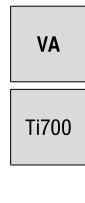
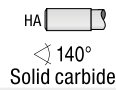
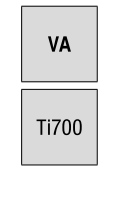
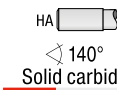
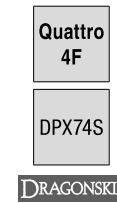
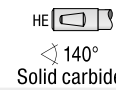
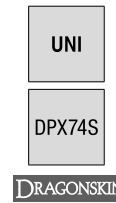
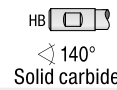
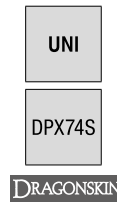
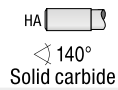
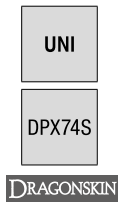
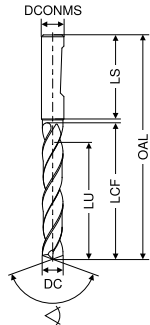


WTX – High Performance Drill, DIN 6537

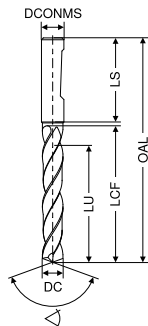


DC _{m7}	DCONMS _{h6}	OAL	LCF	LU	LS	Article no. 11 783 ...	Article no. 11 784 ...	Article no. 11 782 ...	Article no. 10 730 ...	Article no. 10 740 ...	Article no. 10 741 ...
mm	mm	mm	mm	mm	mm	EUR	EUR	EUR	EUR	EUR	EUR
3,00	6	66	28	23	36	47,39 03000	47,39 03000	47,39 03000	64,37 03000	48,93 030	48,93 030
3,10	6	66	28	23	36	47,39 03100	47,39 03100	47,39 03100	64,37 03100	48,93 031	48,93 031
3,15	6	66	28	23	36	47,39 03150	47,39 03150	47,39 03150			
3,20	6	66	28	23	36	47,39 03200	47,39 03200	47,39 03200	64,37 03200	48,93 032	48,93 032
3,22	6	66	28	23	36	47,39 03220	47,39 03220	47,39 03220			
3,25	6	66	28	23	36	47,39 03250	47,39 03250	47,39 03250			
3,30	6	66	28	23	36	47,39 03300	47,39 03300	47,39 03300	64,37 03300	48,93 033	48,93 033
3,40	6	66	28	23	36	47,39 03400	47,39 03400	47,39 03400	64,37 03400	48,93 034	48,93 034
3,50	6	66	28	23	36	47,39 03500	47,39 03500	47,39 03500	64,37 03500	48,93 035	48,93 035
3,60	6	66	28	23	36	47,39 03600	47,39 03600	47,39 03600	64,37 03600	48,93 036	48,93 036
3,70	6	66	28	23	36	47,39 03700	47,39 03700	47,39 03700	64,37 03700	48,93 037	48,93 037
3,80	6	74	36	29	36	47,39 03800	47,39 03800	47,39 03800	64,37 03800	48,93 038	48,93 038
3,85	6	74	36	29	36	47,39 03850	47,39 03850	47,39 03850			
3,90	6	74	36	29	36	47,39 03900	47,39 03900	47,39 03900	64,37 03900	48,93 039	48,93 039
4,00	6	74	36	29	36	47,39 04000	47,39 04000	47,39 04000	64,37 04000	48,93 040	48,93 040
4,10	6	74	36	29	36	47,39 04100	47,39 04100	47,39 04100	64,37 04100	48,93 041	48,93 041
4,20	6	74	36	29	36	47,39 04200	47,39 04200	47,39 04200	64,37 04200	48,93 042	48,93 042
4,25	6	74	36	29	36	47,39 04250	47,39 04250	47,39 04250			
4,30	6	74	36	29	36	47,39 04300	47,39 04300	47,39 04300	64,37 04300	48,93 043	48,93 043
4,35	6	74	36	29	36	47,39 04350	47,39 04350	47,39 04350			
4,40	6	74	36	29	36	47,39 04400	47,39 04400	47,39 04400	64,37 04400	48,93 044	48,93 044
4,45	6	74	36	29	36	47,39 04450	47,39 04450	47,39 04450			
4,50	6	74	36	29	36	47,39 04500	47,39 04500	47,39 04500	64,37 04500	48,93 045	48,93 045
4,60	6	74	36	29	36	47,39 04600	47,39 04600	47,39 04600	64,37 04600	48,93 046	48,93 046
4,65	6	74	36	29	36	47,39 04650	47,39 04650	47,39 04650			
4,70	6	74	36	29	36	47,39 04700	47,39 04700	47,39 04700	64,37 04700	48,93 047	48,93 047
4,80	6	82	44	35	36	47,39 04800	47,39 04800	47,39 04800	64,37 04800	48,93 048	48,93 048
4,90	6	82	44	35	36	47,39 04900	47,39 04900	47,39 04900	64,37 04900	48,93 049	48,93 049
4,95	6	82	44	35	36	47,39 04950	47,39 04950	47,39 04950			
5,00	6	82	44	35	36	47,39 05000	47,39 05000	47,39 05000	64,37 05000	48,93 050	48,93 050
5,05	6	82	44	35	36	47,39 05050	47,39 05050	47,39 05050			
5,10	6	82	44	35	36	47,39 05100	47,39 05100	47,39 05100	64,37 05100	48,93 051	48,93 051
5,20	6	82	44	35	36	47,39 05200	47,39 05200	47,39 05200	64,37 05200	48,93 052	48,93 052
5,30	6	82	44	35	36	47,39 05300	47,39 05300	47,39 05300	64,37 05300	48,93 053	48,93 053
5,40	6	82	44	35	36	47,39 05400	47,39 05400	47,39 05400	64,37 05400	48,93 054	48,93 054
5,50	6	82	44	35	36	47,39 05500	47,39 05500	47,39 05500	64,37 05500	48,93 055	48,93 055
5,55	6	82	44	35	36	47,39 05550	47,39 05550	47,39 05550			
5,60	6	82	44	35	36	47,39 05600	47,39 05600	47,39 05600	64,37 05600	48,93 056	48,93 056
5,70	6	82	44	35	36	47,39 05700	47,39 05700	47,39 05700	64,37 05700	48,93 057	48,93 057
5,75	6	82	44	35	36	47,39 05750	47,39 05750	47,39 05750			
5,80	6	82	44	35	36	47,39 05800	47,39 05800	47,39 05800	64,37 05800	48,93 058	48,93 058
5,90	6	82	44	35	36	47,39 05900	47,39 05900	47,39 05900	64,37 05900	48,93 059	48,93 059
5,95	6	82	44	35	36	47,39 05950	47,39 05950	47,39 05950			
6,00	6	82	44	35	36	47,39 06000	47,39 06000	47,39 06000	64,37 06000	48,93 060	48,93 060

