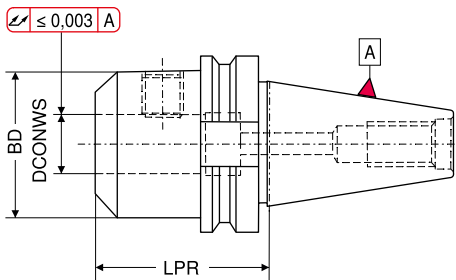
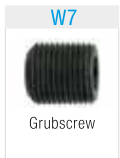


Cylindrical shank adapter (Weldon)

▲ For shanks according to DIN 6535 HB / 1835 B with lateral clamping flat



	Adapter	DCONWS _{H4}	LPR	BD	AD G 6,3 n _{max} 8000		AD G 6,3 n _{max} 8000		AD G 2,5 n _{max} 18000		ADe G 6,3 n _{max} 8000	
					Y8	Article no.	Y8	Article no.	Y8	Article no.	Y8	Article no.
		mm	mm	mm	EUR	81 502 ...	EUR	82 502 ...	EUR	82 501 ...	EUR	82 503 ...
short	BT 30	6	50	25	82,21	006						
	BT 30	8	50	28	74,87	008						
	BT 30	10	50	35	74,87	010						
	BT 30	12	50	42	74,87	012						
	BT 30	14	50	44	74,87	014						
	BT 30	16	63	48	74,87	016						
	BT 30	18	63	50	74,87	018						
	BT 30	20	63	52	89,65	020						
extra short	BT 40	16	35	48			44,21	416	52,18	416	65,39	416
	BT 40	20	35	50			44,21	420	52,18	420	65,39	420
	BT 40	25	40	50			48,33	425	56,31	425	70,43	425
	BT 40	32	75	72			61,08	432			87,13	432



Spare parts DCONWS_{H4}

		Article no.
		62 950 ...
		EUR
6	M6x10	0,66 006
8	M8x10	0,77 008
10	M10x12	1,02 010
12 - 14	M12x16	1,03 012
16 - 18	M14x16	1,28 016
20	M16x16	1,55 020
25	M18x2x20	2,84 025
32	M20x2x20	3,15 032

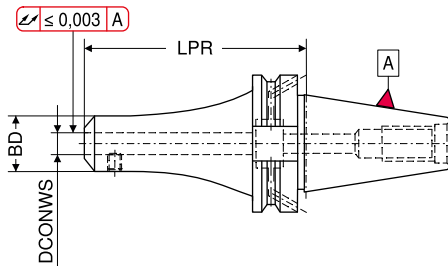
Accessories

Pull studs
→ 91–92

Others
→ 17|34

Cylindrical shank adapter (Weldon)

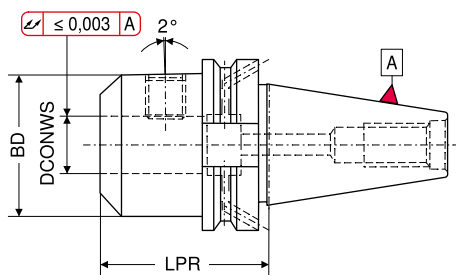
▲ For shanks according to DIN 6535 HB / 1835 B with lateral clamping flat



