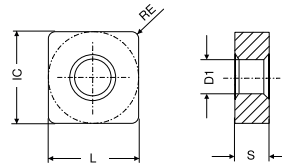


SNMG / SNMA / SNMM

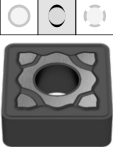
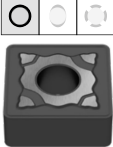
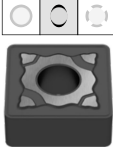
Designation	L	S	D1	IC
	mm	mm	mm	mm
SNMG 0903..	9,52	3,18	3,81	9,52
SNM. 1204..	12,70	4,76	5,16	12,70
SNM. 1506..	15,87	6,35	6,35	15,87
SNM. 1906..	19,05	6,35	7,94	19,05
SNMM 2507..	25,40	7,94	9,12	25,40
SNMM 2509..	25,40	9,52	9,12	25,40



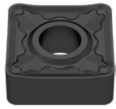
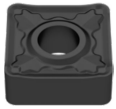
SNMG

		-F50 CTCP115		-F50 CTCP125		-F50 CTCP135		-M50 CTCP115		-M50 CTCP125		-M50 CTCP135		-M70 CTCK110	
		-NF15 HCX1115		-NF15 HCX1125		-NF15 HCR1135		-NM15 HCX1115		-NM15 HCX1125		-NM15 HCR1135		-NM19 DCX3110	
		DRAGONSkin		DRAGONSkin		DRAGONSkin		DRAGONSkin		DRAGONSkin		DRAGONSkin		DRAGONSkin	
		F		F		F		M		M		M		M	
		SNMG		SNMG		SNMG		SNMG		SNMG		SNMG		SNMG	
		1A/08		1A/08		1A/08		1A/08		1A/08		1A/08		1A/08	
ISO	RE	Article no.		Article no.		Article no.		Article no.		Article no.		Article no.		Article no.	
	mm	76 140 ...	EUR	76 140 ...	EUR	76 140 ...	EUR	76 137 ...	EUR	76 137 ...	EUR	76 137 ...	EUR	70 225 ...	EUR
090308EN	0,8	7,42	306	7,42	506	7,42	706								
120404EN	0,4	11,63	316	11,63	516	11,63	716								
120408EN	0,8	11,63	318	11,63	518	11,63	718	11,63	318	11,63	518	11,63	718	11,63	018
120412EN	1,2	11,63	320	11,63	520	11,63	720	11,63	320	11,63	520	11,63	720	11,63	020
120416EN	1,6							11,63	322	11,63	522	11,63	722	11,63	022
150608EN	0,8							18,46	330	18,46	530	18,46	730		
150612EN	1,2							18,46	332	18,46	532	18,46	732	18,46	032
150616EN	1,6							18,46	334	18,46	534	18,46	734	18,46	034
190612EN	1,2													26,07	044
190616EN	1,6													26,07	046
Steel		●		●		●		●		●		●		●	
Stainless steel		○		○		○		○		○		○		○	
Cast iron		○		○				○		○		○			●
Non ferrous metals															
Heat resistant alloys						○						○			

SNMG / SNMA

		-M70 CTCK120		-M70 CTCP115		-M70 CTCP125		-M70 CTCP135		CTCP125		CTCP135		CTCK110	
		-NM19 HCF3120		-NM19 HCF3120		-NM19 HCF3120		-NM19 HCF3120		HCF3125		HCF3135		HCF3110	
		DRAGONSkin		DRAGONSkin		DRAGONSkin		DRAGONSkin		DRAGONSkin		DRAGONSkin		DRAGONSkin	
															