Steel	•	•	•	•	•	•
Stainless steel	•	•	•	•	•	•
Cast iron	•	•	•	•	•	•
Non ferrous metals	○	○	○	○	○	○
Heat resistant alloys						
Hardened materials						

WTX – High Performance Drill, DIN 6537

≤ 5xD



UNI

DPX74S

DRAGONSKIN



HA

 140°
Solid carbide
T7

UNI

DPX74S

DRAGONSKIN



HB

 140°
Solid carbide
T7

UNI

DPX74S

DRAGONSKIN



HE

 140°
Solid carbide
T7
Quattro
4F

DPX74S

DRAGONSKIN



HA

 140°
Solid carbide
NEW T4

VA

Ti700



HA

 140°
Solid carbide
T4

VA

Ti700



HE

 140°
Solid carbide
T4

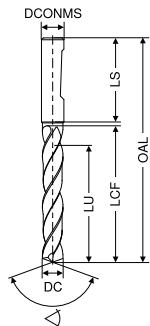
DC _{m7}	DCONMS _{h6}	OAL	LCF	LU	LS	Article no. 11 783 ...	Article no. 11 784 ...	Article no. 11 782 ...	Article no. 10 730 ...	Article no. 10 740 ...	Article no. 10 741 ...
mm	mm	mm	mm	mm	mm	EUR	EUR	EUR	EUR	EUR	EUR
6,10	8	91	53	43	36	50,48 06100	50,48 06100	50,48 06100	77,37 06100	58,85 061	58,85 061
6,20	8	91	53	43	36	50,48 06200	50,48 06200	50,48 06200	77,37 06200	58,85 062	58,85 062
6,30	8	91	53	43	36	50,48 06300	50,48 06300	50,48 06300	77,37 06300	58,85 063	58,85 063
6,40	8	91	53	43	36	50,48 06400	50,48 06400	50,48 06400	77,37 06400	58,85 064	58,85 064
6,50	8	91	53	43	36	50,48 06500	50,48 06500	50,48 06500	77,37 06500	58,85 065	58,85 065
6,60	8	91	53	43	36	50,48 06600	50,48 06600	50,48 06600	77,37 06600	58,85 066	58,85 066
6,70	8	91	53	43	36	50,48 06700	50,48 06700	50,48 06700	77,37 06700	58,85 067	58,85 067
6,80	8	91	53	43	36	50,48 06800	50,48 06800	50,48 06800	77,37 06800	58,85 068	58,85 068
6,90	8	91	53	43	36	50,48 06900	50,48 06900	50,48 06900	77,37 06900	58,85 069	58,85 069
7,00	8	91	53	43	36	50,48 07000	50,48 07000	50,48 07000	77,37 07000	58,85 070	58,85 070
7,10	8	91	53	43	36	50,48 07100	50,48 07100	50,48 07100	77,37 07100	58,85 071	58,85 071
7,20	8	91	53	43	36	50,48 07200	50,48 07200	50,48 07200	77,37 07200	58,85 072	58,85 072
7,30	8	91	53	43	36	50,48 07300	50,48 07300	50,48 07300	77,37 07300	58,85 073	58,85 073
7,40	8	91	53	43	36	50,48 07400	50,48 07400	50,48 07400	77,37 07400	58,85 074	58,85 074
7,45	8	91	53	43	36	50,48 07450	50,48 07450	50,48 07450			
7,50	8	91	53	43	36	50,48 07500	50,48 07500	50,48 07500	77,37 07500	58,85 075	58,85 075
7,60	8	91	53	43	36	50,48 07600	50,48 07600	50,48 07600	77,37 07600	58,85 076	58,85 076
7,70	8	91	53	43	36	50,48 07700	50,48 07700	50,48 07700	77,37 07700	58,85 077	58,85 077
