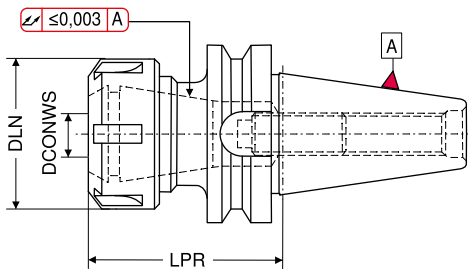


ER-Collet chuck

Scope of supply:

Holder with lock nut and adjustable back stop



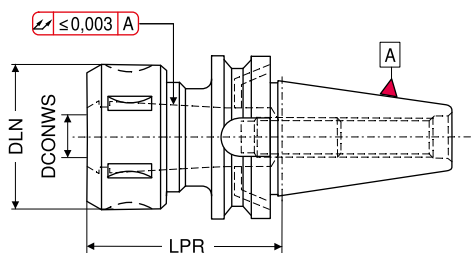
	Adapter	DCONWS mm	LPR mm	DLN mm	TQX Nm	for collet	AD G 6,3 n _{max} 12000 Y8		AD/B G 6,3 n _{max} 12000 Y8		AD G 6,3 n _{max} 8000 Y8		AD/B G 6,3 n _{max} 8000 Y8		AD/B G 2,5 n _{max} 18000 Y8	
							Article no. 81 508 ...		Article no. 81 508 ...		Article no. 82 508 ...		Article no. 82 508 ...		Article no. 82 509 ...	
							EUR		EUR		EUR		EUR		EUR	
short	BT 30	1 - 10	70	28	8 - 56	426E (ER16)	84,83	010								
	BT 30	1 - 16	70	42	24 - 104	430E (ER25)	84,83	016								
	BT 30	2 - 20	70	50	24 - 136	470E (ER32)	84,83	020								
	BT 40	1 - 10	60	32	8 - 56	426E (ER16)							57,13	110	65,94	110
	BT 40	1 - 16	70	42	24 - 104	430E (ER25)							59,71	116	68,69	116
	BT 40	2 - 20	70	50	24 - 136	470E (ER32)							59,89	120	68,88	120
	BT 40	3 - 26	70	63	176	472E (ER40)							62,27	126	71,26	126
	BT 50	1 - 10	75	32	8 - 56	426E (ER16)					76,30	910				
long	BT 30	1 - 10	100	28	8 - 56	426E (ER16)	118,50	210								
	BT 30	1 - 16	100	42	24 - 104	430E (ER25)	118,50	216								
	BT 40	1 - 10	120	32	8 - 56	426E (ER16)							62,64	410	71,53	410
	BT 40	1 - 16	120	42	24 - 104	430E (ER25)							65,21	416	74,20	416
	BT 40	2 - 20	120	50	24 - 136	470E (ER32)							65,39	420	74,38	420
	BT 40	3 - 26	100	63	176	472E (ER40)			81,36	426						
	BT 50	1 - 10	100	32	8 - 56	426E (ER16)					85,20	510				
	BT 50	1 - 16	100	42	24 - 104	430E (ER25)					70,52	516				
extra-long	BT 40	1 - 10	160	28	8 - 56	426E (ER16)			87,66	510						
	BT 40	1 - 16	160	42	24 - 104	430E (ER25)			86,82	516						
	BT 40	2 - 20	160	50	24 - 136	470E (ER32)			86,82	520						
	BT 40	3 - 26	160	63	176	472E (ER40)			91,75	526						
	BT 50	1 - 16	160	42	24 - 104	430E (ER25)					78,14	616				
	BT 50	2 - 20	160	50	24 - 136	470E (ER32)					86,11	620				
	BT 50	1 - 10	160	32	8 - 56	426E (ER16)										
	BT 50	1 - 16	160	42	24 - 104	430E (ER25)										

Spare parts	for collet	W7		Y8		W7		Y8		Y8		Y8	
		Lock nut		Lock nut IK		Lock nut		Y clamping key		Stop screw IK		Stop screw IK	
		Article no. 62 950 ...		Article no. 83 950 ...		Article no. 62 950 ...		Article no. 83 357 ...		Article no. 81 950 ...		Article no. 83 950 ...	
	426E (ER16) / BT30-BT50	EUR		EUR		EUR		EUR		EUR		EUR	
	430E (ER25) / BT30	17,82	044	34,72	055	17,82	054	16,04	116	1,63	053		
	430E (ER25) / BT40, BT50			34,72	055	19,92	055	17,72	125	2,00	054		
	470E (ER32) / BT30			36,95	056	18,56	056	24,12	132	2,25	055	2,00	010
	470E (ER32) / BT40, BT50			36,95	056	18,56	056	24,12	132	3,44	057	2,00	010
	472E (ER40) / BT30-BT50			43,57	057	18,04	057	26,53	140	3,44	057	2,25	011

i Backstop screw 81 950... and nut 62 950 044 only for use with article 81 508...!

OZ-Collet chuck

▲ Clamping nut with ball bearings



	Adapter	DCONWS	LPR	DLN	TQX	for collet	AD G 6,3 n _{max} 12000 Y8		AD G 6,3 n _{max} 8000 Y8		AD/B G 6,3 n _{max} 8000 Y8		AD/B G 2,5 n _{max} 18000 Y8	
							Article no. 81 512 ...	EUR	Article no. 82 505 ...	EUR	Article no. 82 505 ...	EUR	Article no. 82 512 ...	EUR
short	BT 30	2 - 16	60	43	24 - 104	415E / 421E	89,76	025						
	BT 30	2 - 25	80	60	24 - 176	459E / 462E	94,37	035						
	BT 40	2 - 16	70	43	80 - 90	415E / 421E					71,53	116	80,52	116
	BT 40	2 - 25	70	60	90 - 100	459E / 462E					74,75	125	83,73	125
	BT 50	2 - 25	90	60	90 - 100	459E / 462E			88,69	325				
	BT 50	4 - 32	100	72	110 - 120	460E / 467E			92,61	332				
long	BT 40	2 - 16	120	43	80 - 90	415E / 421E					76,03	416	85,01	416
	BT 40	2 - 25	120	60	90 - 100	459E / 462E					79,06	425	88,04	425
	BT 50	2 - 25	120	60	90 - 100	459E / 462E			91,71	525				
	BT 50	4 - 32	120	72	110 - 120	460E / 467E			100,90	532				

		W7  Lock nut		Y8  Hook clamping key		Y8  Stop screw IK		Y8  Stop screw IK	
Spare parts		Article no. 62 950 ...		Article no. 83 354 ...		Article no. 81 950 ...		Article no. 83 950 ...	
for collet		EUR		EUR		EUR		EUR	
415E / 421E				7,84	116	M16x15	2,25	055	
415E / 421E	M33x1,5	31,56	050	7,84	116			M10x50	2,00
459E / 462E	M48x2	34,71	051	10,69	125			M10x50	2,00
459E / 462E				10,69	125	M16x15	2,25	055	
460E / 467E	M60x2,5	43,41	052	11,96	132			M10x50	2,00

i Spare part 81 950 ... only use for article 81 512 ...!

Accessories

OZ Collet	Pull studs	Others
→ 218	→ 91-92	→ 17 34