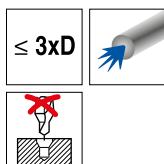


WTX – Drill-Reamer -1/100

- ▲ solid carbide high-performance drill-reaming tool
- ▲ drilling and reaming in one operation
- ▲ 2 drilling edges
- ▲ 4 reaming edges
- ▲ high feed rates
- ▲ good surface quality
- ▲ for blind holes and through holes



Finish
BR100

Ti700



HA

140°

Solid carbide
T4

DC $\pm 0,003$	DCONMS h_6	OAL	LCF	LU	LS	Article no.
mm	mm	mm	mm	mm	mm	10 761 ...
3,97	6	66	24	17	36	125,70 03970
3,98	6	66	24	17	36	125,70 03980
3,99	6	66	24	17	36	125,70 03990
4,00	6	66	24	17	36	125,70 04000
4,01	6	66	24	17	36	125,70 04010
4,02	6	66	24	17	36	125,70 04020
4,97	6	66	24	17	36	125,70 04970
4,98	6	66	24	17	36	125,70 04980
4,99	6	66	24	17	36	125,70 04990
5,00	6	79	34	24	36	125,70 05000
5,01	6	79	34	24	36	125,70 05010
5,02	6	79	34	24	36	125,70 05020
5,97	6	79	34	24	36	125,70 05970
5,98	6	79	34	24	36	125,70 05980
5,99	6	79	34	24	36	125,70 05990
6,00	6	79	34	24	36	125,70 06000
6,01	6	79	34	24	36	125,70 06010
6,02	6	79	34	24	36	125,70 06020
7,97	8	79	34	24	36	125,70 07970
7,98	8	79	34	24	36	125,70 07980
7,99	8	79	34	24	36	125,70 07990
8,00	8	79	34	24	36	125,70 08000
8,01	8	79	34	24	36	125,70 08010
8,02	8	79	34	24	36	125,70 08020
9,97	10	89	47	35	40	145,50 09970
9,98	10	89	47	35	40	145,50 09980
9,99	10	89	47	35	40	145,50 09990
10,00	10	89	47	35	40	145,50 10000
10,01	10	89	47	35	40	145,50 10010
10,02	10	89	47	35	40	145,50 10020
11,97	12	102	55	40	45	203,80 11970
11,98	12	102	55	40	45	203,80 11980
11,99	12	102	55	40	45	203,80 11990
12,00	12	102	55	40	45	203,80 12000
12,01	12	102	55	40	45	203,80 12010
12,02	12	102	55	40	45	203,80 12020

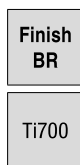
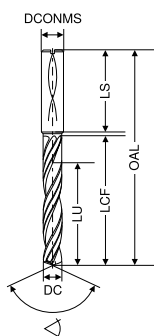
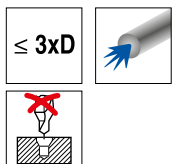
Steel	●
Stainless steel	●
Cast iron	●
Non ferrous metals	○
Heat resistant alloys	○

Tolerances									
e.g. Ø 8 F7 = 8.02 mm									
Ø 4	3,97	U 7	X 7						
	3,98	N 10	N 11	R 7					
	3,99	M 8	N 7	N 8	N 9				
	4,00	J 7	J 8	JS 7	JS 8	JS 9			
	4,01	G 7	H 8						
Ø 5	4,02	F 8	H 9						
	4,97	U 7	X 7						
	4,98	N 10	N 11	R 7					
	4,99	M 8	N 7	N 8	N 9				
	5,00	J 7	J 8	JS 7	JS 8	JS 9			
Ø 6	5,01	G 7	H 8						
	5,02	F 8	H 9						
	5,97	U 7	X 7						
	5,98	N 10	N 11	R 7					
	5,99	M 8	N 7	N 8	N 9				
Ø 8	6,00	J 7	J 8	JS 7	JS 8	JS 9			
	6,01	G 7	H 8						
	6,02	F 8	H 9						
	7,97	S 7	U 7						
	7,98	N 8	N 10	N 11	P 7	R 7			
Ø 10	7,99	K 8	M 6	M 7	M 8	N 9			
	8,00	J 7	J 8	JS 7	JS 8	JS 9			
	8,01	G 7	H 8						
	8,02	F 7	F 8	H 9					
	9,97	S 7	U 7						
Ø 12	9,98	N 8	N 10	N 11	P 7	R 7			
	9,99	K 8	M 6	M 7	M 8	N 9			
	10,00	J 7	J 8	JS 7	JS 8	JS 9			
	10,01	G 7	H 8						
	10,02	F 7	F 8	H 9					
Ø 12	11,97	N 11	R 7	S 7					
	11,98	N 8	N 9	N 10	P 7				
	11,99	K 8	M 6	M 7	M 8	N 7			
	12,00	J 7	J 8	JS 7	JS 8	JS 9			
	12,01	G 6	H 7	H 8					
	12,02	F 7							

i Tolerance classes written in standard print are not optimally positioned in the tolerance field.

WTX – Drill-Reamer

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- ▲ good surface quality
- ▲ for blind holes and through holes
- ▲ optimum roundness – tolerance H7



HA
140°
Solid carbide
T4

DC _{H7}	DCONMS _{H6}	OAL	LCF	LU	LS	Article no.	
mm	mm	mm	mm	mm	mm	10 760 ...	
4	6	66	24	17	36	EUR 125,70	040
5	6	79	34	24	36	EUR 125,70	050
6	6	79	34	24	36	EUR 125,70	060
8	8	79	34	24	36	EUR 125,70	080
10	10	89	47	35	40	EUR 145,50	100
12	12	102	55	40	45	EUR 203,80	120
14	14	107	60	43	45	EUR 274,50	140
16	16	115	65	45	48	EUR 380,30	160

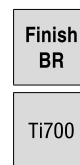
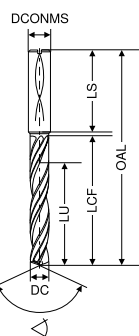
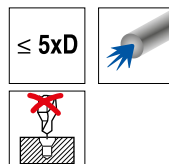
Steel	●
Stainless steel	●
Cast iron	●
Non ferrous metals	○
Heat resistant alloys	○

→ v_c Page 112

i Special dimensions available upon request

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HA
140°
Solid carbide
T4

DC _{H7}	DCONMS _{H6}	OAL	LCF	LU	LS	Article no.	
mm	mm	mm	mm	mm	mm	10 762 ...	
4	6	74	36	29	36	EUR 151,00	040
5	6	91	53	43	36	EUR 151,00	050
6	6	91	53	43	36	EUR 151,00	060
8	8	91	53	43	36	EUR 151,00	080
10	10	103	61	49	40	EUR 215,00	100
12	12	118	71	56	45	EUR 304,20	120
14	14	124	77	60	45	EUR 414,30	140
16	16	133	83	63	48	EUR 515,80	160
18	18	143	93	71	48	EUR 595,20	180
20	20	153	101	77	50	EUR 717,50	200

Steel	●
Stainless steel	●
Cast iron	●
Non ferrous metals	○
Heat resistant alloys	○

→ v_c Page 113

i Special dimensions available upon request