7,80	8	91	53	43	36	50,48 07800	50,48 07800	50,48 07800	77,37 07800	58,85 078	58,85 078
7,90	8	91	53	43	36	50,48 07900	50,48 07900	50,48 07900	77,37 07900	58,85 079	58,85 079
8,00	8	91	53	43	36	50,48 08000	50,48 08000	50,48 08000	77,37 08000	58,85 080	58,85 080
8,10	10	103	61	49	40	55,66 08100	55,66 08100	55,66 08100	90,27 08100	70,54 081	70,54 081
8,20	10	103	61	49	40	55,66 08200	55,66 08200	55,66 08200	90,27 08200	70,54 082	70,54 082
8,30	10	103	61	49	40	55,66 08300	55,66 08300	55,66 08300	90,27 08300	70,54 083	70,54 083
8,40	10	103	61	49	40	55,66 08400	55,66 08400	55,66 08400	90,27 08400	70,54 084	70,54 084
8,50	10	103	61	49	40	55,66 08500	55,66 08500	55,66 08500	90,27 08500	70,54 085	70,54 085
8,60	10	103	61	49	40	55,66 08600	55,66 08600	55,66 08600	90,27 08600	70,54 086	70,54 086
8,70	10	103	61	49	40	55,66 08700	55,66 08700	55,66 08700	90,27 08700	70,54 087	70,54 087
8,80	10	103	61	49	40	55,66 08800	55,66 08800	55,66 08800	90,27 08800	70,54 088	70,54 088
8,90	10	103	61	49	40	55,66 08900	55,66 08900	55,66 08900	90,27 08900	70,54 089	70,54 089
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9,10	10	103	61	49	40	55,66 09100	55,66 09100	55,66 09100	90,27 09100	70,54 091	70,54 091
9,20	10	103	61	49	40	55,66 09200	55,66 09200	55,66 09200	90,27 09200	70,54 092	70,54 092
9,30	10	103	61	49	40	55,66 09300	55,66 09300	55,66 09300	90,27 09300	70,54 093	70,54 093
9,35	10	103	61	49	40	55,66 09350	55,66 09350	55,66 09350			
9,40	10	103	61	49	40	55,66 09400	55,66 09400	55,66 09400	90,27 09400	70,54 094	70,54 094
9,45	10	103	61	49	40	55,66 09450	55,66 09450	55,66 09450			
9,50	10	103	61	49	40	55,66 09500	55,66 09500	55,66 09500	90,27 09500	70,54 095	70,54 095
9,60	10	103	61	49	40	55,66 09600	55,66 09600	55,66 09600	90,27 09600	70,54 096	70,54 096
9,70	10	103	61	49	40	55,66 09700	55,66 09700	55,66 09700	90,27 09700	70,54 097	70,54 097
9,80	10	103	61	49	40	55,66 09800	55,66 09800	55,66 09800	90,27 09800	70,54 098	70,54 098
9,90	10	103	61	49	40	55,66 09900	55,66 09900	55,66 09900	90,27 09900	70,54 099	70,54 099
10,00	10	103	61	49	40	55,66 10000	55,66 10000	55,66 10000	90,27 10000	70,54 100	70,54 100
10,10	12	118	71	56	45	81,12 10100	81,12 10100	81,12 10100	129,00 10100	101,40 101	101,40 101

Steel	•	•	•	•	•	•
Stainless steel						•
Cast iron	•	•	•	•	•	•
Non ferrous metals	•	•	•	•	•	•
Heat resistant alloys						
Hardened materials						

