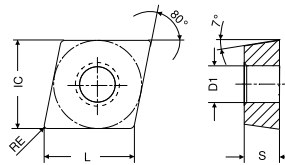


CCGT / CCMT / CCXT

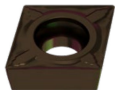
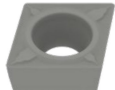
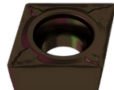
Designation	L	S	D1	IC
	mm	mm	mm	mm
CC.T 0602..	6,4	2,38	2,8	6,35
CC.T 09T3..	9,7	3,97	4,4	9,52
CC.T 1204..	12,9	4,76	5,5	12,70



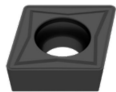
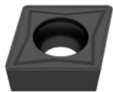
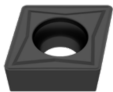
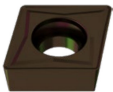
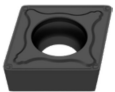
CCGT / CCMT

		-CF05 CTEP110		-SF TCM10		-SF TCM407		-SF CTCP125		-SF CTCP135		-SF CTCP115		-SF CTCP125	
		-PF14 DCC1110		-ZF CWC10		-ZF CWC407		-ZF HCX1125		-ZF HCR1135		-ZF HCX1115		-ZF HCX1125	
		DRAGONSkin		DRAGONSkin		DRAGONSkin		DRAGONSkin		DRAGONSkin		DRAGONSkin		DRAGONSkin	
		F		F		F		F		F		F		F	
		CERMET CCGT		CERMET CCGT		CERMET CCGT		CCGT		CCGT		CCMT		CCMT	
		1A/78		1A/78		1A/78		1A/08		1A/08		1A/08		1A/08	
ISO	RE	Article no.		Article no.		Article no.		Article no.		Article no.		Article no.		Article no.	
	mm	76 247 ...		70 251 ...		70 251 ...		76 251 ...		76 251 ...		76 253 ...		76 253 ...	
		EUR		EUR		EUR		EUR		EUR		EUR		EUR	
060202EN	0,2	13,86	002	13,43	900	13,43	850	13,86	502	13,86	702				
060204EN	0,4	13,86	004	13,43	902	13,43	852					7,78	304	7,78	504
09T302EN	0,2	14,77	014	13,86	904	13,86	854								
09T304EN	0,4	14,77	016	13,86	906							9,70	316	9,70	516
09T308EN	0,8	14,77	018	13,86	908							9,70	318	9,70	518
120404EN	0,4			17,34	910									13,66	528
120408EN	0,8													13,66	530
Steel		●		●		●		●		●		●		●	
Stainless steel		○		○		○		○		○		○		○	
Cast iron		○		○		○		○		○		○		○	
Non ferrous metals															
Heat resistant alloys										○					

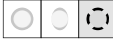
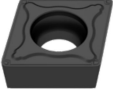
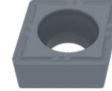
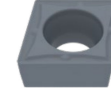
CCMT / CCGT

		-SF CTCP135		-CF55 CTEP110		-SMF TCM10		-SMF CTCP115		-SMF CTCP125		-SMF CTCP135		-SM CTCP125	
		-ZF HCR1135		-PF15 DCC1110		-SMF CWC10		-SMF HCX1115		-SMF HCX1125		-SMF HCR1135		-ZM HCX1125	
		DRAGONSkin		DRAGONSkin				DRAGONSkin		DRAGONSkin		DRAGONSkin		DRAGONSkin	
															
		F		F		F		F		F		F		M	
		CCMT		CERMET CCMT		CERMET CCMT		CCMT		CCMT		CCMT		CCGT	
		1A/08		1A/78		1A/78		1A/08		1A/08		1A/08		1A/08	
ISO	RE	Article no. 76 253 ...		Article no. 76 248 ...		Article no. 70 249 ...		Article no. 76 249 ...		Article no. 76 249 ...		Article no. 76 249 ...		Article no. 76 250 ...	
	mm	EUR		EUR		EUR		EUR		EUR		EUR		EUR	
060202EN	0,2														
060204EN	0,4	7,78	704	7,54	004	7,28	900			7,78	504	7,78	704		
060208EN	0,8									7,78	506				
09T304EN	0,4	9,70	716	9,68	016	9,03	904	9,70	316	9,70	516	9,70	716		
09T308EN	0,8			9,68	018	9,03	906	9,70	318	9,70	518				
120404EN	0,4			13,66	028					13,66	528				
120408EN	0,8							13,66	330			13,66	730		
Steel		●		●		●		●		●		●		●	
Stainless steel		○		○				○		○		○		○	
Cast iron				○		○		○		○				○	
Non ferrous metals															
Heat resistant alloys		○										○			

CCGT / CCMT

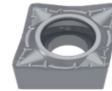
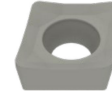
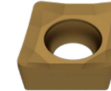
ISO		-SM CTCP135		-SM CTCK110		-SM CTCK120		-SM CTCP115		-SM CTCP125		-SM CTCP135		-SMQ CTCP115	
		-ZM HCR1135		-ZM DCX3110		-ZM HCF3120		-ZM HCX1115		-ZM HCX1125		-ZM HCR1135		-SMQ HCX1115	
		DRAGONSkin		DRAGONSkin		DRAGONSkin		DRAGONSkin		DRAGONSkin		DRAGONSkin		DRAGONSkin	
															
															
		M		M		M		M		M		M		F	
		CCGT		CCMT		CCMT		CCMT		CCMT		CCMT		CCMT	
		1A/08		1A/08		1A/08		1A/08		1A/08		1A/08		1A/08	
		Article no. 76 250 ...		Article no. 70 252 ...		Article no. 70 252 ...		Article no. 76 252 ...		Article no. 76 252 ...		Article no. 76 252 ...		Article no. 76 194 ...	
		EUR		EUR		EUR		EUR		EUR		EUR		EUR	
060202EN	0,2	13,86	702												
060204EN	0,4			7,78	004	7,78	554	7,78	304	7,78	504	7,78	704		
060208EN	0,8			7,78	006	7,78	506	7,78	306			7,78	706		
09T304EN	0,4			9,70	016	9,70	516	9,70	316	9,70	516	9,70	716	10,91	31600
09T308EN	0,8			9,70	018	9,70	518	9,70	318	9,70	518	9,70	718	10,91	31800
09T312EN	1,2			9,70	020	9,70	520								
120404EN	0,4			13,66	028	13,66	528	13,66	328	13,66	528	13,66	728	15,33	32800
120408EN	0,8			13,66	030	13,66	530	13,66	330	13,66	530	13,66	730	15,33	330
120412EN	1,2							13,66	532						
Steel		●		●		●		●		●		●		●	
Stainless steel		○		○				○		○		○		○	
Cast iron				●		●		○		○				○	
Non ferrous metals															
Heat resistant alloys		○										○			

CCMT / CCXT

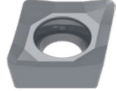
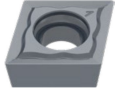
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		-SMQ HCX1125		-ZF CWN2135		-F43 CWN2135				-PF23 HCN2125		-ZM CWN2135		-PF26 HCN2125	
		DRAGONSKIN								DRAGONSKIN				DRAGONSKIN	
															
															
		F		F		F		M		F		M		F	
		CCMT		CCMT		CCMT		CCXT		CCMT		CCMT		CCMT	
		1A/08		1A/08		1A/08		1A		1A/08		1A/08		1A/08	
ISO	RE	Article no.		Article no.		Article no.		Article no.		Article no.		Article no.		Article no.	
	mm	76 194 ...		70 253 ...		70 185 ...		70 254 ...		75 210 ...		70 252 ...		75 211 ...	
		EUR		EUR		EUR		EUR		EUR		EUR		EUR	
060202FN	0,2							9,64	100						
060204EN	0,4			7,54	460					7,78	204	7,54	670	7,78	204
060204FN	0,4							9,64	102						
09T302FN	0,2							9,43	104						
09T304EN	0,4	10,91	516	9,68	464	9,68	460			9,70	216	9,68	674	9,70	216
09T304FN	0,4							9,43	106						
09T308EN	0,8	10,91	518			9,68	462			9,70	218	9,68	676	9,70	218
09T308FN	0,8							9,43	108						
120404EN	0,4	15,33	528									13,66	678	13,66	228
120408EN	0,8	15,33	530									13,66	680	13,66	230
Steel			●		○		○				○		○		○
Stainless steel			○		●		●		●		●		●		●
Cast iron			○												
Non ferrous metals								○							
Heat resistant alloys				●		●						●			