		M SNMG		M SNMG		M SNMG		M SNMG		M SNMG		M SNMG		R SNMA	
		1A/08		1A/08		1A/08		1A/08		1A/08		1A/08		1A/08	
ISO	RE	Article no.		Article no.		Article no.		Article no.		Article no.		Article no.		Article no.	
	mm	70 225 ...		76 225 ...		76 225 ...		76 225 ...		76 116 ...		76 116 ...		70 114 ...	
		EUR		EUR		EUR		EUR		EUR		EUR		EUR	
090308EN	0,8									7,42	506	7,42	706		
120408EN	0,8	11,63	518	11,63	318	11,63	518	11,63	718					11,63	018
120412EN	1,2	11,63	520	11,63	320	11,63	520	11,63	720					11,63	020
120416EN	1,6	11,63	522	11,63	322	11,63	522	11,63	722					11,63	022
150612EN	1,2	18,46	532	18,46	332	18,46	532	18,46	732					18,46	032
150616EN	1,6	18,46	534	18,46	334	18,46	534	18,46	734					18,46	034
190612EN	1,2	26,07	544	26,07	344	26,07	544	26,07	744					26,07	044
190616EN	1,6	26,07	546	26,07	346	26,07	546	26,07	746					26,07	046
190624EN	2,4			26,07	348	26,07	548	26,07	748						
Steel		●		●		●		●		●		●		●	
Stainless steel				○		○		○		○		○		○	
Cast iron		●		○		○		○		○				●	
Non ferrous metals															
Heat resistant alloys								○				○			

SNMA / SNMM

		CTCK120		-R28 CTCP115		-R28 CTCP125		-R28 CTCP135		-R58 CTCP115		-R58 CTCP125		-R58 CTCP135	
		HCF3120		-NR14 HCX1115		-NR14 HCX1125		-NR14 HCR1135		-NR17 HCX1115		-NR17 HCX1125		-NR17 HCR1135	
		DRAGONSKIN		DRAGONSKIN		DRAGONSKIN		DRAGONSKIN		DRAGONSKIN		DRAGONSKIN		DRAGONSKIN	
															
		R		R		R		R		R		R		R	
		SNMA		SNMM		SNMM		SNMM		SNMM		SNMM		SNMM	
		1A/08		1A/08		1A/08		1A/08		1A/08		1A/08		1A/08	
ISO	RE	Article no.		Article no.		Article no.		Article no.		Article no.		Article no.		Article no.	
	mm	70 114 ...	EUR	76 128 ...	EUR	76 128 ...	EUR	76 128 ...	EUR	76 129 ...	EUR	76 129 ...	EUR	76 129 ...	EUR
120408EN	0,8	11,63	518							11,63	318	11,63	518	11,63	718
120412EN	1,2	11,63	520							11,63	320	11,63	520	11,63	720
120416EN	1,6	11,63	522												
150612EN	1,2	18,46	532	18,46	332	18,46	532	18,46	732	18,46	332	18,46	532	18,46	732
150616EN	1,6	18,46	534	18,46	334	18,46	534	18,46	734	18,46	334	18,46	534	18,46	734
190612EN	1,2	26,07	544							26,07	344	26,07	544	26,07	744
190616EN	1,6	26,07	546	26,07	346	26,07	546	26,07	746	26,07	346	26,07	546	26,07	746
190624EN	2,4									26,07	348	26,07	548	26,07	748
250724EN	2,4							51,24	760	51,24	360	51,24	560	51,24	760
250924EN	2,4			60,18	370	60,18	570	60,18	770	60,18	370	60,18	570	60,18	770
Steel			●		●		●		●		●		●		●
Stainless steel					○		○		○		○		○		○
Cast iron			●		○		○				○		○		
Non ferrous metals															
Heat resistant alloys									○						○