→ v_c Page 101-104

WTX – High Performance Drill, DIN 6537

≤ 5xD

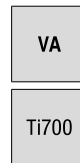
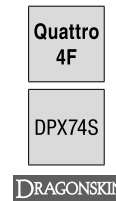
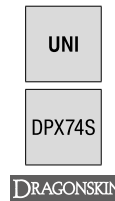
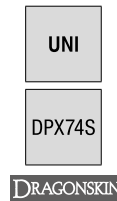
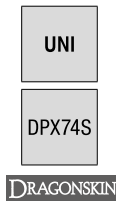
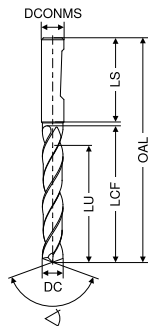
UNI
DPX74S
DRAGONSKINHA
140°
Solid carbide
T7UNI
DPX74S
DRAGONSKINHB
140°
Solid carbide
T7UNI
DPX74S
DRAGONSKINHE
140°
Solid carbide
T7Quattro
4F
DPX74S
DRAGONSKINHA
140°
Solid carbide
NEW T4VA
Ti700HA
140°
Solid carbide
T4VA
Ti700HE
140°
Solid carbide
T4

DC _{m7}	DCONMS _{h6}	OAL	LCF	LU	LS	Article no. 11 783 ...	Article no. 11 784 ...	Article no. 11 782 ...	Article no. 10 730 ...	Article no. 10 740 ...	Article no. 10 741 ...
mm	mm	mm	mm	mm	mm	EUR	EUR	EUR	EUR	EUR	EUR
10,20	12	118	71	56	45	81,12 10200	81,12 10200	81,12 10200	129,00 10200	101,40 102	101,40 102
10,30	12	118	71	56	45	81,12 10300	81,12 10300	81,12 10300	129,00 10300	101,40 103	101,40 103
10,40	12	118	71	56	45	81,12 10400	81,12 10400	81,12 10400	129,00 10400	101,40 104	101,40 104
10,50	12	118	71	56	45	81,12 10500	81,12 10500	81,12 10500	129,00 10500	101,40 105	101,40 105
10,55	12	118	71	56	45	81,12 10550	81,12 10550	81,12 10550			
10,60	12	118	71	56	45	81,12 10600	81,12 10600	81,12 10600	129,00 10600	101,40 106	101,40 106
10,70	12	118	71	56	45	81,12 10700	81,12 10700	81,12 10700	129,00 10700	101,40 107	101,40 107
10,75	12	118	71	56	45	81,12 10750	81,12 10750	81,12 10750			
10,80	12	118	71	56	45	81,12 10800	81,12 10800	81,12 10800	129,00 10800	101,40 108	101,40 108
10,90	12	118	71	56	45	81,12 10900	81,12 10900	81,12 10900	129,00 10900	101,40 109	101,40 109
11,00	12	118	71	56	45	81,12 11000	81,12 11000	81,12 11000	129,00 11000	101,40 110	101,40 110
11,10	12	118	71	56	45	81,12 11100	81,12 11100	81,12 11100	129,00 11100	101,40 111	101,40 111
11,20	12	118	71	56	45	81,12 11200	81,12 11200	81,12 11200	129,00 11200	101,40 112	101,40 112
11,25	12	118	71	56	45	81,12 11250	81,12 11250	81,12 11250			
11,30	12	118	71	56	45	81,12 11300	81,12 11300	81,12 11300	129,00 11300	101,40 113	101,40 113
11,35	12	118	71	56	45	81,12 11350	81,12 11350	81,12 11350			
11,40	12	118	71	56	45	81,12 11400	81,12 11400	81,12 11400	129,00 11400	101,40 114	101,40 114
11,45	12	118	71	56	45	81,12 11450	81,12 11450	81,12 11450			
11,50	12	118	71	56	45	81,12 11500	81,12 11500	81,12 11500	129,00 11500	101,40 115	101,40 115
11,60	12	118	71	56	45	81,12 11600	81,12 11600	81,12 11600	129,00 11600	101,40 116	101,40 116
11,70	12	118	71	56	45	81,12 11700	81,12 11700	81,12 11700	129,00 11700	101,40 117	101,40 117
11,80	12	118	71	56	45	81,12 11800	81,12 11800	81,12 11800	129,00 11800	101,40 118	101,40 118
11,90	12	118	71	56	45	81,12 11900	81,12 11900	81,12 11900	129,00 11900	101,40 119	101,40 119
12,00	12	118	71	56	45	81,12 12000	81,12 12000	81,12 12000	129,00 12000	101,40 120	101,40 120
12,15	14	124	77	60	45	106,80 12150	106,80 12150	106,80 12150			
12,25	14	124	77	60	45	106,80 12250	106,80 12250	106,80 12250			
12,50	14	124	77	60	45	106,80 12500	106,80 12500	106,80 12500	173,10 12500	132,30 125	132,30 125
12,55	14	124	77	60	45	106,80 12550	106,80 12550	106,80 12550			
12,70	14	124	77	60	45	106,80 12700	106,80 12700	106,80 12700			
12,80	14	124	77	60	45	106,80 12800	106,80 12800	106,80 12800	173,10 12800	132,30 128	132,30 128
12,90	14	124	77	60	45	106,80 12900	106,80 12900	106,80 12900			
13,00	14	124	77	60	45	106,80 13000	106,80 13000	106,80 13000	173,10 13000	132,30 130	132,30 130
13,10	14	124	77	60	45	106,80 13100	106,80 13100	106,80 13100			
13,30	14	124	77	60	45	106,80 13300	106,80 13300	106,80 13300			
13,35	14	124	77	60	45	106,80 13350	106,80 13350	106,80 13350			
13,50	14	124	77	60	45	106,80 13500	106,80 13500	106,80 13500	173,10 13500	132,30 135	132,30 135
13,70	14	124	77	60	45	106,80 13700	106,80 13700	106,80 13700			
13,80	14	124	77	60	45	106,80 13800	106,80 13800	106,80 13800	173,10 13800	132,30 138	132,30 138
14,00	14	124	77	60	45	106,80 14000	106,80 14000	106,80 14000	173,10 14000	132,30 140	132,30 140
14,20	16	133	83	63	48	134,50 14200	134,50 14200	134,50 14200			
14,50	16	133	83	63	48	134,50 14500	134,50 14500	134,50 14500	237,00 14500	184,10 145	184,10 145
14,80	16	133	83	63	48	134,50 14800	134,50 14800	134,50 14800	237,00 14800	184,10 148	184,10 148
15,00	16	133	83	63	48	134,50 15000	134,50 15000	134,50 15000	237,00 15000	184,10 150	184,10 150
15,10	16	133	83	63	48	134,50 15100	134,50 15100	134,50 15100			