9

CCGT

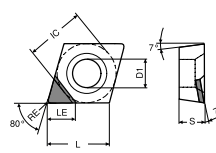
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		-23P CWK26		-25P CWK20		-25P AMZ		-25Q CWK20		-25Q AMZ		-AL CWK15		-AL CWN15	
															
															
		F		F		F		M		M		M		M	
		CCGT		CCGT		CCGT		CCGT		CCGT		CCGT		CCGT	
		1A/90		1A/90		1A/90		1A/90		1A		1A/90		1A	
ISO	RE	Article no.		Article no.		Article no.		Article no.		Article no.		Article no.		Article no.	
	mm	70 255 ...		70 248 ...		70 248 ...		70 248 ...		70 248 ...		70 254 ...		70 254 ...	
		EUR		EUR		EUR		EUR		EUR		EUR		EUR	
060202FN	0,2	10,91	652	10,91	636	12,98	556					10,22	600	12,97	300
060204FN	0,4	10,91	654	10,91	638	12,98	558	11,86	678	15,68	618	10,22	602	12,97	302
09T302FN	0,2			11,42	639	13,31	539					10,91	604	13,41	304
09T304FN	0,4	11,42	656	11,42	640	13,31	560	12,53	680	16,43	620	10,91	606	13,41	306
09T308FN	0,8	11,42	658	11,42	641	13,31	541	12,53	681	16,43	621	10,91	608	13,41	308
120402FN	0,2			13,31	643							12,75	610	15,56	310
120404FN	0,4			13,31	642	17,00	562	14,77	682	18,48	622	12,75	612	15,56	312
120408FN	0,8			13,31	644	17,00	564	14,77	686	18,48	626	12,75	614	15,56	314
Steel							○				○				
Stainless steel							○				○				○
Cast iron		○		○		○		○		○		○		○	
Non ferrous metals		●		●		●		●		●		●		●	
Heat resistant alloys		○		○				○				○			

CCGT / CCMT

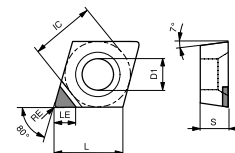
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		-AL AMZ						-F23 CCN2120	
									
									
		M CCGT		M CCMT		M CCMT		F CCGT	
		1A/90		NEW 1A/90		NEW 1A/90		1A/08	
		Article no. 70 254 ...		Article no. 70 245 ...		Article no. 70 245 ...		Article no. 70 191 ...	
		EUR		EUR		EUR		EUR	
ISO	RE								
	mm								
060200FN	0,0							13,86	
060201FN	0,1							13,86	
060202FN	0,2	12,42							
060204EN	0,4			7,86		9,40			
060204FN	0,4	12,42							
09T300FN	0,0							16,00	
09T301FN	0,1							16,00	
09T302FN	0,2	12,75							
09T304EN	0,4			8,37		9,71			
09T304FN	0,4	12,75							
09T308EN	0,8			8,37		9,71			
09T308FN	0,8	12,75							
120402FN	0,2	15,89							
120404FN	0,4	15,89							
120408FN	0,8	15,89							
Steel		○				○			
Stainless steel		○				○		●	
Cast iron		○		○		○		○	
Non ferrous metals		●		●		●		○	
Heat resistant alloys				○				●	

CCGW / CCGT

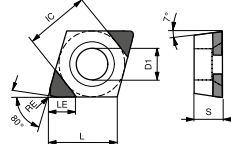
Designation	L	S	D1	IC
	mm	mm	mm	mm
CCG. 0602..	6,40	2,38	2,8	6,35
CCGW 09T3..	9,70	3,97	4,4	9,52
CCGW 1204..	12,90	4,76	5,5	12,70



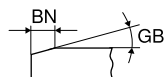
CCGT -A



CCGW -A

CCGW-Q-B / -B
(CCGW -2MC / -2Q)

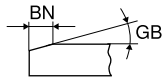
CCGW / CCGT



ISO	RE	GB	BN	LE	-A CTBS10U		-A CTBS10U		-B CTBS20C		-Q-B CTBS20C	
	mm	°	mm	mm	PBC10		PBC10		-2MC PBC15-S		-2Q PBC15-S	
					F		F		F		F	
					CBN		CBN		CBN		CBN	
					CCGW		CCGT		CCGW		CCGW	
					Y0		Y0		Y0		Y0	
					Article no.		Article no.		Article no.		Article no.	
					71 120 ...		71 124 ...		71 161 ...		71 162 ...	
					EUR		EUR		EUR		EUR	
060202SN	0,2	10	0,09	3,4							55,21	120
060202SN	0,2	15	0,11	3,4							55,21	130
060202TN	0,2	20	0,14	3,4	34,55	300					55,21	140
060202TN	0,2	20	0,15	3,4							55,21	150
060202SN	0,2	20	0,16	3,4					55,21	150	55,21	160
060202TN	0,2	25	0,17	3,4					55,21	160	55,21	170
060202FN	0,2			3,4	34,55	200	41,23	200			55,21	110
060202EN	0,2			3,4					55,21	110	55,21	120
060204SN	0,4	10	0,09	3,1					55,21	121	55,21	131
060204SN	0,4	15	0,11	3,1					55,21	131	55,21	141
060204TN	0,4	20	0,14	3,1	34,55	302					55,21	151
060204TN	0,4	20	0,15	3,1					55,21	141	55,21	151
060204SN	0,4	20	0,16	3,1					55,21	151	55,21	161
060204TN	0,4	25	0,17	3,1					55,21	161	55,21	171
060204SN	0,4	25	0,18	3,1					55,21	171	55,21	181
060204FN	0,4			3,1	34,55	202	41,23	202			55,21	112
060208SN	0,8	10	0,09	2,8					55,21	122	55,21	132
060208SN	0,8	15	0,11	2,8					55,21	132	55,21	142
060208TN	0,8	20	0,15	2,8					55,21	142	55,21	152
060208TN	0,8	25	0,17	2,8					55,21	152	55,21	162
060208SN	0,8	25	0,18	2,8					55,21	162	55,21	172
060208SN	0,8	30	0,18	2,8					55,21	172	55,21	182
060208EN	0,8			2,8					55,21	182	55,21	192
09T302SN	0,2	10	0,09	3,4					55,21	123	55,21	133
09T302SN	0,2	15	0,11	3,4					55,21	133	55,21	143
09T302TN	0,2	20	0,16	3,4					55,21	143	55,21	153
09T302TN	0,2	25	0,17	3,4					55,21	153	55,21	163
09T302SN	0,2	25	0,18	3,4					55,21	163	55,21	173
09T302EN	0,2			3,4					55,21	173	55,21	183

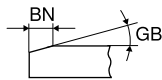
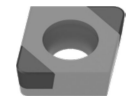
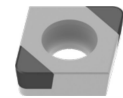
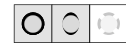
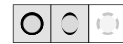
Cast iron	•	•	•	•
Sintered steels	•	•	•	•
Heat resistant alloys	•	•	•	•
hardened < 45 HRC				
hardened 46–55 HRC				
hardened 56–60 HRC				
hardened 61–65 HRC				