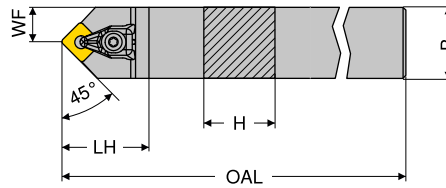
SNMM / SNMG

		-R88 CTCP115		-R88 CTCP125		-R88 CTCP135		-F30 CTPM125		-M30 CTPM125		-M42 CTC2135		-M60 CTPM125	
		-NR19 HCX1115		-NR19 HCX1125		-NR19 HCR1135		-NF23 HCN2125		-NM23 HCN2125		-M42 CWN2135		-NM26 HCN2125	
		DRAGONSKIN		DRAGONSKIN		DRAGONSKIN		DRAGONSKIN		DRAGONSKIN				DRAGONSKIN	
															
		R		R		R		F		M		M		M	
		SNMM		SNMM		SNMM		SNMG		SNMG		SNMG		SNMG	
		1A/08		1A/08		1A/08		1A/08		1A/08		1A/08		1A/08	
ISO	RE	Article no.		Article no.		Article no.		Article no.		Article no.		Article no.		Article no.	
	mm	76 130 ...		76 130 ...		76 130 ...		75 016 ...		75 017 ...		70 002 ...		75 018 ...	
		EUR		EUR		EUR		EUR		EUR		EUR		EUR	
120404EN	0,4							11,63	216					11,63	218
120408EN	0,8							11,63	218	11,63	218	11,63	408	11,63	218
120412EN	1,2							11,63	220			11,63	412	11,63	210
120416EN	1,6													11,63	220
190616SN	1,6	26,07	346	26,07	546	26,07	746								
190624SN	2,4	26,07	348	26,07	548	26,07	748								
250724SN	2,4	51,24	36000	51,24	56000	51,24	760								
250924SN	2,4	60,18	37000	60,18	57000	60,18	770								
Steel		●		●		●		○		○		○		○	
Stainless steel		○		○		○		●		●		●		●	
Cast iron		○		○											
Non ferrous metals															
Heat resistant alloys						○				○		●		○	

SNMG

		-M70 CTC2135		-M34 CTP5110		-M34 CTP5115		-M52 CTP2120	
		-NM19 CWN2135		-M34 HCN5110		-M34 HCN5115		-M52 CCN2120	
				DRAGONSKIN		DRAGONSKIN			
									
		M		M		M		M	
		SNMG		SNMG		SNMG		SNMG	
		1A/08		1A/08		1A/08		1A/08	
ISO	RE	Article no.		Article no.		Article no.		Article no.	
	mm	70 225 ...		75 005 ...		75 005 ...		70 129 ...	
		EUR		EUR		EUR		EUR	
120408EN	0,8	11,63	418	12,19	418	12,19	518	11,63	608
120412EN	1,2	11,63	420	12,19	420	12,19	520		
190616EN	1,6	26,07	446						
Steel		○		○		○		○	
Stainless steel		●		○		○		○	
Cast iron								○	
Non ferrous metals								○	
Heat resistant alloys		●		●		●		●	

MaxiLock-D – DSDN 45° – Toolholder with top clamping



ISO designation	H mm	B mm	OAL mm	LH mm	WF mm	torque moment Nm	Insert	Neutral 2A/24	
								Article no. 70 516 ...	
DSDN N 2020 K12	20	20	125	38	10,3	4	SN.. 1204	EUR 85,04	620
DSDN N 2525 M12	25	25	150	38	12,5	4	SN.. 1204	EUR 87,97	625

i Tool holders with HSK-T interface can be found in → Chapter 16.

Spare parts

for Article no.

	Article no. 70 950 ...	EUR	Article no. 80 950 ...	EUR	Article no. 70 950 ...	EUR	Article no. 70 950 ...	EUR
70 516 620	824	23,77	T15 - IP	128	11,89	M4,5x12 - IP	820	2,98
70 516 625	824	23,77	T15 - IP	128	11,89	M4,5x12 - IP	820	2,98

2A/28



XPress type

Article no.
70 950 ...

EUR

Y7



Key D

Article no.
80 950 ...

EUR

2A/28



Clamping screw

Article no.
70 950 ...