Steel	●	●	●	●	○	○
Stainless steel					●	●
Cast iron	●	●	●	●	○	○
Non ferrous metals	○	○	○	○	●	●
Heat resistant alloys						
Hardened materials				○	○	○

→ v_c Page 101-104

WTX – High Performance Drill, DIN 6537



140°
Solid carbide
T7

140°
Solid carbide
T7

140°
Solid carbide
T7

140°
Solid carbide
T4

140°
Solid carbide
T4

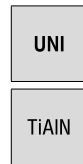
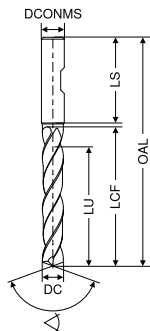
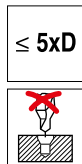
140°
Solid carbide
T4

DC _{m7}	DCONMS _{h6}	OAL	LCF	LU	LS	Article no. 11 783 ...	Article no. 11 784 ...	Article no. 11 782 ...	Article no. 10 730 ...	Article no. 10 740 ...	Article no. 10 741 ...
mm	mm	mm	mm	mm	mm	EUR	EUR	EUR	EUR	EUR	EUR
15,25	16	133	83	63	48	134,50 15250	134,50 15250	134,50 15250			
15,30	16	133	83	63	48	134,50 15300	134,50 15300	134,50 15300			
15,35	16	133	83	63	48	134,50 15350	134,50 15350	134,50 15350			
15,50	16	133	83	63	48	134,50 15500	134,50 15500	134,50 15500	237,00 15500	184,10 155	184,10 155
15,60	16	133	83	63	48	134,50 15600	134,50 15600	134,50 15600			
15,80	16	133	83	63	48	134,50 15800	134,50 15800	134,50 15800	237,00 15800	184,10 158	184,10 158
16,00	16	133	83	63	48	134,50 16000	134,50 16000	134,50 16000	237,00 16000	184,10 160	184,10 160
16,05	18	143	93	71	48	201,80 16050	201,80 16050	201,80 16050			
16,50	18	143	93	71	48	201,80 16500	201,80 16500	201,80 16500	343,80 16500	265,60 165	265,60 165
16,80	18	143	93	71	48	201,80 16800	201,80 16800	201,80 16800	343,80 16800	265,60 168	265,60 168
16,90	18	143	93	71	48	201,80 16900	201,80 16900	201,80 16900			
17,00	18	143	93	71	48	201,80 17000	201,80 17000	201,80 17000	343,80 17000	265,60 170	265,60 170
17,50	18	143	93	71	48	201,80 17500	201,80 17500	201,80 17500	343,80 17500	265,60 175	265,60 175
17,60	18	143	93	71	48	201,80 17600	201,80 17600	201,80 17600			
17,80	18	143	93	71	48	201,80 17800	201,80 17800	201,80 17800	343,80 17800	265,60 178	265,60 178
18,00	18	143	93	71	48	201,80 18000	201,80 18000	201,80 18000	343,80 18000	265,60 180	265,60 180
18,50	20	153	101	77	50	257,90 18500	257,90 18500	257,90 18500	418,80 18500	327,30 185	327,30 185
18,80	20	153	101	77	50	257,90 18800	257,90 18800	257,90 18800	418,80 18800	327,30 188	327,30 188
18,90	20	153	101	77	50	257,90 18900	257,90 18900	257,90 18900			
19,00	20	153	101	77	50	257,90 19000	257,90 19000	257,90 19000	418,80 19000	327,30 190	327,30 190
19,35	20	153	101	77	50	257,90 19350	257,90 19350	257,90 19350			
19,50	20	153	101	77	50	257,90 19500	257,90 19500	257,90 19500	418,80 19500	327,30 195	327,30 195
19,60	20	153	101	77	50	257,90 19600	257,90 19600	257,90 19600			
19,80	20	153	101	77	50	257,90 19800	257,90 19800	257,90 19800	418,80 19800	327,30 198	327,30 198
20,00	20	153	101	77	50	257,90 20000	257,90 20000	257,90 20000	418,80 20000	327,30 200	327,30 200

