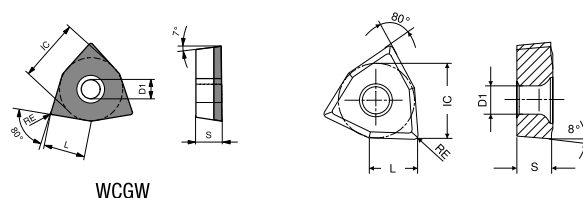
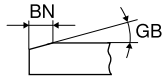


Designation	L	S	D1	IC
	mm	mm	mm	mm
WCGW 0201..	2,70	1,58	2,3	3,97
WCGT 0201..	2.71	1.59	2.1	3.97



		-SF TCM10		-SF CTPP430		-SF H216T	
		-ZF CWC10		-ZF HCN2430		-ZF CWK26	
		F		F		F	
		CERMET WCGT		WCGT		WCGT	
		1A/78		1A/08		1A/08	
Article no.		70 287 ...		Article no.		70 287 ...	
EUR		EUR		EUR		EUR	
ISO	RE						
	mm						
020102EN	0,2	16,23	900	17,47	450	13,34	600
020104EN	0,4	16,23	902	17,47	452	13,34	602
Steel		●		●			
Stainless steel				●			
Cast iron		○		○		○	
Non ferrous metals				○		●	
Heat resistant alloys				●		○	

WCGW

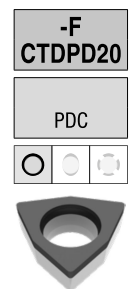


ISO	RE	GB	BN	LE								
	mm	°	mm	mm								
020102EN	0,2			2,7								
020102SN	0,2	15	0,11	2,7								
020102TN	0,2	20	0,14	2,7								
020102TN	0,2	25	0,12	2,7								
020102FN	0,2			2,7	127,20	200			127,20	400 ¹⁾	127,20	900
020104SN	0,4	15	0,11	2,7								
020104TN	0,4	20	0,14	2,7								
020104FN	0,4			2,7								
020104EN	0,4			2,7								
020104TN	0,4	25	0,12	2,7							127,20	902
Cast iron												
Sintered steels												
Heat resistant alloys												
hardened < 45 HRC												
hardened 46–55 HRC												
hardened 56–60 HRC												
hardened 61–65 HRC												

1) Machining to 60 HRC

-F CTBS10U	-F CTBH15U	-F CTBH21U	-F CTBH40U
PBC10		PBC25	PBC40
F CBN WCGW Y0	NEW F CBN WCGW Y0	F CBN WCGW Y0	F CBN WCGW Y0
Article no. 71 154 ...	Article no. 71 037 ...	Article no. 71 154 ...	Article no. 71 154 ...
EUR	EUR	EUR	EUR
	134,00 00200		
	134,00 30214		
		127,20 500	
		127,20 400 ¹⁾	127,20 900
	134,00 30414	127,20 502	
		127,20 402 ¹⁾	
	134,00 00400		
			127,20 902

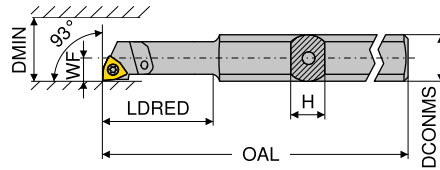
WCGW



ISO	RE	LE				
	mm	mm				
020102FN	0,2	2,7				
020104FN	0,4	2,7				
Steel						
Stainless steel						
Cast iron						
Non ferrous metals						
Heat resistant alloys						



MaxiLock-S – SWUC 93° – Boring bar with screw clamping



Illustrations show right-hand versions



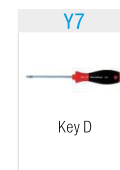
ISO designation	H	OAL	LDRED	WF	DCONMS	DMIN	torque moment Nm	Insert	Left-hand 2A		Right-hand 2A	
									Article no. 70 731 ...		Article no. 70 730 ...	
A0508H SWUC R/L 02	7	100	24	2,9	8	5,8	0,4	WC.. 0201..	EUR 138,40	005	EUR 138,40	005
A0608H SWUC R/L 02	7	100	24	3,9	8	7,8	0,4	WC.. 0201..	EUR 138,40	006	EUR 138,40	006
SET							0,4	WC.. 0201..	EUR 250,60	999	EUR 250,60	999

i Set includes boring bars 70 731 005 and 70 731 006 or 70 730 005 and 70 730 006

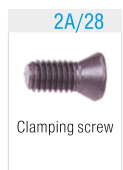
Spare parts

for Article no.

70 731 005 / 70 730 005	T06	Article no. 80 950 ...	Article no. 70 950 ...
70 731 006 / 70 730 006	T06	EUR 8,44 108	EUR 3,68 334
			EUR 3,68 334



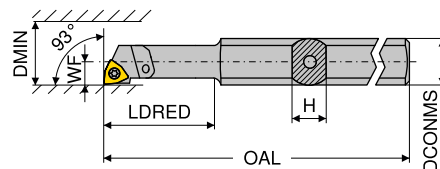
Key D



Clamping screw

MaxiLock-S – SWUC 93° – Boring bar with screw clamping

▲ with carbide core

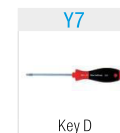


Illustrations show right-hand versions

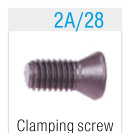


ISO designation	H	OAL	LDRED	WF	DCONMS	DMIN	torque moment Nm	Insert	Left-hand 2A		Right-hand 2A	
									Article no. 70 743 ...		Article no. 70 742 ...	
E-A0508H SWUC R/L 02	7	100	24	2,9	8	5,8	0,4	WC.. 0201..	EUR 154,10	005	EUR 154,10	005
E-A0608H SWUC R/L 02	7	100	24	3,9	8	7,8	0,4	WC.. 0201..	EUR 154,10	006	EUR 154,10	006
SET							0,4	WC.. 0201..	EUR 306,20	999	EUR 306,20	999

i Set includes boring bars 70 743 005 and 70 743 006 or 70 742 005 and 70 742 006



Key D



Clamping screw

Spare parts

for Article no.

70 743 005 / 70 742 005	T06	Article no. 80 950 ...	Article no. 70 950 ...
70 743 006 / 70 742 006	T06	EUR 8,44 108	EUR 3,68 334
			EUR 3,68 334