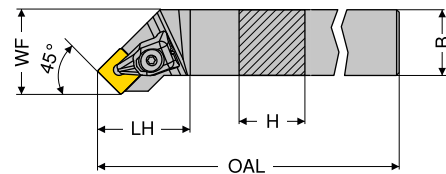
EUR

2A/28

Solid Carbide
support SArticle no.
70 950 ...

EUR

MaxiLock-D – DSSN 45° – Toolholder with top clamping



Illustrations show right-hand versions



ISO designation	H mm	B mm	OAL mm	LH mm	WF mm	torque moment Nm	Insert	Left-hand 2A/24		Right-hand 2A/24	
								Article no. 70 513 ...		Article no. 70 512 ...	
DSSN R/L 2020 K12	20	20	125	35	25	4	SN.. 1204	EUR 85,04	620	EUR 85,04	620
DSSN R/L 2525 M12	25	25	150	35	32	4	SN.. 1204	EUR 87,97	625	EUR 87,97	625
DSSN R/L 3225 P12	32	25	170	35	32	4	SN.. 1204	EUR 94,37	632	EUR 94,37	632

Spare parts

for Article no.

	Article no. 70 950 ...	EUR	Article no. 80 950 ...	EUR	Article no. 70 950 ...	EUR	Article no. 70 950 ...	EUR
70 512 620 / 70 513 620	824	23,77	T15 - IP	128	11,89	M4,5x12 - IP	820	2,98
70 512 625 / 70 513 625	824	23,77	T15 - IP	128	11,89	M4,5x12 - IP	820	2,98
70 512 632 / 70 513 632	824	23,77	T15 - IP	128	11,89	M4,5x12 - IP	820	2,98

2A/28



XPress type

Article no.
70 950 ...

EUR

Y7



Key D

Article no.
80 950 ...

EUR

2A/28



Clamping screw

Article no.
70 950 ...

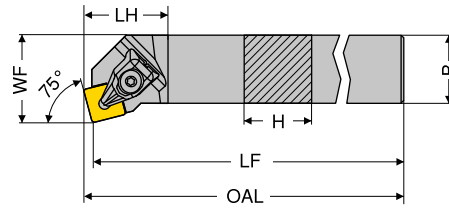
EUR

2A/28

Solid Carbide
support SArticle no.
70 950 ...

EUR

MaxiLock-D – DSKN 75° – Toolholder with top clamping



Illustrations show right-hand versions



ISO designation	H	B	OAL	LF	LH	WF	torque moment Nm	Insert	Left-hand 2A/24		Right-hand 2A/24	
	mm	mm	mm	mm	mm	mm			Article no. 70 525 ...		Article no. 70 524 ...	
DSKN R/L 2525 M12	25	25	153,3	150	28	32	4	SN.. 1204	EUR 87,97	625	EUR 87,97	625

Spare parts

for Article no.

70 525 625 / 70 524 625	EUR 23,77	824	T15 - IP	EUR 11,89	128	M4,5x12 - IP	EUR 2,98	820	EUR 7,89	813
-------------------------	--------------	-----	----------	--------------	-----	--------------	-------------	-----	-------------	-----

2A/28



XPress type

Article no.
70 950 ...

EUR

Y7



Key D

Article no.
80 950 ...

EUR

2A/28



Clamping screw

Article no.
70 950 ...

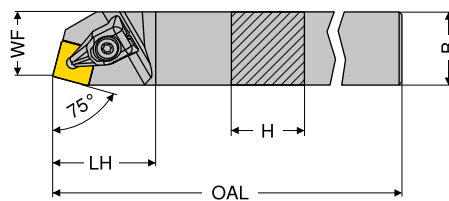
EUR

2A/28

Solid Carbide
support SArticle no.
70 950 ...