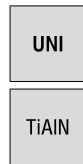
Steel	•	•	•	•	•	•
Stainless steel					•	•
Cast iron	•	•	•	•	•	•
Non ferrous metals	•	•	•	•	•	•
Heat resistant alloys						
Hardened materials					•	•

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WPC – High Performance Drill, DIN 6537



140°
Solid carbide
T1



140°
Solid carbide
T1

DC _{m7}	DCONMS _{h6}	OAL	LCF	LU	LS	Article no. 11 606 ...	Article no. 11 607 ...
mm	mm	mm	mm	mm	mm	EUR	EUR
3,00	6	66	28	23	36	27,66 030	27,66 030
3,10	6	66	28	23	36	27,66 031	27,66 031
3,20	6	66	28	23	36	27,66 032	27,66 032
3,30	6	66	28	23	36	27,66 033	27,66 033
3,40	6	66	28	23	36	27,66 034	27,66 034
3,50	6	66	28	23	36	27,66 035	27,66 035
3,60	6	66	28	23	36	27,66 036	27,66 036
3,70	6	66	28	23	36	27,66 037	27,66 037
3,80	6	74	36	29	36	27,66 038	27,66 038
3,90	6	74	36	29	36	27,66 039	27,66 039
4,00	6	74	36	29	36	27,66 040	27,66 040
4,10	6	74	36	29	36	27,66 041	27,66 041
4,20	6	74	36	29	36	27,66 042	27,66 042
4,30	6	74	36	29	36	27,66 043	27,66 043
4,40	6	74	36	29	36	27,66 044	27,66 044
4,50	6	74	36	29	36	27,66 045	27,66 045
4,60	6	74	36	29	36	27,66 046	27,66 046
4,65	6	74	36	29	36	27,66 900	27,66 900
4,70	6	74	36	29	36	27,66 047	27,66 047
4,80	6	82	44	35	36	27,66 048	27,66 048
4,90	6	82	44	35	36	27,66 049	27,66 049
5,00	6	82	44	35	36	27,66 050	27,66 050
5,10	6	82	44	35	36	27,66 051	27,66 051
5,20	6	82	44	35	36	27,66 052	27,66 052
5,30	6	82	44	35	36	27,66 053	27,66 053
5,40	6	82	44	35	36	27,66 054	27,66 054
5,50	6	82	44	35	36	27,66 055	27,66 055
5,55	6	82	44	35	36	27,66 902	27,66 902
5,60	6	82	44	35	36	27,66 056	27,66 056
5,70	6	82	44	35	36	27,66 057	27,66 057
5,80	6	82	44	35	36	27,66 058	27,66 058
5,90	6	82	44	35	36	27,66 059	27,66 059
6,00	6	82	44	35	36	27,66 060	27,66 060
6,10	8	91	53	43	36	28,10 061	28,10 061
6,20	8	91	53	43	36	28,10 062	28,10 062
6,30	8	91	53	43	36	28,10 063	28,10 063
6,40	8	91	53	43	36	28,10 064	28,10 064
6,50	8	91	53	43	36	28,10 065	28,10 065
6,60	8	91	53	43	36	28,10 066	28,10 066
6,70	8	91	53	43	36	28,10 067	28,10 067
6,80	8	91	53	43	36	28,10 068	28,10 068
6,90	8	91	53	43	36	28,10 069	28,10 069
7,00	8	91	53	43	36	28,10 070	28,10 070
7,10	8	91	53	43	36	28,10 071	28,10 071
7,20	8	91	53	43	36	28,10 072	28,10 072
7,30	8	91	53	43	36	28,10 073	28,10 073
7,40	8	91	53	43	36	28,10 074	28,10 074
7,50	8	91	53	43	36	28,10 075	28,10 075
7,55	8	91	53	43	36	28,10 975	28,10 975
7,60	8	91	53	43	36	28,10 076	28,10 076
7,70	8	91	53	43	36	28,10 077	28,10 077
7,80	8	91	53	43	36	28,10 078	28,10 078
7,90	8	91	53	43	36	28,10 079	28,10 079
8,00	8	91	53	43	36	28,10 080	28,10 080
8,10	10	103	61	49	40	30,97 081	30,97 081
8,20	10	103	61	49	40	30,97 082	30,97 082
8,30	10	103	61	49	40	30,97 083	30,97 083
8,40	10	103	61	49	40	30,97 084	30,97 084
8,50	10	103	61	49	40	30,97 085	30,97 085