CCGW / CCGT



ISO	RE mm	GB °	BN mm	LE mm	-A CTBS10U		-A CTBS10U		-B CTBS20C		-Q-B CTBS20C	
					PBC10		PBC10		-2MC PBC15-S		-2Q PBC15-S	
					F		F		F		F	
					CBN		CBN		CBN		CBN	
					CCGW		CCGT		CCGW		CCGW	
					Y0		Y0		Y0		Y0	
					Article no.		Article no.		Article no.		Article no.	
					71 120 ...		71 124 ...		71 161 ...		71 162 ...	
					EUR		EUR		EUR		EUR	
09T304EN	0,4			3,1					55,21	114		
09T304SN	0,4	10	0,09	3,1					55,21	124	55,21	124
09T304SN	0,4	15	0,11	3,1					55,21	134	55,21	134
09T304TN	0,4	20	0,14	2,8	34,55	304						
09T304TN	0,4	20	0,15	3,1					55,21	144	55,21	144
09T304SN	0,4	20	0,16	3,1					55,21	154	55,21	154
09T304TN	0,4	25	0,17	3,1					55,21	164	55,21	164
09T304SN	0,4	25	0,18	3,1					55,21	174	55,21	174
09T304SN	0,4	30	0,18	3,1					55,21	184		
09T304FN	0,4			2,8	34,55	204						
09T308SN	0,8	10	0,09	2,8					55,21	125	55,21	125
09T308SN	0,8	15	0,11	2,8							55,21	135
09T308TN	0,8	20	0,14	2,5	34,55	306						
09T308TN	0,8	20	0,15	2,8					55,21	145	55,21	145
09T308SN	0,8	20	0,16	2,8					55,21	155	55,21	155
09T308TN	0,8	25	0,17	2,8					55,21	165	55,21	165
09T308SN	0,8	25	0,18	2,8					55,21	175		
09T308SN	0,8	30	0,18	2,8					55,21	185		
09T308FN	0,8			2,5	34,55	206						
09T308EN	0,8			2,8							55,21	115
120404FN	0,4			3,1	34,55	208						
120404TN	0,4	20	0,14	3,1	34,55	308						
120408FN	0,8			2,8	34,55	210						
120408TN	0,8	20	0,14	2,8	34,55	310						
Cast iron					•		•		•		•	
Sintered steels					•		•		•		•	
Heat resistant alloys					•		•		•		•	
hardened < 45 HRC												
hardened 46–55 HRC												
hardened 56–60 HRC												
hardened 61–65 HRC												

CCGW

-B
CTBH15U-B
CTBH15C-Q-B
CTBH15CF
CBN
CCGWF
CBN
CCGWF
CBN
CCGWNEW Y0
Article no.
71 001 ...
EURNEW Y0
Article no.
71 000 ...
EURNEW Y0
Article no.
71 002 ...
EUR

ISO	RE mm	GB °	BN mm	LE mm					
060202SN	0,2	15	0,11	3,4	69,18	30214	66,91	30214	
060202EN	0,2			3,4	69,18	00200	66,91	00200	
060204SN	0,4	15	0,11	3,1	69,18	30414	66,91	30414	
060204SN	0,4	25	0,13	3,1	69,18	30429	66,91	30429	
060204EN	0,4			3,1	69,18	00400	66,91	00400	
060208EN	0,8			2,8	69,18	00600	66,91	00600	
060208SN	0,8	15	0,11	2,8	69,18	30614	66,91	30614	
060208SN	0,8	25	0,13	2,8	69,18	30629	66,91	30629	
09T302SN	0,2	15	0,11	3,4			66,91	31414	
09T302SN	0,2	25	0,13	3,4			66,91	31429	
09T304SN	0,4	15	0,11	3,1			66,91	31614	77,62 31614
09T304SN	0,4	25	0,13	3,1			66,91	31629	66,91 31629
09T308SN	0,8	15	0,11	2,8			66,91	31814	66,91 31814
09T308SN	0,8	25	0,13	2,8			66,91	31829	66,91 31829

Cast iron

Sintered steels

Heat resistant alloys

hardened < 45 HRC

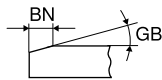
hardened 46–55 HRC

hardened 56–60 HRC

hardened 61–65 HRC

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CCGW / CCGT



					-A CTBH21U		-A CTBH21U		-B CTBH21U		-Q-B CTBH21U		-B CTBH20C		-Q-B CTBH20C	
					PBC25		PBC25		-2S PBC25		-2Q PBC25		-2MC PBC25-S		-2Q PBC25-S	
					F	F	F	F	F	F	F	F	F	F		
					CBN CCGW Y0	CBN CCGT Y0	CBN CCGW Y0	CBN CCGW Y0	CBN CCGW Y0	CBN CCGW Y0	CBN CCGW Y0	CBN CCGW Y0	CBN CCGW Y0	CBN CCGW Y0		
ISO	RE	GB	BN	LE	Article no. 71 120 ...	Article no. 71 124 ...	Article no. 71 121 ...	Article no. 71 123 ...	Article no. 71 161 ...	Article no. 71 162 ...	Article no. 71 125 ...	Article no. 71 126 ...	Article no. 71 127 ...	Article no. 71 128 ...		
	mm	°	mm	mm	EUR	EUR	EUR	EUR	EUR	EUR	EUR	EUR	EUR	EUR		
060202SN	0,2	10	0,09	3,4												
060202SN	0,2	15	0,11	3,4												
060202SN	0,2	20	0,09	3,4												
060202TN	0,2	20	0,14	3,4	34,55	500										
060202TN	0,2	25	0,14	3,4												
060202EN	0,2			3,4												
060202SN	0,2	25	0,15	3,4												
060202FN	0,2			3,4	34,55	400 ¹⁾	41,23	400								
060204EN	0,4			3,1												
060204SN	0,4	10	0,09	3,1												
060204SN	0,4	15	0,11	3,1												
060204SN	0,4	20	0,09	3,1												
060204TN	0,4	20	0,14	3,1	34,55	502										
060204TN	0,4	25	0,14	3,1												
060204FN	0,4			3,1	34,55	402 ¹⁾	41,23	402								
060204SN	0,4	25	0,15	3,1												
060208SN	0,8	10	0,09	2,8												
060208SN	0,8	20	0,09	2,8												
060208TN	0,8	25	0,14	2,8												
060208SN	0,8	30	0,18	2,8												
060208FN	0,8			2,8												
09T302SN	0,2	10	0,09	3,4												
09T302SN	0,2	15	0,11	3,4												
09T302SN	0,2	20	0,09	3,4												
09T302SN	0,2	25	0,15	3,4												
09T304SN	0,4	10	0,09	3,1												
09T304SN	0,4	15	0,11	3,1												
09T304SN	0,4	20	0,09	3,1												
09T304TN	0,4	20	0,14	2,8	34,55	504										
09T304TN	0,4	20	0,14	3,1			54,36	502	54,58	502						
09T304TN	0,4	25	0,14	3,1												
09T304SN	0,4	25	0,15	3,1												
09T304SN	0,4	30	0,18	3,1												
09T304EN	0,4			3,1												
09T304FN	0,4			3,1			54,36	402 ¹⁾								
09T304FN	0,4			2,8	34,55	404 ¹⁾										
09T308SN	0,8	10	0,09	2,8												
09T308SN	0,8	15	0,11	2,8												
09T308SN	0,8	20	0,09	2,8												
09T308TN	0,8	20	0,14	2,8			54,36	504	54,58	504						
09T308TN	0,8	20	0,14	2,5	34,55	506										
09T308TN	0,8	25	0,14	2,8												
09T308SN	0,8	25	0,15	2,8												
09T308FN	0,8			2,5	34,55	406 ¹⁾										
09T308EN	0,8			2,8												
09T308FN	0,8			2,8			54,36	404 ¹⁾	54,58	404 ¹⁾						
120404TN	0,4	20	0,14	3,1	34,55	508										
120408TN	0,8	20	0,14	2,8	34,55	510										

Cast iron

Sintered steels

Heat resistant alloys

hardened < 45 HRC

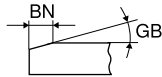
hardened 46–55 HRC

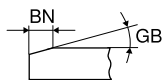
hardened 56–60 HRC

hardened 61–65 HRC

1) Machining to 60 HRC

CCGW / CCGT



					-A CTBH40U		-A CTBH40U		-B CTBH40U		-Q-B CTBH40U		-B CTBH40C		-Q-B CTBH40C	
					PBC40		PBC40		-2S PBC40		-2Q PBC40		-2MC PBC40-S		-2Q PBC40-S	
																