EUR

MaxiLock-D – DSBN 75° – Toolholder with top clamping



Illustrations show right-hand versions



ISO designation	H	B	OAL	LH	WF	torque moment Nm	Insert	Left-hand 2A/24		Right-hand 2A/24	
	mm	mm	mm	mm	mm			Article no. 70 521 ...		Article no. 70 520 ...	
DSBN R/L 2020 K12	20	20	125	35	17	4	SN.. 1204	EUR 85,04	620	EUR 85,04	620
DSBN R/L 2525 M12	25	25	150	35	22	4	SN.. 1204	EUR 87,97	625	EUR 87,97	625
DSBN R/L 2525 M15	25	25	150	42	22	6,5	SN.. 1506	EUR 87,97	725	EUR 87,97	725
DSBN R/L 3232 P15	32	32	170	42	27	6,5	SN.. 1506	EUR 118,80	832	EUR 118,80	832
DSBN R/L 3232 P19	32	32	170	48	27	6,5	SN.. 1906	EUR 118,80	732	EUR 118,80	732
DSBN R/L 4040 S19	40	40	250	48	35	6,5	SN.. 1906	EUR 147,70	840	EUR 147,70	840
DSBN R/L 4040 S25	40	40	250	57	35	6,5	SN.. 2507 / SN.. 2509	EUR 147,70	940	EUR 147,70	940

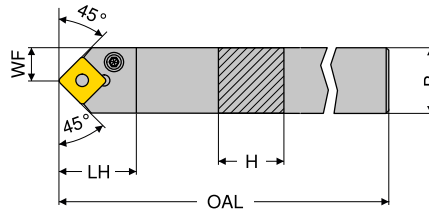
i When using SN.. 2509 indexable inserts, use insert seat article no. 70 950 40100.

Spare parts

for Article no.

70 521 620 / 70 520 620	EUR 23,77	824	T15 - IP	EUR 11,89	128	M4,5x12 - IP	EUR 2,98	820	EUR 7,89	813
70 521 625 / 70 520 625	EUR 23,77	824	T15 - IP	EUR 11,89	128	M4,5x12 - IP	EUR 2,98	820	EUR 7,89	813
70 521 725 / 70 520 725	EUR 26,69	825	T20 - IP	EUR 12,54	129	M5x14 - IP	EUR 4,23	821	EUR 12,05	833
70 521 832 / 70 520 832	EUR 26,69	825	T20 - IP	EUR 12,54	129	M5x14 - IP	EUR 4,23	821	EUR 12,05	833
70 521 732 / 70 520 732	EUR 29,19	826	T20 - IP	EUR 12,54	129	M5x14 - IP	EUR 4,23	821	EUR 12,91	817
70 521 840 / 70 520 840	EUR 29,19	826	T20 - IP	EUR 12,54	129	M5x14 - IP	EUR 4,23	821	EUR 12,91	817
70 521 940 / 70 520 940	EUR 45,47	827	T25 - IP	EUR 14,50	130	M6x16 - IP	EUR 8,04	822	EUR 24,10	818

MaxiLock-N – PSDN 45° – Toolholder with lever clamping

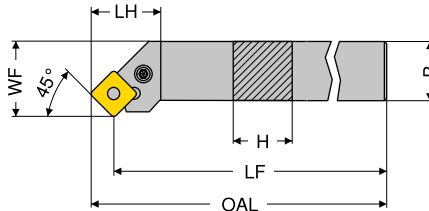


ISO designation	H	B	OAL	LH	WF	torque moment Nm	Insert	Neutral 2A/24	
								Article no. 70 516 ...	
PSDN N 1616 H09	16	16	100	21,0	8,3	3	SNM. 0903	76,33	016
PSDN N 2020 K12	20	20	125	27,6	10,3	4	SNM. 1204	85,04	020
PSDN N 2525 M12	25	25	150	27,6	12,8	4	SNM. 1204	87,97	025
PSDN N 3225 P19	32	25	170	40,4	12,5	8	SNM. 1906	94,37	03200
PSDN N 4040 S25	40	40	250	48,8	20,0	8	SNM. 2507 / 2509	147,70	04000

i When using SN.. 2509 indexable inserts, use insert seat article no. 70 950 40200.