DC _{m7}	DCONMS _{h6}	OAL	LCF	LU	LS	T1 Article no. 11 606 ...	T1 Article no. 11 607 ...
mm	mm	mm	mm	mm	mm	EUR	EUR
8,60	10	103	61	49	40	30,97 086	30,97 086
8,70	10	103	61	49	40	30,97 087	30,97 087
8,80	10	103	61	49	40	30,97 088	30,97 088
8,90	10	103	61	49	40	30,97 089	30,97 089
9,00	10	103	61	49	40	30,97 090	30,97 090
9,10	10	103	61	49	40	30,97 091	30,97 091
9,20	10	103	61	49	40	30,97 092	30,97 092
9,25	10	103	61	49	40	30,97 925	30,97 925
9,30	10	103	61	49	40	30,97 093	30,97 093
9,40	10	103	61	49	40	30,97 094	30,97 094
9,50	10	103	61	49	40	30,97 095	30,97 095
9,60	10	103	61	49	40	30,97 096	30,97 096
9,70	10	103	61	49	40	30,97 097	30,97 097
9,80	10	103	61	49	40	30,97 098	30,97 098
9,90	10	103	61	49	40	30,97 099	30,97 099
10,00	10	103	61	49	40	30,97 100	30,97 100
10,10	12	118	71	56	45	46,29 101	46,29 101
10,20	12	118	71	56	45	46,29 102	46,29 102
10,30	12	118	71	56	45	46,29 103	46,29 103
10,40	12	118	71	56	45	46,29 104	46,29 104
10,50	12	118	71	56	45	46,29 105	46,29 105
10,60	12	118	71	56	45	46,29 106	46,29 106
10,70	12	118	71	56	45	46,29 107	46,29 107
10,80	12	118	71	56	45	46,29 108	46,29 108
10,90	12	118	71	56	45	46,29 109	46,29 109
11,00	12	118	71	56	45	46,29 110	46,29 110
11,10	12	118	71	56	45	46,29 111	46,29 111
11,20	12	118	71	56	45	46,29 112	46,29 112
11,30	12	118	71	56	45	46,29 113	46,29 113
11,40	12	118	71	56	45	46,29 114	46,29 114
11,50	12	118	71	56	45	46,29 115	46,29 115
11,60	12	118	71	56	45	46,29 116	46,29 116
11,70	12	118	71	56	45	46,29 117	46,29 117
11,80	12	118	71	56	45	46,29 118	46,29 118
11,90	12	118	71	56	45	46,29 119	46,29 119
12,00	12	118	71	56	45	46,29 120	46,29 120
12,25	14	124	77	60	45	60,74 122	60,74 122
12,50	14	124	77	60	45	60,74 125	60,74 125
12,70	14	124	77	60	45	60,74 127	60,74 127
12,80	14	124	77	60	45	60,74 128	60,74 128
12,90	14	124	77	60	45	60,74 129	60,74 129
13,00	14	124	77	60	45	60,74 130	60,74 130
13,30	14	124	77	60	45	60,74 133	60,74 133
13,50	14	124	77	60	45	60,74 135	60,74 135
13,70	14	124	77	60	45	60,74 137	60,74 137
13,80	14	124	77	60	45	60,74 138	60,74 138
14,00	14	124	77	60	45	60,74 140	60,74 140
14,20	16	133	83	63	48	79,02 142	79,02 142
14,50	16	133	83	63	48	79,02 145	79,02 145
14,70	16	133	83	63	48	79,02 147	79,02 147
14,80	16	133	83	63	48	79,02 148	79,02 148
15,00	16	133	83	63	48	79,02 150	79,02 150
15,25	16	133	83	63	48	79,02 152	79,02 152
15,30	16	133	83	63	48	79,02 153	79,02 153
15,50	16	133	83	63	48	79,02 155	79,02 155
15,70	16	133	83	63	48	79,02 157	79,02 157
15,80	16	133	83	63	48	79,02 158	79,02 158
16,00	16	133	83	63	48	79,02 160	79,02 160
16,50	18	143	93	71	48	127,80 165	127,80 165
16,80	18	143	93	71	48	127,80 168	127,80 168
17,00	18	143	93	71	48	127,80 170	127,80 170
17,50	18	143	93	71	48	127,80 175	127,80 175
17,80	18	143	93	71	48	127,80 178	127,80 178
18,00	18	143	93	71	48	127,80 180	127,80 180
18,50	20	153	101	77	50	137,80 185	137,80 185
18,80	20	153	101	77	50	137,80 188	137,80 188
19,00	20	153	101	77	50	137,80 190	137,80 190
19,50	20	153	101	77	50	137,80 195	137,80 195
19,80	20	153	101	77	50	137,80 198	137,80 198
20,00	20	153	101	77	50	137,80 200	137,80 200