																
					F CBN CCGW Y0	F CBN CCGT Y0	F CBN CCGW Y0	F CBN CCGW Y0	F CBN CCGW Y0	F CBN CCGW Y0	F CBN CCGW Y0					
ISO	RE	GB	BN	LE	Article no. 71 120 ... EUR	Article no. 71 124 ... EUR	Article no. 71 121 ... EUR	Article no. 71 123 ... EUR	Article no. 71 161 ... EUR	Article no. 71 162 ... EUR						
060202TN	0,2	20	0,09	3,4					55,21 320	55,21 330						
060202SN	0,2	20	0,09	3,4						55,21 350						
060202SN	0,2	25	0,09	3,4					55,21 340	55,21 340						
060202TN	0,2	25	0,11	3,4	34,55 900											
060202TN	0,2	25	0,12	3,4					55,21 360	55,21 360						
060202TN	0,2	30	0,14	3,4												
060202FN	0,2			3,4	34,55 800	41,23 800										
060204SN	0,4	20	0,09	3,1					55,21 331							
060204SN	0,4	25	0,09	3,1					55,21 351	55,21 351						
060204TN	0,4	25	0,11	3,1					55,21 341	55,21 341						
060204TN	0,4	25	0,12	3,1	34,55 902											
060204TN	0,4	30	0,14	3,1					55,21 361	55,21 361						
060204SN	0,4	30	0,16	3,1					55,21 371	55,21 371						
060204SN	0,4	35	0,17	3,1					55,21 381	55,21 381						
060204FN	0,4			3,1	34,55 802	41,23 802										
060208TN	0,8	20	0,09	2,8					55,21 322							
060208SN	0,8	25	0,09	2,8					55,21 352							
060208TN	0,8	25	0,11	2,8					55,21 342							
060208TN	0,8	30	0,14	2,8					55,21 362							
060208SN	0,8	30	0,16	2,8					55,21 372							
060208SN	0,8	35	0,17	2,8					55,21 382							
09T302TN	0,2	20	0,09	3,4					55,21 323							
09T302SN	0,2	25	0,09	3,4					55,21 353							
09T302TN	0,2	25	0,11	3,4					55,21 343							
09T302SN	0,2	30	0,16	3,4					55,21 373							
09T302SN	0,2	35	0,17	3,4					55,21 383							
09T304SN	0,4	20	0,09	3,1					55,21 334	55,21 334						
09T304TN	0,4	20	0,09	3,1					55,21 324	55,21 324						
09T304SN	0,4	25	0,09	3,1					55,21 354	55,21 354						
09T304TN	0,4	25	0,11	3,1			54,36 902	54,58 902	55,21 344	55,21 344						
09T304TN	0,4	25	0,12	3,1												
09T304TN	0,4	25	0,12	2,8	34,55 904											
09T304TN	0,4	30	0,14	3,1					55,21 364	55,21 364						
09T304SN	0,4	30	0,16	3,1					55,21 374							
09T304EN	0,4			3,1					55,21 314							
09T304SN	0,4	35	0,17	3,1					55,21 384							
09T304FN	0,4			3,1			54,36 802	54,58 802								
09T304FN	0,4			2,8	34,55 804											
09T308SN	0,8	20	0,09	2,8					55,21 335	55,21 335						
09T308TN	0,8	20	0,09	2,8					55,21 325	55,21 325						
09T308SN	0,8	25	0,09	2,8					55,21 355	55,21 355						
09T308TN	0,8	25	0,11	2,8			54,36 904	54,58 904	55,21 345	55,21 345						
09T308TN	0,8	25	0,12	2,8												
09T308TN	0,8	25	0,12	2,5	34,55 906											
09T308TN	0,8	30	0,14	2,8					55,21 365	55,21 365						
09T308SN	0,8	30	0,16	2,8						55,21 375						
09T308SN	0,8	35	0,17	2,8					55,21 385							
09T308FN	0,8			2,8			54,36 804	54,58 804								
09T308FN	0,8			2,5	34,55 806											
09T308EN	0,8			2,8						55,21 315						
120404FN	0,4			3,1	34,55 808											
120404TN	0,4	25	0,12	3,1	34,55 908											
120408TN	0,8	25	0,12	2,8	34,55 910											

Cast iron

Sintered steels

Heat resistant alloys

hardened < 45 HRC

hardened 46–55 HRC

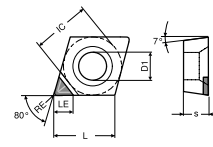
hardened 56–60 HRC

hardened 61–65 HRC

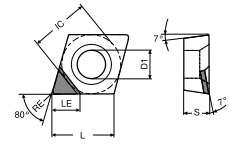
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CCGW / CCGT

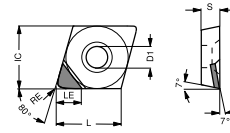
Designation	L	S	D1	IC
	mm	mm	mm	mm
CCG. 0602..	6,45	2,38	2,8	6,35
CCG. 09T3..	9,70	3,97	4,4	9,52
CCG. 1204..	12,90	4,76	5,5	12,70



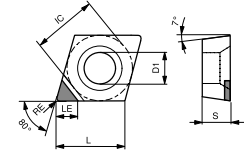
CCGW-Q-A



CCGT-A



CCGT-Q-A



CCGW-A

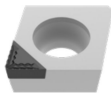
CCGW / CCGT

			-A CTDMD05 MDC  		-A CTDPD20 PDC  		-A CTDPD20 PDC  		-Q-A CTDPD20 -2Q PDC  		-Q-A CTDPD20 -2Q PDC  		
			F DIAMOND CCGW Y0 		F DIAMOND CCGW Y0 		F DIAMOND CCGT Y0 		F DIAMOND CCGW Y0 		F DIAMOND CCGT Y0 		
ISO	RE	LE	Article no. 71 120 ...		Article no. 71 120 ...		Article no. 71 124 ...		Article no. 71 125 ...		Article no. 71 126 ...		
	mm	mm	EUR		EUR		EUR		EUR		EUR		
060201FN	0,1	3,4		050							61,68	101	
060202FN	0,2	2,5	261,80										
060202FN	0,2	3,3								61,68	102	61,68	102
060202FN	0,2	3,4		052	48,64	100	48,64	100					
060204FN	0,4	2,5	261,80										
060204FN	0,4	3,1										61,68	104
060204FN	0,4	3,2			48,64	102	48,64	102	61,68	104			
09T301FN	0,1	4,5		054					62,85	111	62,85	111	
09T302FN	0,2	4,4								62,85	112	62,85	112
09T304FN	0,4	2,5	265,00										
09T304FN	0,4	4,2		056					62,85	114	62,85	114	
09T304FN	0,4	4,3				49,70	104	49,70	104				
09T308FN	0,8	2,5	265,00										
09T308FN	0,8	4,1			49,70	106	49,70	106					
120402FN	0,2	4,4							63,91	122	63,91	122	
120404FN	0,4	4,2							63,91	124	63,91	124	
120404FN	0,4	4,3			49,70	108	49,70	108					
120408FN	0,8	4,1			49,70	110	49,70	110					
Steel													
Stainless steel													
Cast iron													
Non ferrous metals													
Heat resistant alloys													