		2A/28		2A/28		2A/28		2A/28		2A/28		2A/28	
		Key I		Shim		Assembly pin		Lever		Clamping screw		Solid Carbide support S	
Spare parts		Article no. 70 950 ...		Article no. 70 950 ...		Article no. 70 950 ...		Article no. 70 950 ...		Article no. 70 950 ...		Article no. 70 950 ...	
for Article no.		EUR		EUR		EUR		EUR		EUR		EUR	
70 516 016	SW2,5	2,45	175	1,76	197	1,22	191	12,48	185	3,19	208	6,11	229
70 516 020	SW3	2,45	176	1,76	198	1,22	192	12,59	187	3,50	209	6,11	230
70 516 025	SW3	2,45	176	1,76	198	1,22	192	12,59	187	3,50	209	6,11	230
70 516 03200	SW4	2,57	396	1,76	392	1,22	395	19,11	386	3,80	389	19,21	383
70 516 04000	SW5	3,68	265	1,12	621	1,89	623	25,83	620	2,28	622	39,51	27600

MaxiLock-N – PSSN 45° – Toolholder with lever clamping



Illustrations show right-hand versions

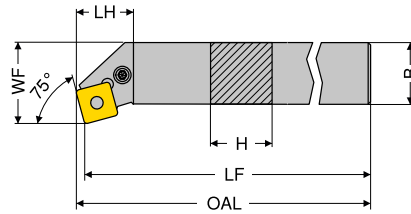


ISO designation	H	B	OAL	LF	LH	WF	torque moment Nm	Insert	Left-hand 2A/24		Right-hand 2A/24	
									Article no. 70 513 ...		Article no. 70 512 ...	
PSSN R/L 1616 H09	16	16	106,7	100	21,2	20	3	SNM. 0903	76,33	016	76,33	016
PSSN R/L 2020 K12	20	20	134,0	125	29,3	25	4	SNM. 1204	85,04	020	85,04	020
PSSN R/L 2525 M12	25	25	159,0	150	29,3	32	4	SNM. 1204	87,97	025	87,97	025
PSSN R/L 3225 P12	32	25	179,0	170	32,0	32	4	SNM. 1204	94,37	032	94,37	032
PSSN R 2525 M15	25	25	161,2	150	29,3	32	4	SNM. 1506			87,97	125
PSSN R 3232 P15	32	32	181,2	170	32,0	40	4	SNM. 1506			118,80	132
PSSN R/L 3232 P19	32	32	183,5	170	40,2	40	8	SNM. 1906	118,80	232	118,80	232
PSSN R 4040 S25	40	40	268,0	250	48,8	50	8	SNM. 2507 / 2509			144,90	04000

i When using SN.. 2509 indexable inserts, use insert seat article no. 70 950 40200.

		2A/28		2A/28		2A/28		2A/28		2A/28		2A/28	
		Key I		Shim		Assembly pin		Lever		Clamping screw		Solid Carbide support S	
Spare parts		Article no. 70 950 ...		Article no. 70 950 ...		Article no. 70 950 ...		Article no. 70 950 ...		Article no. 70 950 ...		Article no. 70 950 ...	
for Article no.		EUR		EUR		EUR		EUR		EUR		EUR	
70 512 016 / 70 513 016	SW2,5	2,45	175	1,76	197	1,22	191	12,48	185	3,19	208	6,11	229
70 512 020 / 70 513 020	SW3	2,45	176	1,76	198	1,22	192	12,59	187	3,50	209	6,11	230
70 512 025 / 70 513 025	SW3	2,45	176	1,76	198	1,22	192	12,59	187	3,50	209	6,11	230
70 512 032 / 70 513 032	SW3	2,45	176	1,76	198	1,22	192	12,59	187	3,50	209	6,11	230
70 512 125	SW3	2,45	176	1,12	391	1,22	394	12,48	385	3,80	388	12,48	382
70 512 132	SW3	2,45	176	1,12	391	1,22	394	12,48	385	3,80	388	12,48	382
70 512 232 / 70 513 232	SW4	2,57	396	1,76	392	1,22	395	19,11	386	3,80	389	19,21	383
70 512 04000	SW5	3,68	265	1,12	621	1,89	623	25,83	620	2,28	622	39,51	27600