Steel	•	•
Stainless steel		
Cast iron	•	•
Non ferrous metals	○	○
Heat resistant alloys		

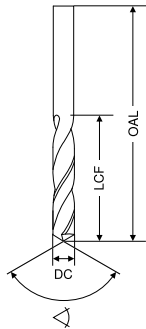
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Twist drill similar to DIN 338

▲ Rake angle 30°

▲ Shank Ø h7

≤ 5xD



N

118°
Solid carbide
T3

DC _{h7}	OAL	LCF	Article no. 10 710 ...	EUR
mm	mm	mm		
0,5	22	6	5,78 005	
0,6	24	7	5,78 006	
0,7	28	9	5,78 007	
0,8	30	10	5,78 008	
0,9	32	11	5,78 009	
1,0	34	12	5,78 010	
1,1	36	14	6,64 011	
1,2	38	16	6,64 012	
1,3	38	16	6,64 013	
1,4	40	18	6,64 014	
1,5	40	18	6,64 015	
1,6	43	20	6,64 016	
1,7	43	20	6,64 017	
1,8	46	22	6,64 018	
1,9	46	22	6,64 019	
2,0	49	24	6,64 020	
2,1	49	24	7,59 021	
2,2	53	27	9,83 022	
2,3	53	27	9,83 023	
2,4	57	30	9,83 024	
2,5	57	30	9,66 025	
2,6	57	30	10,88 026	
2,7	61	33	12,90 027	
2,8	61	33	13,78 028	
2,9	61	33	13,78 029	
3,0	61	33	12,45 030	
3,1	65	36	12,56 031	
3,2	65	36	12,56 032	
3,3	65	36	12,68 033	
3,4	70	39	14,10 034	
3,5	70	39	13,88 035	
3,6	70	39	14,88 036	
3,7	70	39	14,88 037	
3,8	75	43	15,65 038	
3,9	75	43	15,65 039	
4,0	75	43	15,54 040	
4,1	75	43	14,33 041	
4,2	75	43	14,33 042	
4,3	80	47	21,28 043	
4,4	80	47	21,28 044	
4,5	80	47	19,40 045	
4,6	80	47	22,05 046	
4,7	80	47	22,05 047	
4,8	86	52	22,81 048	
4,9	86	52	22,81 049	
5,0	86	52	21,15 050	
5,1	86	52	25,46 051	
5,2	86	52	25,46 052	
5,3	86	52	28,98 053	

DC _{h7}	OAL	LCF	T3 Article no. 10 710 ...	EUR
mm	mm	mm		
5,4	93	57	28,98 054	
5,5	93	57	27,78 055	
5,6	93	57	30,41 056	
5,7	93	57	30,41 057	
5,8	93	57	30,41 058	
5,9	93	57	30,41 059	
6,0	93	57	29,54 060	
6,1	101	63	37,80 061	
6,2	101	63	37,80 062	
6,3	101	63	37,80 063	
6,4	101	63	37,80 064	
6,5	101	63	36,59 065	
6,6	109	69	44,19 066	
6,8	109	69	44,19 068	
7,0	109	69	43,75 070	
7,5	109	69	46,51 075	
7,8	117	75	51,91 078	
8,0	117	75	51,91 080	
8,5	117	75	60,94 085	
8,8	125	81	65,24 088	
9,0	125	81	65,24 090	
9,5	125	81	72,30 095	
9,8	133	87	76,26 098	
10,0	133	87	76,26 100	
10,2	133	87	92,91 102	
10,5	133	87	92,91 105	
11,0	142	94	115,80 110	
11,5	142	94	123,50 115	
12,0	151	101	132,30 120	
13,0	151	101	170,90 130	
14,0	160	108	184,10 140	
16,0	178	120	250,20 160	

Steel	●
Stainless steel	○
Cast iron	○
Non ferrous metals	●
Heat resistant alloys	○

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