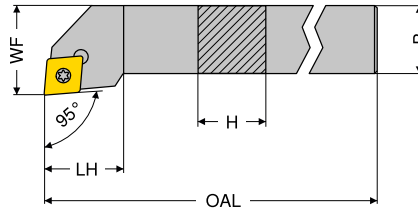
CCGT / CCGW

ISO	RE mm	LE mm	-A-CB1 CTDPD20		-A-CB1 CTDPD20		-Q-A CTDPS30		-Q-A CTDPS30		-A-CB2 CTDPS30		-A-Q-CB2 CTDPS30	
			-CB1 PDC		-Q-CB1 PDC		-2Q PDC-S		-2Q PDC-S		-CB2 PDC-S		-Q-CB2 PDC-S	
			F DIAMOND CCGT Y0		F DIAMOND CCGT Y0		F DIAMOND CCGW Y0		F DIAMOND CCGT Y0		M DIAMOND CCGT Y0		M DIAMOND CCGT Y0	
			Article no. 71 300 ...		Article no. 71 305 ...		Article no. 71 125 ...		Article no. 71 126 ...		Article no. 71 301 ...		Article no. 71 306 ...	
			EUR		EUR		EUR		EUR		EUR		EUR	
060202FN	0,2	3,3					61,68	152	61,68	152				
060202EN	0,2	3,3											66,24	202
060202EN	0,2	3,4									57,76	202		
060202FN	0,2	3,4	57,76	102										
060204FN	0,4	3,1			66,24	104								
060204EN	0,4	3,1											66,24	204
060204EN	0,4	3,2									57,76	204		
060204FN	0,4	3,2	57,76	104										
060208EN	0,8	3,0									62,63	208		
09T302FN	0,2	4,4					62,85	162	62,85	162				
09T302EN	0,2	4,4											66,98	212
09T302EN	0,2	4,5									57,65	212		
09T302FN	0,2	4,5	59,03	112										
09T304FN	0,4	4,2			66,98	114								
09T304EN	0,4	4,2											66,98	214
09T304EN	0,4	4,3									57,65	214		
09T304FN	0,4	4,3	59,03	114										
09T308EN	0,8	4,1									62,42	218		
09T308FN	0,8	4,1	63,91	118										
120402FN	0,2	4,4							63,91	172				
120402EN	0,2	4,4											68,78	222
120404EN	0,4	4,2											68,78	224
120404FN	0,4	4,2			68,78	124			63,91	174				
120404EN	0,4	4,3									60,09	224		
120404FN	0,4	4,3	60,09	124										
120408EN	0,8	4,1									65,07	228		
120408FN	0,8	4,1	65,07	128										
Steel														
Stainless steel														
Cast iron														
Non ferrous metals			•	•	•	•	•	•	•	•	•	•	•	•
Heat resistant alloys							○	○	○	○	○	○	○	○

CCGT

			-A-CB3 CTDPU20 -CB3 PDC-S   R DIAMOND CCGT Y0 Article no. 71 302 ... EUR		-A-CB1 CTDCD10 -CB1 CVD   F DIAMOND CCGT Y0 Article no. 71 300 ... EUR		-A-CB2 CTDCD10 -CB2 CVD   M DIAMOND CCGT Y0 Article no. 71 301 ... EUR		-A-Q-CB2 CTDCD10 -Q-CB2 CVD   M DIAMOND CCGT Y0 Article no. 71 306 ... EUR	
ISO	RE	LE								
	mm	mm								
060202FN	0,2	2,4								
060204EN	0,4	2,1				76,20	302			
060204FN	0,4	2,2				76,20	304			
060204EN	0,4	2,2						76,20	304	
060204EN	0,4	3,2	57,76	204						
09T304EN	0,4	2,1							81,70 314	
09T304FN	0,4	2,2				78,63	314			
09T304EN	0,4	2,2						78,63	314	
09T304EN	0,4	4,3	57,65	214						
09T308EN	0,8	4,1	62,42	218						
120404EN	0,4	2,1							83,62 324	
120408EN	0,8	2,1						88,38	328	
Steel										
Stainless steel										
Cast iron										
Non ferrous metals										
Heat resistant alloys										

MaxiLock-S – SCLC 95° – Toolholder with screw clamping



Illustrations show right-hand versions



ISO designation	H mm	B mm	OAL mm	LH mm	WF mm	torque moment Nm	Insert	Left-hand 2A/24		Right-hand 2A/24	
								Article no. 70 653 ...		Article no. 70 652 ...	
								EUR		EUR	
SCLC R/L 0808 D06	8	8	60	9	10	1,2	CC.. 0602	60,92	008	60,92	008
SCLC R/L 1010 E06	10	10	70	9	12	1,2	CC.. 0602	64,59	010	64,59	010
SCLC R/L 1212 F09	12	12	80	15	16	3,2	CC.. 09T3	64,59	012	64,59	012
SCLC R/L 1616 H09	16	16	100	17	20	3,2	CC.. 09T3	80,00	016	80,00	016
SCLC R/L 2020 K09	20	20	125	17	25	3,2	CC.. 09T3	85,04	020	85,04	020
SCLC R/L 1616 H12	16	16	100	20	20	5	CC.. 1204	80,00	116	80,00	116
SCLC R/L 2020 K12	20	20	125	20	25	5	CC.. 1204	85,04	120	85,04	120
SCLC R/L 2525 M12	25	25	150	20	32	5	CC.. 1204	87,97	125	87,97	125
SCLC R/L 3225 P12	32	25	170	20	32	5	CC.. 1204	91,44	132	91,44	132

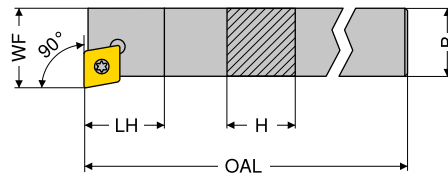
i Tool holders with HSK-T interface can be found in → **Chapter 16.**

Spare parts

for Article no.

	Y7		2A/28		2A		2A/28		2A/28	
	Key D		Combination Key		Clamping screw		Carbide type C		Threaded sleeve	
	Article no. 80 950 ...		Article no. 70 950 ...		Article no. 70 950 ...		Article no. 70 950 ...		Article no. 70 950 ...	
	EUR		EUR		EUR		EUR		EUR	
70 653 008 / 70 652 008	7,80	110			2,36	112				
70 653 010 / 70 652 010	7,80	110			2,36	112				
70 653 012 / 70 652 012	9,28	113			3,14	113				
70 653 016 / 70 652 016			8,28	398	3,14	113	9,67	165	4,64	171
70 653 020 / 70 652 020			8,28	398	3,14	113	9,67	165	4,64	171
70 653 116 / 70 652 116			8,28	398	2,57	114	12,37	166	4,64	170
70 653 120 / 70 652 120			8,28	398	2,57	114	12,37	166	4,64	170
70 653 125 / 70 652 125			8,28	398	2,57	114	12,37	166	4,64	170
70 653 132 / 70 652 132			8,28	398	2,57	114	12,37	166	4,64	170

MaxiLock-S – SCFC 90° – Toolholder with screw clamping



Illustrations show right-hand versions



ISO designation	H mm	B mm	OAL mm	LH mm	WF mm	torque moment Nm	Insert	Left-hand 2A/24		Right-hand 2A/24	
								Article no. 70 761 ...		Article no. 70 760 ...	
SCFC R/L 0808 D06	8	8	60	10	10	1,2	CC.. 0602	EUR 60,92	008	EUR 60,92	008
SCFC R/L 1010 E06	10	10	70	10	12	1,2	CC.. 0602	EUR 64,59	010	EUR 64,59	010
SCFC R/L 1212 F09	12	12	80	13	16	3,2	CC.. 09T3	EUR 64,59	012	EUR 64,59	012
SCFC R/L 1616 H09	16	16	100	13	20	3,2	CC.. 09T3	EUR 80,00	016	EUR 80,00	016
SCFC R/L 2020 K12	20	20	125	17	25	5	CC.. 1204	EUR 85,04	020	EUR 85,04	020

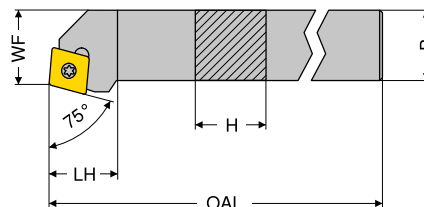
Spare parts

for Article no.

	Article no. 80 950 ...	EUR	Article no. 70 950 ...	EUR	Article no. 70 950 ...	EUR	Article no. 70 950 ...	EUR	Article no. 70 950 ...	EUR
70 761 008 / 70 760 008	7,80	110			2,36	112				
70 761 010 / 70 760 010	7,80	110			2,36	112				
70 761 012 / 70 760 012	9,28	113			3,14	113				
70 761 016 / 70 760 016			8,28	398	3,14	113	9,67	165	4,64	171
70 761 020 / 70 760 020			8,28	398	2,57	114	12,37	166	4,64	170

Y7	2A/28	2A	2A/28	2A/28
Key D	Combination Key	Clamping screw	Carbide type C	Threaded sleeve
Article no. 80 950 ...	Article no. 70 950 ...	Article no. 70 950 ...	Article no. 70 950 ...	Article no. 70 950 ...
EUR	EUR	EUR	EUR	EUR

MaxiLock-S – SCRC 75° – Toolholder with screw clamping



Illustrations show right-hand versions



ISO designation	H mm	B mm	OAL mm	LH mm	WF mm	torque moment Nm	Insert	Left-hand 2A/24		Right-hand 2A/24	
								Article no. 70 649 ...		Article no. 70 648 ...	
SCRC R 1010 E06	10	10	70	10	11	1,2	CC.. 0602	EUR 64,59	012	EUR 64,59	010
SCRC R/L 1212 F09	12	12	80	16	13	3,2	CC.. 09T3	EUR 80,00	016	EUR 80,00	012
SCRC R/L 1616 H09	16	16	100	17	17	3,2	CC.. 09T3	EUR 85,04	020	EUR 85,04	016
SCRC R/L 2020 K09	20	20	125	17	22	3,2	CC.. 09T3	EUR 85,04	120	EUR 85,04	020
SCRC R/L 2020 K12	20	20	125	20	22	5	CC.. 1204	EUR 87,97	125	EUR 87,97	120
SCRC R/L 2525 M12	25	25	150	20	27	5	CC.. 1204				125

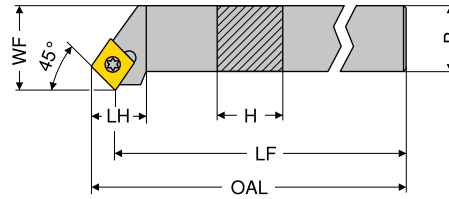
Spare parts

for Article no.