MaxiLock-N – PSKN 75° – Toolholder with lever clamping



Illustrations show right-hand versions



ISO designation	H mm	LF mm	B mm	OAL mm	LH mm	WF mm	torque moment Nm	Insert	Left-hand 2A/24		Right-hand 2A/24	
									Article no. 70 525 ...		Article no. 70 524 ...	
PSKN R/L 1616 H09	16	100	16	102,5	18,7	20	3	SNM. 0903	76,33	016	76,33	016
PSKN R/L 2020 K12	20	125	20	128,3	22,7	25	4	SNM. 1204	85,04	020	85,04	020
PSKN R/L 2525 M12	25	150	25	153,3	22,7	32	4	SNM. 1204	87,97	025	87,97	025

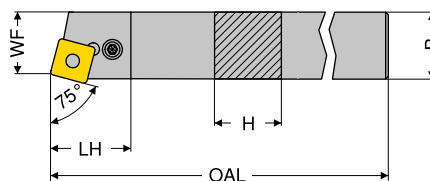
Spare parts

for Article no.

70 525 016 / 70 524 016	SW2,5	2,45	175	1,76	197	1,22	191	12,48	185	3,19	208	6,11	229
70 525 020 / 70 524 020	SW3	2,45	176	1,76	198	1,22	192	12,59	187	3,50	209	6,11	230
70 525 025 / 70 524 025	SW3	2,45	176	1,76	198	1,22	192	12,59	187	3,50	209	6,11	230



MaxiLock-N – PSBN 75° – Toolholder with lever clamping



Illustrations show right-hand versions



ISO designation	H mm	B mm	OAL mm	LH mm	WF mm	torque moment Nm	Insert	Left-hand 2A/24		Right-hand 2A/24	
								Article no. 70 521 ...		Article no. 70 520 ...	
PSBN R/L 2020 K12	20	20	125	27,5	17	4	SNM. 1204	85,04	020	85,04	020
PSBN R/L 2525 M12	25	25	150	27,5	22	4	SNM. 1204	87,97	025	87,97	025
PSBN R/L 3225 P12	32	25	170	32,0	22	4	SNM. 1204	94,37	032	94,37	032
PSBN R/L 3232 P15	32	32	170	32,0	27	4	SNM. 1506	118,80	132	118,80	132
PSBN R/L 3232 P19	32	32	170	39,2	27	8	SNM. 1906	118,80	232	118,80	232
PSBN R/L 4040 S19	40	40	250	39,2	35	8	SNM. 1906	147,70	04000	147,70	04000
PSBN R/L 4040 S25	40	40	250	48,0	35	8	SNM. 2507 / 2509	147,70	14000	147,70	14000

i When using SN.. 2509 indexable inserts, use insert seat article no. 70 950 40200.

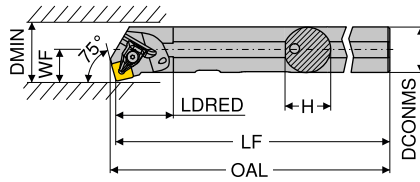
Spare parts

for Article no.

