bar adapter, split version

- ▲ Vibration-damped
- ▲ Ideally suited for large overhangs



Adapter	DCONWS	LPR	BD	LB	LSC	Article no. 84 131 ... EUR	Y8
	mm	mm	mm	mm	mm		
PSC 63	6	80	40	58	60	223,40	606
PSC 63	8	85	45	63	65	223,40	608
PSC 63	10	85	50	63	65	223,40	610
PSC 63	12	100	63	78	80	223,40	612
PSC 63	16	100	63	78	80	223,40	616
PSC 63	20	100	68	78	80	223,40	620
PSC 63	25	100	68	78	80	223,40	625
PSC 63	32	100	72	78	80	223,40	632

Spare parts	DCONWS	Article no. 83 950 ... EUR	Y8	Grubsscrew	Article no. 84 950 ... EUR	Y8	Grubsscrew	Article no. 81 950 ... EUR	Y8
6									
8				M6x20	2,06	462			
10							M6x16	3,84	153
12-20				M8x20	2,06	468			
25				M8x25	2,06	467			
32				M10x20	2,06	471			