	Article no. 80 950 ...	EUR	Article no. 70 950 ...	EUR	Article no. 70 950 ...	EUR	Article no. 70 950 ...	EUR	Article no. 70 950 ...	EUR
70 648 010	7,80	110			2,36	112				
70 649 012 / 70 648 012	9,28	113			3,14	113				
70 649 016 / 70 648 016			8,28	398	3,14	113	9,67	165	4,64	171
70 649 020 / 70 648 020			8,28	398	3,14	113	9,67	165	4,64	171
70 649 120 / 70 648 120			8,28	398	2,57	114	12,37	166	4,64	170
70 649 125 / 70 648 125			8,28	398	2,57	114	12,37	166	4,64	170

Y7	2A/28	2A	2A/28	2A/28
Key D	Combination Key	Clamping screw	Carbide type C	Threaded sleeve
Article no. 80 950 ...	Article no. 70 950 ...	Article no. 70 950 ...	Article no. 70 950 ...	Article no. 70 950 ...
EUR	EUR	EUR	EUR	EUR

MaxiLock-S – SCSC 45° – Toolholder with screw clamping



Illustrations show right-hand versions



ISO designation	H	B	OAL	LF	LH	WF	torque moment Nm	Insert	Left-hand 2A/24		Right-hand 2A/24	
	mm	mm	mm	mm	mm	mm			Article no. 70 641 ...	EUR	Article no. 70 640 ...	EUR
SCSC R 1616 H12	16	16	109,1	100	20	20	5	CC.. 1204				
SCSC R/L 2020 K12	20	20	134,1	125	20	25	5	CC.. 1204	85,04	020	85,04	020
SCSC R/L 2525 M12	25	25	159,1	150	20	32	5	CC.. 1204	87,97	025	87,97	025

Spare parts

for Article no.

	Article no. 70 950 ...	EUR		Article no. 70 950 ...	EUR		Article no. 70 950 ...	EUR		Article no. 70 950 ...	EUR
70 640 016	T15/SW	8,28	398	M4,5x12	2,57	114	12,37	166	M4,5	4,64	170
70 641 020 / 70 640 020	T15/SW	8,28	398	M4,5x12	2,57	114	12,37	166	M4,5	4,64	170
70 641 025 / 70 640 025	T15/SW	8,28	398	M4,5x12	2,57	114	12,37	166	M4,5	4,64	170

2A/28



Combination Key

2A/28



Clamping screw

2A/28



Carbide type C

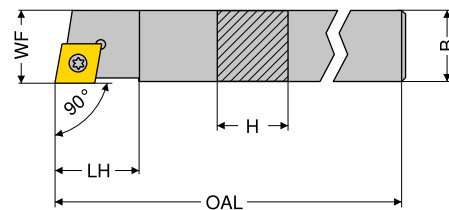
2A/28



Threaded sleeve

MaxiLock-S – SCAC 90° – Toolholder with screw clamping

▲ for sliding head lathes



Illustrations show right-hand versions



ISO designation	H	B	OAL	LH	WF	torque moment Nm	Insert	Left-hand 2A/24		Right-hand 2A/24	
	mm	mm	mm	mm	mm			Article no. 70 757 ...	EUR	Article no. 70 756 ...	EUR
SCAC R/L 0808 K06	8	8	125	9	8	1,2	CC.. 0602	64,59	108	64,59	108
SCAC R/L 0808 D06	8	8	60	9	8	1,2	CC.. 0602	60,92	008	60,92	008
SCAC R/L 1010 M06	10	10	150	9	10	1,2	CC.. 0602	64,59	110	64,59	110
SCAC R/L 1010 E06	10	10	70	9	10	1,2	CC.. 0602	64,59	010	64,59	010
SCAC R/L 1212 M09	12	12	150	13	12	3,2	CC.. 09T3	72,25	112	72,25	112
SCAC R/L 1212 F09	12	12	80	13	12	3,2	CC.. 09T3	64,59	012	64,59	012
SCAC R/L 1414 M09	14	14	150	13	14	3,2	CC.. 09T3	72,25	114	72,25	114
SCAC R/L 1616 H09	16	16	100	13	16	3,2	CC.. 09T3	80,00	116	80,00	116
SCAC R/L 2020 K12	20	20	125	17	20	5	CC.. 1204	85,04	120	85,04	120

Spare parts

for Article no.

	Article no. 80 950 ...	EUR		Article no. 70 950 ...	EUR		Article no. 70 950 ...	EUR		Article no. 70 950 ...	EUR
70 756 108 / 70 757 108		7,80	110				2,36	112			
70 756 008 / 70 757 008		7,80	110				2,36	112			
70 756 110 / 70 757 110		7,80	110				2,36	112			
70 756 010 / 70 757 010		7,80	110				2,36	112			
70 756 112 / 70 757 112		9,28	113				3,14	113			
70 756 012 / 70 757 012		9,28	113				3,14	113			
70 756 114 / 70 757 114		9,28	113				3,14	113			
70 756 116 / 70 757 116				8,28	398		3,14	113	9,67	165	4,64
70 756 120 / 70 757 120				8,28	398		2,57	114	12,37	166	4,64

Y7



Key D

2A/28



Combination Key

2A



Clamping screw

2A/28



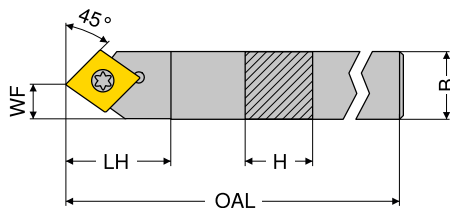
Carbide type C

2A/28



Threaded sleeve

MaxiLock-S – SCDC 45° – Toolholder with screw clamping

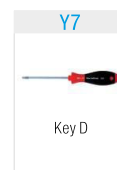


ISO designation	H	B	OAL	LH	WF	torque moment Nm	Insert	Neutral 2A/24	
								Article no. 70 752 ...	
SCDC L 0808 K06	8	8	125	13	4	1,2	CC.. 0602	EUR 64,59	008
SCDC L 1010 M06	10	10	150	13	5	1,2	CC.. 0602	EUR 64,59	010
SCDC L 1212 M09	12	12	150	18	6	3,2	CC.. 09T3	EUR 72,25	012
SCDC L 1414 M09	14	14	150	18	7	3,2	CC.. 09T3	EUR 72,25	014

Spare parts

for Article no.