	Adapter	DCONWS _{H4}	LPR	BD	 AD/B G 6,3 n _{max} 8000		 AD/B G 2,5 n _{max} 18000		 AD/Be G 6,3 n _{max} 8000		 AD/Be G 2,5 n _{max} 18000	
					Y8		Y8		Y8		Y8	
					Article no. 82 502 ...		Article no. 82 501 ...		Article no. 82 503 ...		Article no. 82 504 ...	
					EUR		EUR		EUR		EUR	
short	BT 40	6	50	25	40,91	106	48,88	106	57,78	106	65,75	106
	BT 40	8	50	28	40,91	108	48,88	108	57,78	108	65,75	108
	BT 40	10	63	35	38,61	110	46,59	110	55,40	110	63,37	110
	BT 40	12	63	42	38,61	112	46,59	112	55,40	112	63,37	112
	BT 40	14	63	44	38,61	114	46,59	114	55,40	114	63,37	114
	BT 40	16	63	48	41,82	116	49,80	116	63,10	116	71,07	116
	BT 40	18	63	50	41,82	118	49,80	118	63,10	118	71,07	118
	BT 40	20	63	52	41,82	120	49,80	120	63,10	120	71,07	120
	BT 40	25	100	65	45,86	125	53,74	125	67,13	125	75,02	125
	BT 40	32	100	72	49,89	132	57,96	132	73,83	132		
	BT 40	40	120	90	54,57	140						
	BT 50	6	63	25	55,58	206			88,96	206		
	BT 50	8	63	28	55,58	208			88,96	208		
	BT 50	10	80	35	54,02	210			82,26	210		
	BT 50	12	80	42	57,32	212			82,26	212		
	BT 50	14	80	44	57,32	214			82,26	214		
	BT 50	16	80	48	57,32	216			89,78	216		
	BT 50	18	80	50	57,32	218			89,78	218		
	BT 50	20	80	52	57,32	220			89,78	220		
	BT 50	25	100	65	63,74	225			96,30	225		
	BT 50	32	105	72	65,03	232			100,90	232		
	BT 50	40	120	90	67,41	240						
long	BT 40	6	100	25	42,64	506	50,54	506				
	BT 40	8	100	28	42,64	508	50,54	508				
	BT 40	10	100	35	40,26	510	48,24	510				
	BT 40	12	100	42	40,26	512	48,24	512				
	BT 40	14	100	44	39,99	514	47,96	514				
	BT 40	16	100	48	44,21	516	52,18	516				
	BT 40	18	100	50	44,02	518	51,91	518				
	BT 40	20	100	52	44,21	520	52,18	520				
	BT 50	6	100	25	62,27	706						
	BT 50	8	100	28	62,27	708						
	BT 50	10	100	35	59,52	710						
	BT 50	12	100	42	59,52	712						
	BT 50	14	100	44	59,52	714						
	BT 50	16	100	48	59,89	716						
	BT 50	18	100	50	59,89	718						
	BT 50	20	100	52	59,89	720						
	BT 50	25	120	65	65,21	725						
	BT 40	6	160	25	49,07	606	57,04	606				
	BT 40	8	160	28	49,07	608	57,04	608				
extra-long	BT 40	10	160	35	46,49	610	54,48	610				
	BT 40	12	160	42	46,49	612	54,48	612				
	BT 40	14	160	44	46,49	614	54,48	614				
	BT 40	16	160	48	46,68	616	54,75	616				
	BT 40	18	160	50	46,68	618	54,75	618				
	BT 40	20	160	52	46,68	620	54,75	620				
	BT 40	25	160	65	49,89	625	57,96	625				
	BT 50	6	160	25	76,12	806						
	BT 50	8	160	28	76,12	808						
	BT 50	10	160	35	76,21	810						
	BT 50	12	160	42	76,21	812						
	BT 50	14	160	44	76,21	814						
	BT 50	16	160	48	75,84	816						
	BT 50	18	160	50	75,84	818						
	BT 50	20	160	52	75,84	820						
	BT 50	25	160	65	76,39	825						
	BT 50	32	160	72	76,21	832						

Cylindrical Shank Adapter (Whistle Notch)

- ▲ For shanks according to DIN 6535 HE / 1835 E with angled clamping flat
- ▲ The groove in the flat face is a characteristic feature of the Whistle Notch version