		EUR		EUR		EUR		EUR		EUR		EUR	
70 520 020 / 70 521 020	SW3	2,45	176	1,76	198	1,22	192	12,59	187	3,50	209	6,11	230
70 520 025 / 70 521 025	SW3	2,45	176	1,76	198	1,22	192	12,59	187	3,50	209	6,11	230
70 520 032 / 70 521 032	SW3	2,45	176	1,76	198	1,22	192	12,59	187	3,50	209	6,11	230
70 520 132 / 70 521 132	SW3	2,45	176	1,12	391	1,22	394	12,48	385	3,80	388	12,48	382
70 520 232 / 70 521 232	SW4	2,57	396	1,76	392	1,22	395	19,11	386	3,80	389	19,21	383
70 520 04000 / 70 521 04000	SW4	2,57	396	1,76	392	1,22	395	19,11	386	3,80	389	19,21	383
70 520 14000 / 70 521 14000	SW5	3,68	265	1,12	621	1,89	623	25,83	620	2,28	622	39,51	27600



MaxiLock-D – DSKN 75° – Boring bar with top clamping



Illustrations show right-hand versions



ISO designation	DCONMS	H	LF	OAL	LDRED	WF	DMIN	torque moment Nm	Insert	Left-hand 2A/24		Right-hand 2A/24	
										Article no. 70 561 ...	EUR	Article no. 70 560 ...	EUR
A32S DSKN R/L 12	32	31	250	254,2	40	22	40	4	SN.. 1204	229,80	832	229,80	832

Spare parts

for Article no.

70 561 832 / 70 560 832	23,77	824	T15 - IP	11,89	128	M4,5x12 - IP	2,98	820	7,89	813
-------------------------	-------	-----	----------	-------	-----	--------------	------	-----	------	-----

2A/28



XPress type

Article no.
70 950 ...

EUR 23,77 824

Y7



Key D

Article no.
80 950 ...

EUR 11,89 128

2A/28



Clamping screw

Article no.
70 950 ...

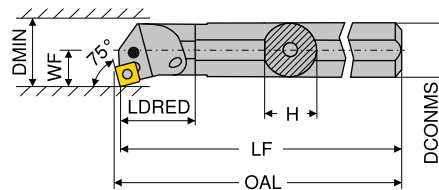
EUR 2,98 820

2A/28

Solid Carbide
support SArticle no.
70 950 ...

EUR 7,89 813

MaxiLock-N – PSKN 75° – Boring bar with lever clamping



Illustrations show right-hand versions



ISO designation	DCONMS	H	LF	OAL	LDRED	WF	DMIN	torque moment Nm	Insert	Left-hand 2A/24		Right-hand 2A/24	
										Article no. 70 561 ...	EUR	Article no. 70 560 ...	EUR
A25R PSKN R/L 12	25	23	200	203	15,5	17	32	4	SNM. 1204	222,20	225	222,20	225
A32S PSKN R/L 12	32	30	250	253	16,0	22	40	4	SNM. 1204	229,80	232	229,80	232
A40T PSKN R/L 12	40	38	300	303	23,0	27	50	4	SNM. 1204	256,00	240	256,00	240

Spare parts

for Article no.

70 561 225 / 70 560 225	SW3	2,45	176	1,76	198	1,22	192	12,59	187	4,28	205	6,11	230
70 561 232 / 70 560 232	SW3	2,45	176	1,76	198	1,22	192	12,59	187	4,28	205	6,11	230
70 561 240 / 70 560 240	SW3	2,45	176	1,76	198	1,22	192	12,59	187	3,50	209	6,11	230

2A/28



Key I

Article no.
70 950 ...

EUR 2,45 176

2A/28



Shim

Article no.
70 950 ...

EUR 1,76 198

2A/28



Assembly pin

Article no.
70 950 ...

EUR 1,22 192

2A/28



Lever

Article no.
70 950 ...

EUR 12,59 187

2A/28



Clamping screw

Article no.
70 950 ...

EUR 4,28 205

2A/28

Solid Carbide
support SArticle no.
70 950 ...

EUR 6,11 230