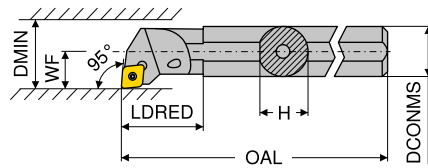
		Article no. 80 950 ...		Article no. 70 950 ...	
		EUR		EUR	
70 752 008	T08	7,80	110	M2,5x6	2,36 112
70 752 010	T08	7,80	110	M2,5x6	2,36 112
70 752 012	T15	9,28	113	M3,5x11	3,14 113
70 752 014	T15	9,28	113	M3,5x11	3,14 113



MaxiLock-S – SCLC 95° – Boring bar with screw clamping

▲ A... = with thro' coolant

▲ S... = without thro' coolant



Illustrations show right-hand versions



ISO designation	DCONMS	H	OAL	LDRED	WF	DMIN	torque moment Nm	Insert	Left-hand 2A/24		Right-hand 2A/24	
									Article no. 70 717 ...		Article no. 70 716 ...	
									EUR		EUR	
S08H SCLC R/L 06	8	7,2	100		5	11	1,2	CC.. 0602	96,57	008	96,57	008
A08F SCLC R/L 06	8	7,6	80	17	5	11	1,2	CC.. 0602	96,57	208	96,57	208
A10H SCLC R/L 06	10	9,5	100	19	7	13	1,2	CC.. 0602	96,57	210	96,57	210
S10K SCLC R/L 06	10	9,0	125		7	13	1,2	CC.. 0602	96,57	010	96,57	010
A12K SCLC R/L 06	12	11,5	125	22	9	16	1,2	CC.. 0602	96,57	212	96,57	212
S12Q SCLC R/L 06	12	11,0	180		9	16	1,2	CC.. 0602	96,57	012	96,57	012
A16M SCLC R/L 06	16	14,0	150	50	9	18	1,2	CC.. 0602	98,67	116	98,67	116
S16R SCLC R/L 09	16	14,5	200		11	20	3,2	CC.. 09T3	98,67	016	98,67	016
A16M SCLC R/L 09	16	15,0	150	29	11	20	3,2	CC.. 09T3	98,67	216	98,67	216
A20Q SCLC R/L 09	20	18,5	180	32	13	25	3,2	CC.. 09T3	123,00	220	123,00	220
S20S SCLC R/L 09	20	18,0	250		13	25	3,2	CC.. 09T3	123,00	020	123,00	020
S25T SCLC R/L 09	25	23,0	300		17	32	3,2	CC.. 09T3	141,40	025	141,40	025
A25R SCLC R/L 09	25	23,0	200	36	17	32	3,2	CC.. 09T3	141,40	225	141,40	225
A32S SCLC R/L 12	32	30,0	250	50	22	40	5	CC.. 1204	194,40	232	194,40	232
A40T SCLC R/L 12	40	38,0	300	60	27	50	5	CC.. 1204	233,40	240	233,40	240

i Tool holders with HSK-T or PSC interface can be found in → Chapter 16.

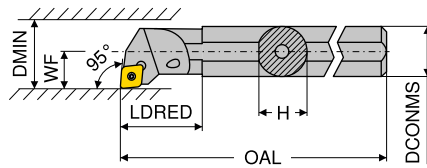
Spare parts

for Article no.

	Y7		2A/28		2A/28		2A/28		2A/28	
	Key D		Combination Key		Clamping screw		Carbide type C		Threaded sleeve	
	Article no. 80 950 ...	EUR	Article no. 70 950 ...	EUR	Article no. 70 950 ...	EUR	Article no. 70 950 ...	EUR	Article no. 70 950 ...	EUR
70 716 008 / 70 717 008	7,80	110			2,57	116				
70 716 208 / 70 717 208	7,80	110			2,57	116				
70 716 210 / 70 717 210	7,80	110			2,57	116				
70 716 010 / 70 717 010	7,80	110			2,57	116				
70 716 212 / 70 717 212	7,80	110			2,57	116				
70 716 012 / 70 717 012	7,80	110			2,57	116				
70 716 116 / 70 717 116	7,80	110			2,57	116				
70 716 016 / 70 717 016	9,28	113			3,14	110				
70 716 216 / 70 717 216	9,28	113			3,14	110				
70 716 220 / 70 717 220	9,28	113			3,14	304				
70 716 020 / 70 717 020	9,28	113			3,14	110				
70 716 025 / 70 717 025	9,28	113			3,14	113				
70 716 225 / 70 717 225	9,28	113			3,14	304				
70 716 232 / 70 717 232			8,28	398	2,57	114	12,37	166	4,64	170
70 716 240 / 70 717 240			8,28	398	2,57	114	12,37	166	4,64	170

MaxiLock-S – SCLC 95° – Boring bar with screw clamping

▲ with carbide core



Illustrations show right-hand versions

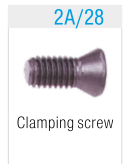
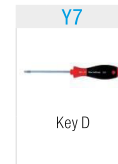


ISO designation	DCONMS	H	OAL	LDRED	WF	DMIN	torque moment Nm	Insert	Left-hand 2A		Right-hand 2A	
									Article no. 70 719 ...		Article no. 70 718 ...	
	mm	mm	mm	mm	mm	mm			EUR		EUR	
E-A08F SCLC R/L 06	8	7,5	80	18	6	12	1,2	CC.. 0602	177,20	208	177,20	208
E-A10H SCLC R/L 06	10	9,0	100	20	7	14	1,2	CC.. 0602	177,20	210	177,20	210
E-A12K SCLC R/L 06	12	11,0	125	20	9	18	1,2	CC.. 0602	190,90	212	190,90	212
E-A16M SCLC R/L 09	16	15,0	150	28	11	22	3,2	CC.. 09T3	324,00	216	324,00	216
E-A20Q SCLC R/L 09	20	18,0	180	38	13	26	3,2	CC.. 09T3	400,60	220	400,60	220
E-A25R SCLC R/L 09	25	23,0	200	38	17	34	3,2	CC.. 09T3	508,50	225	508,50	225
E-A32S SCLC R/L 12	32	30,0	250	43	22	39	5	CC.. 1204	800,10	232	800,10	232

Spare parts

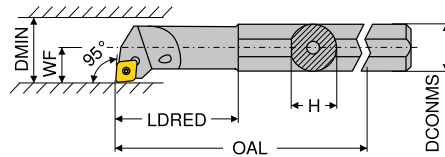
for Article no.

70 718 208 / 70 719 208	T08	7,80	110	M2,5x5	2,57	116
70 718 210 / 70 719 210	T08	7,80	110	M2,5x5	2,57	116
70 718 212 / 70 719 212	T08	7,80	110	M2,5x5	2,57	116
70 718 216 / 70 719 216	T15	9,28	113	M4x9,5	3,14	449
70 718 220 / 70 719 220	T15	9,28	113	M4x9,5	3,14	449
70 718 225 / 70 719 225	T15	9,28	113	M4x9,5	3,14	449
70 718 232 / 70 719 232	T15	9,28	113	M4x11	3,40	174



MaxiLock-S – SCLC 95° – Boring bar with screw clamping

▲ with carbide core



Illustrations show right-hand versions



ISO designation	DCONMS	H	OAL	LDRED	WF	DMIN	torque moment Nm	Insert	Left-hand 2A		Right-hand 2A	
									Article no. 70 719 ...		Article no. 70 718 ...	
E-A0608F SCLC R/L 06	8	7,5	100	25	4	8	1,2	CC.. 0602	EUR 190,90	308	EUR 190,90	308
E-A0810H SCLC R/L 06	10	9,0	110	32	6	12	1,2	CC.. 0602	EUR 190,90	310	EUR 190,90	310
E-A1012K SCLC R/L 06	12	11,0	125	38	7	14	1,2	CC.. 0602	EUR 190,90	312	EUR 190,90	312
E-A1216M SCLC R/L 06	16	15,0	150	50	9	18	1,2	CC.. 0602	EUR 190,90	316	EUR 190,90	316

Y7		2A/28	
			
Key D		Clamping screw	
Article no. 80 950 ...		Article no. 70 950 ...	
EUR		EUR	
7,80	110	2,57	116
7,80	110	2,57	116
7,80	110	2,57	116
7,80	110	2,57	116

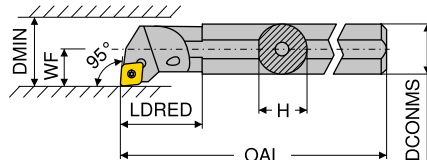
Spare parts

for Article no.