	Adapter	DCONWS _{H4}	LPR	BD	AD/B G 6,3 n _{max} 8000		AD/B G 6,3 n _{max} 8000		AD/B G 2,5 n _{max} 18000	
					Y8 Article no. 81 506 ...	EUR	Y8 Article no. 82 506 ...	EUR	Y8 Article no. 82 507 ...	EUR
short	BT 40	6	50	25	82,63	140	50,45	106	59,34	106
	BT 40	8	50	28			50,45	108	59,34	108
	BT 40	10	63	35			46,77	110	55,76	110
	BT 40	12	63	42			46,77	112	55,76	112
	BT 40	14	63	44			46,77	114	55,76	114
	BT 40	16	63	48			51,35	116	60,26	116
	BT 40	18	63	50			51,35	118	60,26	118
	BT 40	20	63	52			51,35	120	60,26	120
	BT 40	25	100	65			65,30	125		
	BT 40	32	100	72			71,16	132		
	BT 40	40	120	80						
	BT 50	6	63	25			86,11	306		
	BT 50	8	63	28			86,11	308		
	BT 50	10	80	35			82,26	310		
	BT 50	12	80	42			82,26	312		
	BT 50	14	80	44			82,26	314		
	BT 50	16	80	48			82,72	316		
	BT 50	18	80	50			82,72	318		
	BT 50	20	80	52			82,72	320		
	BT 50	25	100	65			90,27	325		
	BT 50	32	105	72			91,71	332		
medium length	BT 40	6	130	25			63,56	206	70,43	206
	BT 40	8	130	28			63,56	208	70,43	208
	BT 40	10	130	35			59,43	210	66,40	210
	BT 40	12	130	42			59,43	212	66,40	212
	BT 40	16	130	48			63,92	216	70,80	216
	BT 40	20	130	52			63,92	220	70,80	220
	BT 40	25	130	65			76,48	225	86,76	225
	BT 50	6	130	25			99,99	406		
	BT 50	8	130	28			99,99	408		
	BT 50	10	130	35			95,40	410		
	BT 50	12	130	42			95,40	412		
	BT 50	16	130	48			95,40	416		
	BT 50	20	130	52			95,40	420		
	BT 50	25	130	65			99,99	425		
	BT 50	32	130	72			100,90	432		

Spare parts cylindrical shank adapters (Whistle Notch)

				W7		Y8		Y8	
									
				Grubscrew		Stop screw IK		Stop screw IK	
Spare parts				Article no.		Article no.		Article no.	
DCONWS H4				62 950 ...		81 950 ...		83 950 ...	
				EUR		EUR		EUR	
6	M6x10	0,66	006					M5x35	1,83 033
8	M8x10	0,77	008					M6x35	1,50 034
10	M10x12	1,02	010					M8x35	1,63 035
12 - 14	M12x16	1,03	012					M10x35	1,63 036
16 - 18	M14x16	1,28	016					M12x40	2,00 037
20	M16x16	1,55	020					M16x45	2,25 272
25	M18x2x20	2,84	025					M20x35	2,50 290
32	M20x2x20	3,15	032					M20x35	2,50 290
40	M20x2x20	3,15	032			M22x1,5x15	3,44 057		

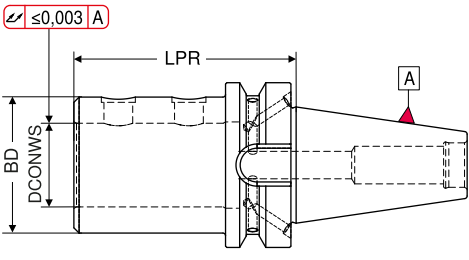
 Stop screw 81 950 ... only use for Article 81 506 ...!

Accessories


Pull studs
→ 91-92


Others
→ 17|34

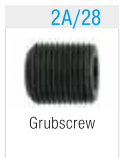
Indexable insert drill adapter JIS B 6339 MAS-BT



AD/B
G 6,3 n_{max} 15000
2E/45

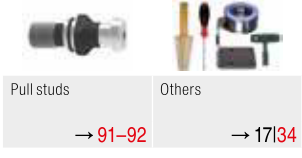
Adapter	DCONWS	LPR	BD	Article no.	
	mm	mm	mm	10 841 ...	
BT 40	20	75	40	EUR 129,30	120
BT 40	25	80	45	EUR 129,30	125
BT 40	32	85	52	EUR 129,30	132
BT 50	20	85	40	EUR 164,30	220
BT 50	25	90	45	EUR 164,30	225
BT 50	32	95	52	EUR 164,30	232
BT 50	40	105	65	EUR 164,30	240
BT 50	50	113	75	EUR 164,30	250

i Suitable eccentric sleeves can be found in → **Chapter 3, Indexable insert drilling.**



Spare parts	Article no.	
DCONWS	10 950 ...	
20	EUR 3,84	001
25 - 32	EUR 3,84	002
40 - 50	EUR 3,84	003

Accessories



Pull studs → 91-92
Others → 17|34