70 718 308 / 70 719 308
70 718 310 / 70 719 310
70 718 312 / 70 719 312
70 718 316 / 70 719 316

MaxiLock-S – SCLC 95° – Boring bar with screw clamping

▲ Type: Solid carbide



Illustrations show right-hand versions



ISO designation	DCONMS	H	OAL	LDRED	WF	DMIN	torque moment Nm	Insert	Left-hand 2A/24		Right-hand 2A/24	
									Article no. 70 719 ...		Article no. 70 718 ...	
E08H SCLC R/L 06	8	7,6	100		5	11	1,2	CC.. 0602	EUR 219,60	008	EUR 219,60	008
E10K SCLC R/L 06	10	9,0	125	22	7	13	1,2	CC.. 0602	EUR 253,70	010	EUR 253,70	010
E12Q SCLC R/L 06	12	11,5	180	26	9	16	1,2	CC.. 0602	EUR 333,20	012	EUR 333,20	012
E16R SCLC R/L 09	16	15,0	200	34	11	20	3,2	CC.. 09T3	EUR 435,40	016	EUR 435,40	016
E20S SCLC R/L 09	20	18,5	250	38	13	25	3,2	CC.. 09T3	EUR 543,90	020	EUR 543,90	020
E25T SCLC R/L 09	25	23,0	300	43	17	32	3,2	CC.. 09T3	EUR 959,10	025	EUR 959,10	025

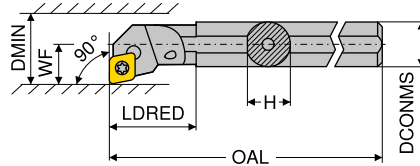
Y7		2A/28	
			
Key D		Clamping screw	

Spare parts

for Article no.

Article no. 80 950 ...		Article no. 70 950 ...	
EUR		EUR	
7,80	110	2,57	116
7,80	110	2,57	116
7,80	110	2,57	116
9,28	113	3,14	110
9,28	113	3,14	304
9,28	113	3,14	113

MaxiLock-S – SCFC 90° – Boring bar with screw clamping



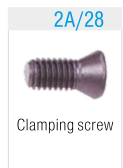
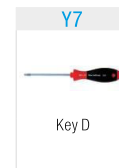
Illustrations show right-hand versions



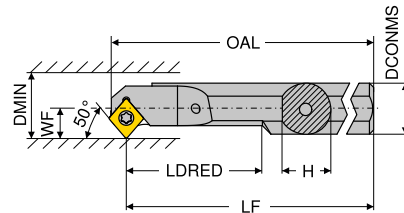
ISO designation	DCONMS	H	OAL	LDRED	WF	DMIN	torque moment Nm	Insert	Left-hand 2A/24		Right-hand 2A/24	
									Article no. 70 793 ...	EUR	Article no. 70 792 ...	EUR
A08F SCFC R/L 06	8	7,6	80	17	5	11	1,2	CC.. 0602	208	96,57	208	96,57
A10H SCFC R/L 06	10	9,5	100	19	7	13	1,2	CC.. 0602	210	96,57	210	96,57
A12K SCFC R/L 06	12	11,5	125	22	9	16	1,2	CC.. 0602	212	96,57	212	96,57

Spare parts

for Article no.		Article no. 80 950 ...	EUR		Article no. 70 950 ...	EUR
70 792 208 / 70 793 208	T08	110	7,80	M2,5x5	116	2,57
70 792 210 / 70 793 210	T08	110	7,80	M2,5x5	116	2,57
70 792 212 / 70 793 212	T08	110	7,80	M2,5x5	116	2,57



MaxiLock-S – SMC 50° – Boring bar with screw clamping



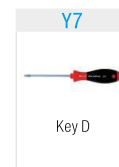
Illustrations show right-hand versions



ISO designation	DCONMS	H	OAL	LF	LDRED	WF	DMIN	torque moment Nm	Insert	Left-hand 2A		Right-hand 2A	
										Article no. 70 723 ...	EUR	Article no. 70 722 ...	EUR
A08H SMC R/L 06	8	7	104,15	100	20	5,5	10,5	1,2	CC.. 0602	208	96,57	208	96,57
A10H SMC R/L 06	10	9	114,15	110	26	6,0	11,0	1,2	CC.. 0602	210	96,57	210	96,57
A12K SMC R/L 06	12	11	129,15	125	32	7,0	13,0	1,2	CC.. 0602	212	96,57	212	96,57
A16M SMC R/L 06	16	14	154,15	150	40	9,0	16,0	1,2	CC.. 0602	216	98,67	216	98,67

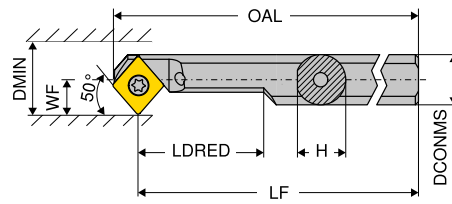
Spare parts

for Article no.		Article no. 80 950 ...	EUR		Article no. 70 950 ...	EUR
70 723 208 / 70 722 208	T08	110	7,80	M2,5x5	116	2,57
70 723 210 / 70 722 210	T08	110	7,80	M2,5x5	116	2,57
70 723 212 / 70 722 212	T08	110	7,80	M2,5x5	116	2,57
70 723 216 / 70 722 216	T08	110	7,80	M2,5x5	116	2,57



MaxiLock-S – SCMC 50° – Boring bar with screw clamping

▲ with carbide core



Illustrations show right-hand versions



ISO designation	DCONMS	H	OAL	LF	LDRED	WF	DMIN	torque moment Nm	Insert	Left-hand 2A		Right-hand 2A	
										Article no. 70 707 ...		Article no. 70 706 ...	
E-A0608H SCMC R/L 06	8	7,5	104,15	100	20	5,5	10,5	1,2	CC.. 0602	EUR 190,90	008	EUR 190,90	008
E-A0810H SCMC R/L 06	10	9,0	114,15	110	26	6,0	11,0	1,2	CC.. 0602	EUR 190,90	010	EUR 190,90	010
E-A1012K SCMC R/L 06	12	11,0	129,15	125	32	7,0	13,0	1,2	CC.. 0602	EUR 190,90	012	EUR 190,90	012
E-A1216M SCMC R/L 06	16	15,0	154,15	150	40	9,0	16,0	1,2	CC.. 0602	EUR 190,90	016	EUR 190,90	016

Spare parts

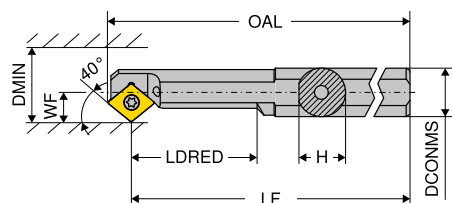
for Article no.

70 706 008 / 70 707 008
70 706 010 / 70 707 010
70 706 012 / 70 707 012
70 706 016 / 70 707 016

Y7		2A/28	
			
Key D		Clamping screw	
Article no. 80 950 ...		Article no. 70 950 ...	
EUR		EUR	
7,80	110	2,57	116
7,80	110	2,57	116
7,80	110	2,57	116
7,80	110	2,57	116

MaxiLock-S – SCXC 40° – Boring bar with screw clamping

▲ with carbide core



Illustrations show right-hand versions



ISO designation	DCONMS	H	OAL	LF	LDRED	WF	DMIN	torque moment Nm	Insert	Left-hand 2A		Right-hand 2A	
										Article no. 70 715 ...		Article no. 70 714 ...	
E-A0608H SCXC R/L 06	8	7,5	105	100	20	5	9,5	1,2	CC.. 0602	EUR 190,90	008	EUR 190,90	008
E-A0810H SCXC R/L 06	10	9,0	115	110	26	6	11,0	1,2	CC.. 0602	EUR 190,90	010	EUR 190,90	010
E-A1012K SCXC R/L 06	12	11,0	130	125	32	7	13,0	1,2	CC.. 0602	EUR 190,90	012	EUR 190,90	012
E-A1216M SCXC R/L 06	16	15,0	155	150	40	9	16,0	1,2	CC.. 0602	EUR 190,90	016	EUR 190,90	016

Spare parts

for Article no.

70 714 008 / 70 715 008
70 714 010 / 70 715 010
70 714 012 / 70 715 012
70 714 016 / 70 715 016

Y7		2A/28	
			
Key D		Clamping screw	
Article no. 80 950 ...		Article no. 70 950 ...	
EUR		EUR	
7,80	110	2,57	116
7,80	110	2,57	116
7,80	110	2,57	116
7,80	110	2,57	116